Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

DY-MARK SPRAY&MARK TOLUENE FREE AEROSOL LEAD FREE COLOURS

PROPER SHIPPING NAME

AEROSOLS

PRODUCT USE

Application is by spray atomisation from a hand held aerosol pack. Used according to manufacturer's directions.

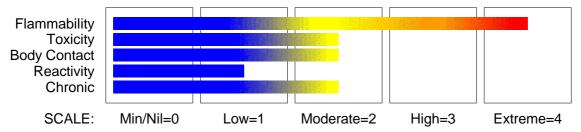
SUPPLIER

Company: Dy- Mark Pty Ltd Address: 89 Formation Street Wacol QLD, 4076 Australia Telephone: +61 7 3271 2222 Emergency Tel:**0403 186 708** Fax: +61 7 3271 2751 Email: info@dymark.com.au

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.

CHEMWATCH HAZARD RATINGS



RISK

Risk Codes
R12
R20/21
R36/38
R44
R52
R66
R67

Risk Phrases

- Extremely flammable.
- Harmful by inhalation and in contact with skin.
- Irritating to eyes and skin.
- Risk of explosion if heated under confinement.
- Harmful to aquatic organisms.
- Repeated exposure may cause skin dryness and cracking.
- Vapours may cause drowsiness and dizziness.

SAFETY

Safety Codes S16 S23

Safety Phrases

- Keep away from sources of ignition. No smoking.
- Do not breathe gas/ fumes/ vapour/ spray.

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S24	 Avoid contact with skin.
S25	 Avoid contact with eyes.
S36	Wear suitable protective clothing.
S37	Wear suitable gloves.
S39	Wear eye/ face protection.
S51	Use only in well ventilated areas.
S09	Keep container in a well ventilated place.
S53	 Avoid exposure - obtain special instructions before use.
S401	 To clean the floor and all objects contaminated by this material, use water and detergent.
S07	Keep container tightly closed.
S13	Keep away from food, drink and animal feeding stuffs.
S26	 In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.
S46	 If swallowed, IMMEDIATELY contact Doctor or Poisons Information Centre (show this container or label).
S60	This material and its container must be disposed of as hazardous waste.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
xylene	1330-20-7	10-30
acetone	67-64-1	10-30
pigment and filler, non- hazardous		10-30
resin, non- hazardous		1-10
dimethyl ether	115-10-6	10-30
hydrocarbon propellant	68476-85-7.	10-30
The hydrocarbon propellant used in the product contains less		
than 0.1% w/w 1, 3 butadiene		
therefore product not classified as a carcinogen		

Section 4 - FIRST AID MEASURES

SWALLOWED

Avoid giving milk or oils.

- Avoid giving alcohol.
- Not considered a normal route of entry.

- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

EYE

If aerosols come in contact with the eyes:

- Immediately hold the eyelids apart and flush the eye continuously for at least 15 minutes with fresh running water.

- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.

- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If solids or aerosol mists are deposited upon the skin:
- Flush skin and hair with running water (and soap if available).
- Remove any adhering solids with industrial skin cleansing cream.
- DO NOT use solvents.

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- Seek medical attention in the event of irritation.

INHALED

■ If aerosols, fumes or combustion products are inhaled:

- Remove to fresh air.

- Lay patient down. Keep warm and rested.

- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.

- If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a

demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

- Transport to hospital, or doctor.

NOTES TO PHYSICIAN

■ Treat symptomatically. for lower alkyl ethers:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- A low-stimulus environment must be maintained.
- Monitor and treat, where necessary, for shock.
- Anticipate and treat, where necessary, for seizures.

- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.

- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.

- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.

- Drug therapy should be considered for pulmonary oedema.

- Hypotension without signs of hypovolaemia may require vasopressors.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.

- Ethers may produce anion gap acidosis. Hyperventilation and bicarbonate therapy might be indicated.
- Haemodialysis might be considered in patients with impaired renal function.

- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994.

For acute or short term repeated exposures to acetone:

- Symptoms of acetone exposure approximate ethanol intoxication.

- About 20% is expired by the lungs and the rest is metabolised. Alveolar air half-life is about 4 hours following two hour inhalation at levels near the Exposure Standard; in overdose, saturable metabolism and limited clearance, prolong the elimination half-life to 25-30 hours.

- There are no known antidotes and treatment should involve the usual methods of decontamination followed by supportive care. [Ellenhorn and Barceloux: Medical Toxicology] Management:

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Measurement of serum and urine acetone concentrations may be useful to monitor the severity of ingestion or inhalation.

Inhalation Management:

- Maintain a clear airway, give humidified oxygen and ventilate if necessary.

- If respiratory irritation occurs, assess respiratory function and, if necessary, perform chest X-rays to check for chemical pneumonitis.

- Consider the use of steroids to reduce the inflammatory response.

- Treat pulmonary oedema with PEEP or CPAP ventilation.

Dermal Management:

- Remove any remaining contaminated clothing, place in double sealed, clear bags, label and store in secure area away from patients and staff.

- Irrigate with copious amounts of water.

- An emollient may be required.

Eye Management:

- Irrigate thoroughly with running water or saline for 15 minutes.

- Stain with fluorescein and refer to an ophthalmologist if there is any uptake of the stain.

Oral Management:

- No GASTRIC LAVAGE OR EMETIC

Encourage oral fluids. -

Systemic Management:

- Monitor blood glucose and arterial pH.

- Ventilate if respiratory depression occurs.

- If patient unconscious, monitor renal function.

- Symptomatic and supportive care.

The Chemical Incident Management Handbook:

Guy's and St. Thomas' Hospital Trust, 2000

BIOLOGICAL EXPOSURE INDEX

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Sampling Time	Index	Comments
Acetone in urine	End of shift	50 mg/L	NS
NS: Non-specific de	terminant; also observed after	exposure to other materia	al.

For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg. intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.

- Pulmonary absorption is rapid with about 60-65% retained at rest.

- Primary threat to life from ingestion and/or inhalation, is respiratory failure.

- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.

- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.

- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.

- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice. BIOLOGICAL EXPOSURE INDEX - BEI These represent the determinants observed in specimens collected from a healthy worker exposed at the

Exposure Standard (ES or TLV):

Determinant Methylhippu- ric acids in urine	Index 1.5 gm/gm creatinine	Sampling Time inine End of shift	
	2 mg/min	Last 4 hrs of shift	

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Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

■ SMALL FIRE:

- Water spray, dry chemical or CO2

LARGE FIRE:

- Water spray or fog.

FIRE FIGHTING

■ - Alert Fire Brigade and tell them location and nature of hazard.

- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 100 metres in all directions.

FIRE/EXPLOSION HAZARD

- Liquid and vapour are highly flammable.
- Severe fire hazard when exposed to heat or flame.
- Vapour forms an explosive mixture with air.
- Severe explosion hazard, in the form of vapour, when exposed to flame or spark.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition with violent container rupture.
- Aerosol cans may explode on exposure to naked flames.
- Rupturing containers may rocket and scatter burning materials.
- Hazards may not be restricted to pressure effects.
- May emit acrid, poisonous or corrosive fumes.
- On combustion, may emit toxic fumes of carbon monoxide (CO).
- Combustion products include: carbon monoxide (CO).

Combustible. Will burn if ignited, carbon dioxide (CO2), other pyrolysis products typical of burning organic material.

Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.

FIRE INCOMPATIBILITY

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

HAZCHEM

2YE

Personal Protective Equipment

Breathing apparatus. Gas tight chemical resistant suit. Limit exposure duration to 1 BA set 30 mins.

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

Clean up all spills immediately.

- Avoid breathing vapours and contact with skin and eyes.

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- Wear protective clothing, impervious gloves and safety glasses.
- Shut off all possible sources of ignition and increase ventilation.
- Wipe up.

- If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated.

- Undamaged cans should be gathered and stowed safely.

MAJOR SPILLS

Remove leaking cylinders to a safe place if possible.

- Release pressure under safe, controlled conditions by opening the valve.
- DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve.
- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water courses
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse / absorb vapour.
- Absorb or cover spill with sand, earth, inert materials or vermiculite.

- If safe, damaged cans should be placed in a container outdoors, away from ignition sources, until pressure has dissipated.

- Undamaged cans should be gathered and stowed safely.
- Collect residues and seal in labelled drums for disposal.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- DO NOT incinerate or puncture aerosol cans.
- DO NOT spray directly on humans, exposed food or food utensils.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.

- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

SUITABLE CONTAINER

- Aerosol dispenser.
- Check that containers are clearly labelled.

STORAGE INCOMPATIBILITY

Avoid reaction with oxidising agents.

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STORAGE REQUIREMENTS

- Keep dry to avoid corrosion of cans. Corrosion may result in container perforation and internal pressure may eject contents of can.
- Store in original containers in approved flammable liquid storage area.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- No smoking, naked lights, heat or ignition sources.
- Keep containers securely sealed. Contents under pressure.
- Store away from incompatible materials.
- Store in a cool, dry, well ventilated area.
- Avoid storage at temperatures higher than 40 deg C.
- Store in an upright position.
- Protect containers against physical damage.
- Check regularly for spills and leaks.
- Observe manufacturer's storing and handling recommendations.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS Source	Material	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m ³
Australia Exposure Standards	DY- MARK SPRAY&MARK TOLUENE FREE AEROSOL LEAD FREE COLOURS (Xylene (o-, m-, p- isomers))		350	150	655
Australia Exposure Standards	acetone (Acetone)	500	1185	1000	2375
Australia Exposure Standards	dimethyl ether (Dimethyl ether)	400	760	500	950
Australia Exposure Standards	hydrocarbon propellant (LPG (liquified petroleum gas))	1000	1800		

EMERGENCY EXPOSUR	ELIMITS	
Material	Revised	IDLH
xylene	174	900
acetone	265	2, 500 [LEL]
acetone	159	1, 500
hydrocarbon propellant	0	2, 000 [LEL]

NOTES

Values marked LEL indicate that the IDLH was based on 10% of the lower explosive limit for safety considerations even though the relevant toxicological data indicated that irreversible health effects or impairment of escape existed only at higher concentrations.

MATERIAL DATA

DY-MARK SPRAY&MARK TOLUENE FREE AEROSOL LEAD FREE COLOURS: XYLENE:

for xylenes:

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)

NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially. (m-xylene and p-xylene give almost the same response).

Xylene vapour is an irritant to the eyes, mucous membranes and skin and causes narcosis at high concentrations. Exposure to doses sufficiently high to produce intoxication and unconsciousness also produces

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

transient liver and kidney toxicity. Neurologic impairment is NOT evident amongst volunteers inhaling up to 400 ppm though complaints of ocular and upper respiratory tract irritation occur at 200 ppm for 3 to 5 minutes.

Exposure to xylene at or below the recommended TLV-TWA and STEL is thought to minimise the risk of irritant effects and to produce neither significant narcosis or chronic injury. An earlier skin notation was deleted because percutaneous absorption is gradual and protracted and does not substantially contribute to the dose received by inhalation.

Odour Safety Factor(OSF)

OSF=4 (XYLENE).

ACETONE:

DY-MARK SPRAY&MARK TOLUENE FREE AEROSOL LEAD FREE COLOURS:

Odour Threshold Value: 3.6 ppm (detection), 699 ppm (recognition)

Saturation vapour concentration: 237000 ppm @ 20 C

NOTE: Detector tubes measuring in excess of 40 ppm, are available.

Exposure at or below the recommended TLV-TWA is thought to protect the worker against mild irritation associated with brief exposures and the bioaccumulation, chronic irritation of the respiratory tract and headaches associated with long-term acetone exposures. The NIOSH REL-TWA is substantially lower and has taken into account slight irritation experienced by volunteer subjects at 300 ppm. Mild irritation to acclimatised workers begins at about 750 ppm - unacclimatised subjects will experience irritation at about 350-500 ppm but acclimatisation can occur rapidly. Disagreement between the peak bodies is based largely on the view by ACGIH that widespread use of acetone, without evidence of significant adverse health effects at higher concentrations, allows acceptance of a higher limit.

Half-life of acetone in blood is 3 hours which means that no adjustment for shift-length has to be made with reference to the standard 8 hour/day, 40 hours per week because body clearance occurs within any shift with low potential for accumulation.

A STEL has been established to prevent excursions of acetone vapours that could cause depression of the central nervous system.

Odour Safety Factor(OSF) OSF=38 (ACETONE).

XYLENE:

■ Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

ACETONE:

■ Exposed individuals are reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class A or B.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm Classification into classes follows:

Class A	OSF 550	Description Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV- TWA for example) is being reached, even when distracted by working activities
В	26- 550	As " A" for 50- 90% of persons
С	1- 26	being distracted As " A" for less than 50% of persons being distracted

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D	0.18- 1	10- 50% of persons aware of being tested perceive by smell that the Exposure Standard is
E	<0.18	being reached As " D" for less than 10% of persons aware of being tested

DIMETHYL ETHER:

■ Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation

- cause increased susceptibility to other irritants and infectious agents

- lead to permanent injury or dysfunction

- permit greater absorption of hazardous substances and

- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

for dimethyl ether:

The no-effect-level for dimethyl ether is somewhere between 2000 ppm (rabbits) and 50,000 ppm (humans) with possible cardiac sensitisation occurring around 200,000 ppm (dogs). The AIHA has adopted a safety factor of 100 in respect to the 50,000 ppm level in its recommendation for a workplace environmental exposure level (WEEL) which is thought to protect against both narcotic and sensitising effects. This level is consistent with the TLV-TWA of 400 ppm for diethyl ether and should be easily achievable using current technologies. The use of the traditionally allowable excursion of 1.25 to the level of 6.25 ppm is felt to be more than adequate as an upper safe limit of exposure.

Human data:

50,000 ppm (12 mins): Feelings of mild intoxication.

75,000 ppm (12 mins): As above plus slight lack of attenuation.

82,000 ppm (12 mins): Some incoordination, slight blurring of vision

(30 mins): As above plus analgesia of the face and rushing of blood to the face.

100,000 ppm (10-20 mins): Narcotic symptoms; (64 mins): Sickness (assumed to be nausea)

144,000 ppm (36 mins):Unconsciousness.

May act as a simple asphyxiants; these are gases which, when present in high concentrations, reduce the oxygen content in air below that required to support breathing, consciousness and life; loss of consciousness, with death by suffocation may rapidly occur in an oxygen deficient atmosphere.

CARE: Most simple asphyxiants are odourless or possess low odour and there is no warning on entry into an oxygen deficient atmosphere. If there is any doubt, oxygen content can be checked simply and quickly. It may not be appropriate to only recommend an exposure standard for simple asphyxiants rather it is essential that sufficient oxygen be maintained. Air normally has 21 percent oxygen by volume, with 18 percent regarded as minimum under normal atmospheric pressure to maintain consciousness / life. At pressures significantly higher or lower than normal atmospheric pressure, expert guidance should be sought.

HYDROCARBON PROPELLANT:

■ For butane:

Odour Threshold Value: 2591 ppm (recognition)

Butane in common with other homologues in the straight chain saturated aliphatic hydrocarbon series is not

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characterised by its toxicity but by its narcosis-inducing effects at high concentrations. The TLV is based on analogy with pentane by comparing their lower explosive limits in air. It is concluded that this limit will protect workers against the significant risk of drowsiness and other narcotic effects.

Odour Safety Factor(OSF) OSF=0.22 (n-BUTANE). For propane Odour Safety Factor(OSF) OSF=0.16 (PROPANE).

PERSONAL PROTECTION

EYE

■ - Safety glasses with side shields.

- Chemical goggles.

- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

- No special equipment needed when handling small quantities.

- OTHERWISE:
- For potentially moderate exposures:
- Wear general protective gloves, eg. light weight rubber gloves.
- For potentially heavy exposures:
- Wear chemical protective gloves, eg. PVC. and safety footwear.

OTHER

■ No special equipment needed when handling small quantities.

- OTHERWISE:
- Overalls.
- Skin cleansing cream.
- Eyewash unit.
- Do not spray on hot surfaces.

- The clothing worn by process operators insulated from earth may develop static charges far higher (up to 100 times) than the minimum ignition energies for various flammable gas-air mixtures. This holds true for a wide range of clothing materials including cotton.

- Avoid dangerous levels of charge by ensuring a low resistivity of the surface material worn outermost. BRETHERICK: Handbook of Reactive Chemical Hazards.

RESPIRATOR

•Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

■ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

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ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Welldesigned engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

■ Supplied as an aerosol pack. Contents under PRESSURE. Contains highly flammable hydrocarbon propellant. Flammable coloured liquid; partly mixes with water.

PHYSICAL PROPERTIES

Liquid. Gas.

State Melting Range (°C) Boiling Range (°C) Flash Point (°C) Decomposition Temp (°C) Autoignition Temp (°C) Upper Explosive Limit (%) Lower Explosive Limit (%)	Liquid Not Available Not Available - 81 (propellant) Not Available Not Available Not Available Not Available	Molecular Weight Viscosity Solubility in water (g/L) pH (1% solution) pH (as supplied) Vapour Pressure (kPa) Specific Gravity (water=1) Relative Vapour Density (air=1)	Not Applicable Not Available P artly Miscible Not Avail able Not A pplicable Not Available Not Available Not Available
Volatile Component (%vol)	>50 (VOC)	Evaporation Rate	Not Available
xylene log Kow (Prager 1995): acetone log Kow (Prager 1995): log Kow (Sangster 1997): dimethyl ether log Kow (Sangster 1997):		3.12- 3.20 - 0.24 - 0.24 0.1	

Section 10 - STABILITY AND REACTIVITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Elevated temperatures.
- Presence of open flame.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

Accidental ingestion of the material may be damaging to the health of the individual.

Not normally a hazard due to physical form of product.

Considered an unlikely route of entry in commercial/industrial environments.

Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733).

Ingestion of alkyl ethers may produce stupor, blurred vision, headache, dizziness and irritation of the nose and throat. Respiratory distress and asphyxia may result.

EYE

■ Not considered to be a risk because of the extreme volatility of the gas.

Eye contact with alkyl ethers (vapour or liquid) may produce irritation, redness and tears.

The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.

There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. There may be damage to the cornea. Unless treatment is prompt and adequate there may be permanent loss of vision. Conjunctivitis can occur following repeated exposure.

The liquid may produce eye discomfort and is capable of causing temporary impairment of vision and/or transient eye inflammation, ulceration.

SKIN

■ Skin contact with the material may be harmful; systemic effects may result following absorption.

The material may accentuate any pre-existing dermatitis condition.

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Spray mist may produce discomfort.

Alkyl ethers may defat and dehydrate the skin producing dermatoses. Absorption may produce headache, dizziness, and central nervous system depression.

Open cuts, abraded or irritated skin should not be exposed to this material.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

INHALED

■ Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression. As a rule, these compounds may also act as general anaesthetics.

Systemic poisoning produced by general anaesthesia is characterised by lightheadedness, nervousness, apprehension, euphoria, confusion, dizziness, drowsiness, tinnitus, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness and respiratory depression and arrest. Cardiac arrest may result from cardiovascular collapse. Bradycardia, and hypotension may also be produced.

Inhaled alkylbenzene vapours cause death in animals at air levels that are relatively similar (typically

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LC50s are in the range 5000 -8000 ppm for 4 to 8 hour exposures). It is likely that acute inhalation exposure to alkylbenzenes resembles that to general anaesthetics.

Alkylbenzenes are not generally toxic other than at high levels of exposure. This may be because their metabolites have a low order of toxicity and are easily excreted. There is little or no evidence to suggest that metabolic pathways can become saturated leading to spillover to alternate pathways. Nor is there evidence that toxic reactive intermediates, which may produce subsequent toxic or mutagenic effects, are formed.

Inhalation of toxic gases may cause:

- Central Nervous System effects including depression, headache, confusion, dizziness, stupor, coma and seizures;

- respiratory: acute lung swellings, shortness of breath, wheezing, rapid breathing, other symptoms and respiratory arrest;

- heart: collapse, irregular heartbeats and cardiac arrest;

- gastrointestinal: irritation, ulcers, nausea and vomiting (may be bloody), and abdominal pain. Following inhalation, ethers cause lethargy and stupor. Inhaling lower alkyl ethers results in headache, dizziness, weakness, blurred vision, seizures and possible coma. Low blood pressure, slow heartbeat and cardiovascular collapse may be seen with throat irritation, irregular breathing, pulmonary oedema and respiratory arrest. Nausea, vomiting and salivation may be seen. There have been deaths reported, and convulsions and paralysis can be found in severe cases. Massive exposures can cause damage to the kidney and liver.

Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. Vapour is heavier than air and may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.

Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination. WARNING:Intentional misuse by concentrating/inhaling contents may be lethal.

Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Temporary memory loss, kidney impairment, temporary confusion and some evidence of disturbance of liver function was reported in workers grossly exposed to xylene (1%). One death was noted, with autopsy revealing lung congestion, oedema and local bleeding of alveoli. Inhaling xylene at 100 ppm for 5-6 hours can increase reaction time and cause slight inco-ordination. Tolerance developed during the work week, but was lost over the weekend. Physical exercise may reduce tolerance. About 4-8% of total absorbed xylene accumulates in fat.

Xylene is a central nervous system depressant.

CHRONIC HEALTH EFFECTS

Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

There is some evidence from animal testing that exposure to this material may result in toxic effects to the unborn baby.

Principal route of occupational exposure to the gas is by inhalation.

Chronic exposure to alkyl ethers may result in loss of appetite, excessive thirst, fatigue, and weight loss. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity. Exposure to xylene has been associated with increased rates of blood cancer, but this may be complicated by exposure to other substances, including benzene. Animal testing found no evidence of cancercausing activity.

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS].

TOXICITY AND IRRITATION

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

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ACETONE:

DY-MARK SPRAY&MARK TOLUENE FREE AEROSOL LEAD FREE COLOURS:

■ for acetone:

The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitiser but is a defatting agent to the skin. Acetone is an eye irritant. The subchronic toxicity of acetone has been examined in mice and rats that were administered acetone in the drinking water and again in rats treated by oral gavage. Acetone-induced increases in relative kidney weight changes were observed in male and female rats used in the oral 13-week study. Acetone treatment caused increases in the relative liver weight in male and female rats that were not associated with histopathologic effects and the effects may have been associated with microsomal enzyme induction. Haematologic effects consistent with macrocytic anaemia were also noted in male rats along with hyperpigmentation in the spleen. The most notable findings in the mice were increased liver and decreased spleen weights. Overall, the no-observed-effect-levels in the drinking water study were 1% for male rats (900 mg/kg/d) and male mice (2258 mg/kg/d), 2% for female mice (5945 mg/kg/d), and 5% for female rats (3100 mg/kg/d). For developmental effects, a statistically significant reduction in foetal weight, and a slight, but statistically significant increase in the percent incidence of later resorptions were seen in mice at 15, 665 mg/m3 and in rats at 26,100 mg/m3. The no-observable-effect level for developmental toxicity was determined to be 5220 mg/m3 for both rats and mice.

Teratogenic effects were not observed in rats and mice tested at 26,110 and 15,665 mg/m3, respectively. Lifetime dermal carcinogenicity studies in mice treated with up to 0.2 mL of acetone did not reveal any increase in organ tumor incidence relative to untreated control animals.

The scientific literature contains many different studies that have measured either the neurobehavioural performance or neurophysiological response of humans exposed to acetone. Effect levels ranging from about 600 to greater than 2375 mg/m3 have been reported. Neurobehavioral studies with acetone-exposed employees have recently shown that 8-hr exposures in excess of 2375 mg/m3 were not associated with any dose-related changes in response time, vigilance, or digit span scores. Clinical case studies, controlled human volunteer studies, animal research, and occupational field evaluations all indicate that the NOAEL for this effect is 2375 mg/m3 or greater.

XYLENE: TOXICITY Oral (human) LDLo: 50 mg/kg Oral (rat) LD50: 4300 mg/kg Inhalation (human) TCLo: 200 ppm Inhalation (man) LCLo: 10000 ppm/6h Inhalation (rat) LC50: 5000 ppm/4h Oral (Human) LD: 50 mg/kg Inhalation (Human) TCLo: 200 ppm/4h Intraperitoneal (Rat) LD50: 2459 mg/kg Subcutaneous (Rat) LD50: 1700 mg/kg Oral (Mouse) LD50: 2119 mg/kg Intraperitoneal (Mouse) LD50: 1548 mg/kg Intravenous (Rabbit) LD: 129 mg/kg Inhalation (Guinea pig) LC: 450 ppm/4h

IRRITATION Skin (rabbit):500 mg/24h Moderate Eye (human): 200 ppm Irritant Eye (rabbit): 87 mg Mild Eye (rabbit): 5 mg/24h SEVERE

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
 The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
 The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reproductive effector in rats

ACETONE: TOXICITY Oral (man) TDLo: 2857 mg/kg Oral (rat) LD50: 5800 mg/kg

IRRITATION Eye (human): 500 ppm - Irritant Eye (rabbit): 3.95 mg - SEVERE

DY-MARK SPRAY&MARK TOLUENE FREE AEROSOL LEAD FREE COLOURS Chemwatch Independent Material Safety Data Sheet Issue Date: 3-Oct-2011 NC317ECP CHEMWATCH 18-3984 Version No:5

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	2000 ppm/4 hr 0 mg/m³/6 hr 00 mg/m³/8 hr 000 mg/kg	Eye (rabbit): 20mg/24hr - Moderate Skin (rabbit):395mg (open) - Mild Skin (rabbit): 500 mg/24hr - Mild d or repeated exposure and may produce on contact skin nd thickening of the skin.		
DIMETHYL ETHER: TOXICITY Inhalation (rat) LC50: 308	3000 mg/m³	IRRITA Nil Repo	-	
 HYDROCARBON PROP ■ No significant acute tox inhalation of the gas. 	ELLANT: icological data identified in lite	erature search.		
CARCINOGEN Xylenes	International Agency for Reso (IARC) - Agents Reviewed by Monographs		Group	3
REPROTOXIN xylene	ILO Chemicals in the electronics industry that have toxic effects on reproduction	Reduced fertility o sterility	r	

Section 12 - ECOLOGICAL INFORMATION

ACETONE: DIMETHYL ETHER: HYDROCARBON PROPELLANT: XYLENE: DO NOT discharge into sewer or waterways. XYLENE: Harmful to aquatic organisms. For xylenes : log Koc : 2.05-3.08 Koc : 25.4-204 Half-life (hr) air : 0.24-42 Half-life (hr) H2O surface water : 24-Half-life (hr) H2O ground : 336-8640

: 24-672 Half-life (hr) H2O ground : 336-8640 Half-life (hr) soil : 52-672 Henry's Pa m3 /mol: 637-879 Henry's atm m3 /mol: 7.68E-03 BOD 5 if unstated: 1.4,1% COD : 2.56,13% ThOD : 3.125 BCF : 23 log BCF : 1.17-2.41 **Environmental Fate** Terrestrial fate:: Measured Koc values of 166 and 182, indicate that 3-xylene is expected to have moderate mobility in soil. Volatilisation of p-xylene is expected to be important from moist soil surfaces given a measured Henry's Law constant of 7.18x10-3 atm-cu m/mole. The potential for volatilisation of 3-xylene from dry soil surfaces may exist based on a measured vapor pressure of 8.29 mm Hg. p-Xylene may be degraded during

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its passage through soil). The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. p-Xylene, present in soil samples contaminated with jet fuel, was completely degraded aerobically within 5 days. In aguifer studies under anaerobic conditions, p-xylene was degraded, usually within several weeks, with the production of 3-methylbenzylfumaric acid, 3-methylbenzylsuccinic acid, 3-methylbenzoate, and 3-methylbenzaldehyde as metabolites.

Aquatic fate: Koc values indicate that p-xylene may adsorb to suspended solids and sediment in water. p-Xylene is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. BCF values of 14.8, 23.4, and 6, measured in goldfish, eels, and clams, respectively, indicate that bioconcentration in aquatic organisms is low. p-Xylene in water with added humic substances was 50% degraded following 3 hours irradiation suggesting that indirect photooxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. Although p-xylene is biodegradable and has been observed to degrade in pond water, there are insufficient data to assess the rate of this process in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater in several studies; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been guite high. Atmospheric fate:

Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere primarily by reaction with photochemically-produced hydroxyl radicals, with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylenes' susceptibility to photochemical oxidation in the troposphere is to the extent that they may contribute to photochemical smog formation.

According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and from its vapour pressure, p-xylene, is expected to exist solely as a vapour in the ambient atmosphere. Vapourphase p-xylene is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 16 hours. A half-life of 1.0 hr in summer and 10 hr in winter was measured for the reaction of p-xylene with photochemically-produced hydroxyl radicals. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers, with loss rates varying from 9-42% per hr. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzylnitrate, m-tolualdehyde, 4-nitro-3xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6dimethylphenol, and 4-nitro-2.6-dimethylphenol.

Ecotoxicity:

for xylenes

Fish LC50 (96 h) Pimephales promelas 13.4 mg/l; Oncorhyncus mykiss 8.05 mg/l; Lepomis macrochirus 16.1 mg/l (all flow through values); Pimephales promelas 26.7 (static) Daphnia EC50 948 h): 3.83 mg/l

Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/l Gammarus lacustris LC50 (48 h): 0.6 mg/l.

ACETONE:

For ketones:

Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds

Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrateThe higher molecular weight ketones do no form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions

Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH-) forming a carbanion intermediate that may react with other organic substrates (e.g., ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.

Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water. They are unlikely to bioconcentrate or biomagnify. for acetone: log Kow: -0.24 Half-life (hr) air: 312-1896 Half-life (hr) H2O surface water: 20 Henry's atm m3 /mol: 3.67E-05 BOD 5: 0.31-1.76,46-55% COD: 1.12-2.07 ThOD: 2.2 BCF: 0.69 Environmental fate: Acetone preferentially locates in the air compartment when released to the environment. A substantial amount of acetone can also be found in water, which is consistent with the high water to air partition coefficient and its small, but detectable, presence in rain water, sea water, and lake water samples. Very little acetone is expected to reside in soil, biota, or suspended solids. This is entirely consistent with the physical and chemical properties of acetone and with measurements showing a low propensity for soil absorption and a high preference for moving through the soil and into the ground water In air, acetone is lost by photolysis and reaction with photochemically produced hydroxyl radicals; the estimated half-life of these combined processes is about 22 days. The relatively long half-life allows acetone to be transported long distances from its emission source. Acetone is highly soluble and slightly persistent in water, with a half-life of about 20 hours; it is minimally toxic to aquatic life. Acetone released to soil volatilises although some may leach into the ground where it rapidly biodegrades. Acetone does not concentrate in the food chain. Acetone meets the OECD definition of readily biodegradable which requires that the biological oxygen demand (BOD) is at least 70% of the theoretical oxygen demand (THOD) within the 28-day test period Drinking Water Standard: none available. Soil Guidelines: none available. Air Quality Standards: none available. Ecotoxicity: Testing shows that acetone exhibits a low order of toxicity Fish LC50: brook trout 6070 mg/l; fathead minnow 15000 mg/l Bird LC0 (5 day): Japanese quail, ring-neck pheasant 40,000 mg/l Daphnia magna LC50 (48 h): 15800 mg/l; NOEC 8500 mg/l Aquatic invertebrate 2100 - 16700 mg/l Aquatic plant NOEC: 5400-7500 mg/l Daphnia magna chronic NOEC 1660 mg/l Acetone vapors were shown to be relatively toxic to two types insects and their eggs. The time to 50% lethality (LT50) was found to be 51.2 hr and 67.9 hr when the flour beetle (Tribolium confusum) and the flour moth (Ephestia kuehniella) were exposed to an airborne acetone concentration of 61.5 mg/m3. The LT50 values for the eggs were 30-50% lower than for the adult. The direct application of acetone liquid to the body of the insects or surface of the eggs did not, however, cause any mortality. The ability of acetone to inhibit cell multiplication has been examined in a wide variety of microorganisms.

The results have generally indicated mild to minimal toxicity with NOECs greater than 1700 mg/L for exposures lasting from 6 hr to 4 days. Longer exposure periods of 7 to 8 days with bacteria produced mixed results; but overall the data indicate a low degree of toxicity for acetone. The only exception to these findings were the results obtained with the flagellated protozoa (Entosiphon sulcatum) which yielded a 3-day NOEC of 28 mg/L.

DIMETHYL ETHER:

BCF: 1.7

Most ethers are very resistant to hydrolysis, and the rate of cleavage of the carbon-oxygen bond by abiotic processes is expected to be insignificant.
 Direct photolysis will not be an important removal process since aliphatic ethers do not absorb light at wavelengths >290 nm.
 log Kow: 0.1-0.12
 Koc: 14
 Half-life (hr) air: 528
 Half-life (hr) H2O surface water: 2.6-30
 Henry's atm m³/mol: 9.78E-04

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Bioaccumulation: not sig processes Abiotic: RxnOH*

HYDROCARBON PROPELLANT:

■ for Petroleum Hydrocarbon Gases:

Environmental fate:

The environmental fate characteristics of petroleum hydrocarbon gases are governed by these physical-chemical attributes. All components of these gases will partition to the air where interaction with hydroxyl radicals is an important fate process. Hydrocarbons having molecular weights represented in these streams are inherently biodegradable, but their tendency to partition to the atmosphere would prevent their biotic degradation in water and soils. However, if higher molecular weight fractions of these streams enter the aquatic or terrestrial environment, biodegradation may be an important fate mechanism.

The majority of components making up hydrocarbon gases typically have low melting and boiling points. They also have high vapor pressures and low octanol/water partition coefficients. The aqueous solubilities of these substances vary, and range from approximately 22 parts per million to several hundred parts per million. The environmental fate characteristics of refinery gases are governed by these physical-chemical attributes. Components of the hydrocarbon gas streams will partition to the air, and photodegradation reactions will be an important fate process for many of the hydrocarbon components. The hydrocarbons in these mixtures are inherently biodegradable, but due to their tendency to partition to the atmosphere, biodegradation is not anticipated to be an important fate mechanisms. However, if released to water or soil, some of the higher molecular weight fractions may become available for microbial attack. The inorganic gases are chemically stable and may be lost to the atmosphere or simply become involved in the environmental recycling of their atoms. Some show substantial water solubility, but their volatility eventually causes

these gases to enter the atmosphere.

Substances in Refinery Gases that volatilise to air may undergo a gas-phase oxidation reaction with photochemically produced hydroxyl radicals (OH-). Atmospheric oxidation as a result of hydroxyl radical attack is not direct photochemical degradation, but rather indirect degradation Indirect photodegradation of the hydrocarbon components in Refinery Gases can be an important fate process for these constituents. In general, half lives decrease with increasing carbon chain length. Half lives for this fraction of Refinery Gases ranged from 960 days (methane) to 0.16 days (butadiene). The constituents of the C5- C6 hydrocarbon fraction have photodegradation half-lives of approximately two days.

The hydrocarbon and non-hydrocarbon constituents in Refinery Gases do not contain the functional groups or chemical linkages known to undergo hydrolysis reactions. Therefore hydrolysis will not play an important role in the environmental fate for the components in Refinery Gas streams.

Biodegradation of the hydrocarbon components in refinery gases may occur in soil and water. Gaseous hydrocarbons are widespread in nature and numerous types of microbes have evolved which are capable of oxidizing these substances as their sole energy source . Although volatilization is the predominant behavior for these gases, sufficient aqueous solubility and bioavailability is exhibited by these compounds. The use of gaseous carbon sources for cell growth is common among autotrophic organisms . Higher chain length hydrocarbons typical of naphtha streams also are known to inherently biodegrade in the environment Ecotoxicity:

Acute LC/EC50 values for the hydrocarbon components of these gas streams ranged roughly from 1 to 100 mg/L. Although the LC/EC50 data for the individual gases illustrate the potential toxicity to aquatic organisms, aqueous concentrations from releases of these gases would likely not persist in the aquatic environment for a sufficient duration to elicit toxicity. Based on a simple conceptual exposure model analysis, emissions of petroleum hydrocarbon gases to the atmosphere would not likely result in acutely toxic concentrations in adjacent water bodies because such emissions will tend to remain in the atmosphere.

Several of the constituents in refinery gases were shown to be highly hazardous to aquatic organisms in laboratory toxicity tests where exposure concentrations can be maintained over time. Hydrogen sulfide was shown to be the most toxic constituent to fish (LC50 ranged 0.007 to 0.2 mg/L) and invertebrates (EC50 ranged 0.022 to 1.07 mg/L), although several LC/EC50 values for ammonia also were below 1 mg/l for these organisms (0.083 to 4.6 mg/L and 0.53 to 22.8 mg/L, respectively).

For isobutane:

Refrigerant Gas: Saturated Hydrocarbons have zero ozone depletion potential (ODP) and will photodegrade under atmospheric conditions. [Calor Gas]

Environmental Fate

Terrestrial fate: An estimated Koc value of 35 suggests that isobutane will have very high mobility in soil. Its very high Henry's Law constant, 4.08 atm-cu m/mole, (calculated from its vapor pressure and water solubility, high vapor pressure, 2611 mm Hg at 25 deg C, and low adsorptivity to soil indicate that

continued...

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volatilisation will be an important fate process from both moist and dry soil surfaces. Isobutane is biodegradable, especially under acclimated conditions, and may biodegrade in soil.

Aquatic fate: The estimated Koc value suggests that isobutane would not adsorb to sediment and particulate matter in the water column. Additional evidence that isobutane is not removed to sediment has been obtained from microcosm experiments. Isobutane will readily volatilise from water based on its estimated Henry's Law constant of 4.08 atm-cu m/mole. Estimated half-lives for a model river and model lake are 2.2 hr and 3.0 days, respectively. An estimated BCF value of 74 based on the log Kow suggests that isobutane will not bioconcentrate in aquatic organisms.

Results indicate that gas exchange is the dominant removal mechanism for isobutane gases from the water column following a hypothetical input. The volatilisation half-lives for isobutane from the water columns in natural estuaries are estimated to be 4.4 and 6.8 days at 20 and 10 deg C, respectively.

Isobutane also biodegrades in the microcosm at a rate that is slower than for n-butane and falls between propane and ethane in susceptibility. Biodegradation of isobutane initially occurs with a half-lives of 16-26 days at 20 deg C and 33-139 days at 10 deg C, significantly slower than the loss predicted by gas exchange from typical natural estuaries. However, after a lag of 2-4 weeks, the biodegradation rate increases markedly so that in the case of chronic inputs, biodegradation can become the dominant removal mechanism. Atmospheric fate:: Isobutane is a gas at ordinary temperatures. It is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is 6.9 days, assuming a hydroxyl radical concn of 5x105 radicals per cubic cm. When isobutane was exposed to sunlight for 6 hr in a tedlar bag filled with Los Angeles air, 6% of the isobutane degraded The air contained 4529 ppb-C hydrocarbons and 870 ppb of NOX. The tropospheric loss of volatile hydrocarbons such as isobutane by wet and dry deposition are believed to be of minor importance. Indeed, isobutane assimilated into precipitation may evaporate during transport as well as being reemitted into the atmosphere after deposition. Isobutane is a contributor to the production of PAN (peroxyacyl nitrates) under photochemical smog conditions. For propane:

Environmental Fate

Terrestrial fate:: An estimated Koc value of 460 determined from a log Kow of 2.36 indicates that propane is expected to have moderate mobility in soil. Volatilisation of propane from moist soil surfaces is expected to be an important fate process given an estimated Henry's Law constant of 7.07x10-1 atm-cu m/mole, derived from its vapor pressure, 7150 mm Hg, and water solubility, 62.4 mg/L. Propane is expected to volatilise from dry soil surfaces based upon its vapor pressure. Using cell suspensions of microorganisms isolated from soil and water, propane was oxidised to acetone within 24 hours, suggesting that biodegradation may be an important fate process in soil and sediment.

Aquatic fate: The estimated Koc value indicates that propane is expected to adsorb to suspended solids and sediment. Volatilisation from water surfaces is expected based upon an estimated Henry's Law constant. Using this Henry's Law constant volatilisation half-lives for a model river and model lake are estimated to be 41 minutes and 2.6 days, respectively. An estimated BCF of 13.1 using log Kow suggests the potential for bioconcentration in aquatic organisms is low. After 192 hr, the trace concentration of propane contained in gasoline remained unchanged for both a sterile control and a mixed culture sample collected from ground water contaminated with gasoline. This indicates that biodegradation may not be an important fate process in water. Atmosphere fate:: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and vapour pressure, propane is expected to exist solely as a gas in the ambient atmosphere. Gas-phase propane is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 14 days, calculated from its rate constant of 1.15x10-12 cu cm/molecule-sec at 25 deg C. Propane does not contain chromophores that absorb at wavelengths >290 nm and therefore is not expected to be susceptible to direct photolysis by sunlight.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
DY- MARK SPRAY&MARK TOLUENE		No Data		
AEROSOL LEAD FREE COLOURS	Available	Available		
xylene	LOW	LOW	LOW	
acetone	LOW	HIGH	LOW	HIGH
dimethyl ether	LOW	No Data	LOW	HIGH
		Available		
hydrocarbon propellant	No Data	No Data		
	Available	Available		

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Section 13 - DISPOSAL CONSIDERATIONS

■ - DO NOT allow wash water from cleaning or process equipment to enter drains.

- It may be necessary to collect all wash water for treatment before disposal.

- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.

- Where in doubt contact the responsible authority.

- Consult State Land Waste Management Authority for disposal.

- Discharge contents of damaged aerosol cans at an approved site.

See SP277

- Allow small quantities to evaporate.
- DO NOT incinerate or puncture aerosol cans.
- Bury residues and emptied aerosol cans at an approved site.

Section 14 - TRANSPORTATION INFORMATION

Labels Required: FLAMMABLE GAS

HAZCHEM:

2YE (ADG7)

Limited Quantities:

Shipping Name: AEROSOLS

ADG7:

		0 4					
	Class or Division	2.1	Subsidiary Risk:	None			
	UN No.:	1950	Packing Group:	None			
	Special Provision:	63, 190, 277, 327	Limited Quantity:	See SP 277			
	Portable Tanks & Bulk	None	Portable Tanks & Bulk	None			
	Containers -		Containers - Special				
	Instruction:		Provision:				
	Packagings & IBCs -	PP17, PP87, L2	Packagings & IBCs -	P003, LP02			
	Packing Instruction:		Special Packing				
	-		Provision:				
	Name and Description: AEROSOLS						
	Land Transport UNDG:						
	Class or division	2.1	Subsidiary risk:	None			
	UN No.:	1950	UN packing group:	None			
	Shipping Name:AEROSOL		ert paolang group.				
		.0					
	Air Transport IATA:	4050					
	UN/ID Number:	1950	Packing Group:	-			
	Special provisions:	A145					
	Cargo Only						
	Packing Instructions:	203	Maximum Qty/Pack:	150 kg			
	Passenger and Cargo		Passenger and Cargo				
	Packing Instructions:	Y203	Maximum Qty/Pack:	75 kg			
	Passenger and Cargo		Passenger and Cargo				
	Limited Quantity		Limited Quantity				
	Packing Instructions:	203	Maximum Qty/Pack:	30 kg G			
Shipping Name: AEROSOLS, FLAMMABLE							
	Maritime Transport IMDG:						
	IMDG Class:	2	IMDG Subrisk:	SP63			
	UN Number:	1950	Packing Group:	None			
	EMS Number:	F- D, S- U	Special provisions:	63 190 277 327 344 959			
	Limited Quantities:	$S_{00} S_{00} S_{00}$	-1				

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Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE None

REGULATIONS

Regulations for ingredients

xylene (CAS: 1330-20-7) is found on the following regulatory lists;

"Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "International Council of Chemical Associations (ICCA) - High Production Volume List"

acetone (CAS: 67-64-1) is found on the following regulatory lists;

"Australia Customs (Prohibited Exports) Regulations 1958 - Schedule 9 Precursor substances - Part 2", "Australia Exposure Standards", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Illicit Drug Reagents/Essential Chemicals - Category III", "Australia Inventory of Chemical Substances (AICS)", "Australia National Pollutant Inventory", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5", "FEMA Generally Recognized as Safe (GRAS) Flavoring Substances 23 - Examples of FEMA GRAS Substances with Non-Flavor Functions", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 18: List of products to which the Code does not apply", "IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances", "International Fragrance Association (IFRA) Survey: Transparency List"

dimethyl ether (CAS: 115-10-6,157621-61-9) is found on the following regulatory lists;

"Australia Exposure Standards", "Australia Hazardous Substances", "Australia Inventory of Chemical Substances (AICS)", "International Council of Chemical Associations (ICCA) - High Production Volume List"

hydrocarbon propellant (CAS: 68476-85-7,68476-86-8) is found on the following regulatory lists;

"Australia Exposure Standards", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)"

No data for DY-MARK SPRAY&MARK TOLUENE FREE AEROSOL LEAD FREE COLOURS (CW: 18-3984)

Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name dimethyl ether hydrocarbon propellant CAS 115- 10- 6, 157621- 61- 9 68476- 85- 7, 68476- 86- 8

REPRODUCTIVE HEALTH GUIDELINES

Ingredient	ORG	UF	Endpoint	CR	Adeq TLV
xylene	1.5 mg/m3	10	D	NA	-

These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise.

CR = Cancer Risk/10000; UF = Uncertainty factor:

TLV believed to be adequate to protect reproductive health:

LOD: Limit of detection

Toxic endpoints have also been identified as:

D = Developmental; R = Reproductive; TC = Transplacental carcinogen

Jankovic J., Drake F.: A Screening Method for Occupational Reproductive

American Industrial Hygiene Association Journal 57: 641-649 (1996).

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

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The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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This is the end of the MSDS.