#### Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

#### PRODUCT NAME

DY-MARK RED PRIMER

#### PROPER SHIPPING NAME AEROSOLS

#### PRODUCT USE

Application is by spray atomisation from a hand held aerosol pack. Used according to manufacturer's directions.

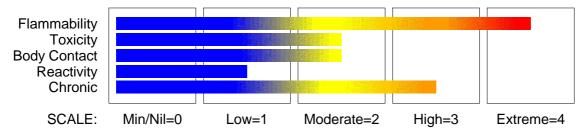
#### SUPPLIER

Company: Dy- Mark Pty Ltd Address: 89 Formation Street Wacol QLD, 4076 Australia Telephone: +61 7 3271 2222 Emergency Tel:**0403 186 708** Fax: +61 7 3271 2751 Email: info@dymark.com.au

#### Section 2 - HAZARDS IDENTIFICATION

#### STATEMENT OF HAZARDOUS NATURE HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.

#### **CHEMWATCH HAZARD RATINGS**



#### RISK

Risk Codes R12 R20/21 R36/38 R44 R52/53

R67

#### SAFETY

Safety Codes S16 S23 Risk Phrases

- Extremely flammable.
- Harmful by inhalation and in contact with skin.
- Irritating to eyes and skin.
- Risk of explosion if heated under confinement.
- Harmful to aquatic organisms, may cause long- term adverse effects in the aquatic environment.
- Vapours may cause drowsiness and dizziness.

#### Safety Phrases

- Keep away from sources of ignition. No smoking.
- Do not breathe gas/ fumes/ vapour/ spray.

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S24	Avoid contact with skin.
S25	<ul> <li>Avoid contact with eyes.</li> </ul>
S36	Wear suitable protective clothing.
S37	Wear suitable gloves.
S39	Wear eye/ face protection.
S51	Use only in well ventilated areas.
S09	<ul> <li>Keep container in a well ventilated place.</li> </ul>
S53	<ul> <li>Avoid exposure - obtain special instructions before use.</li> </ul>
S401	<ul> <li>To clean the floor and all objects contaminated by this material, use water and detergent.</li> </ul>
S07	Keep container tightly closed.
S13	<ul> <li>Keep away from food, drink and animal feeding stuffs.</li> </ul>
S26	<ul> <li>In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.</li> </ul>
S46	<ul> <li>If swallowed, IMMEDIATELY contact Doctor or Poisons Information Centre (show this container or label).</li> </ul>
S60	• This material and its container must be disposed of as hazardous waste.

# Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
xylene	1330-20-7	10-20
resin, proprietary		10-20
filler		10-15
ferric oxide	1309-37-1	5-10
naphtha petroleum, light aromatic solvent	64742-95-6.	2-5
ethanol	64-17-5	1-5
hydrocarbon propellant	68476-85-7.	30-40

#### Section 4 - FIRST AID MEASURES

#### **SWALLOWED**

- Avoid giving milk or oils.
- Avoid giving alcohol.
- Not considered a normal route of entry.

- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

#### EYE

- If aerosols come in contact with the eyes:
- Immediately hold the eyelids apart and flush the eye continuously for at least 15 minutes with fresh running water.

- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.

- Transport to hospital or doctor without delay.

- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

# SKIN

- If solids or aerosol mists are deposited upon the skin:
- Flush skin and hair with running water (and soap if available).
- Remove any adhering solids with industrial skin cleansing cream.
- DO NOT use solvents.
- Seek medical attention in the event of irritation.

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### INHALED

■ If aerosols, fumes or combustion products are inhaled:

- Remove to fresh air.
- Lay patient down. Keep warm and rested.

- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.

- If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a

demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

- Transport to hospital, or doctor.

#### NOTES TO PHYSICIAN

Treat symptomatically.

For acute or short term repeated exposures to iron and its derivatives:

- Always treat symptoms rather than history.

- In general, however, toxic doses exceed 20 mg/kg of ingested material (as elemental iron) with lethal doses exceeding 180 mg/kg.

- Control of iron stores depend on variation in absorption rather than excretion. Absorption occurs through aspiration, ingestion and burned skin.

- Hepatic damage may progress to failure with hypoprothrombinaemia and hypoglycaemia. Hepatorenal syndrome may occur.

- Iron intoxication may also result in decreased cardiac output and increased cardiac pooling which subsequently produces hypotension.

- Serum iron should be analysed in symptomatic patients. Serum iron levels (2-4 hrs post-ingestion) greater that 100 ug/dL indicate poisoning with levels, in excess of 350 ug/dL, being potentially serious. Emesis or lavage (for obtunded patients with no gag reflex)are the usual means of decontamination.

- Activated charcoal does not effectively bind iron.

- Catharsis (using sodium sulfate or magnesium sulfate) may only be used if the patient already has diarrhoea.

- Deferoxamine is a specific chelator of ferric (3+) iron and is currently the antidote of choice. It should

be administered parenterally. [Ellenhorn and Barceloux: Medical Toxicology].

For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.

- Pulmonary absorption is rapid with about 60-65% retained at rest.

- Primary threat to life from ingestion and/or inhalation, is respiratory failure.

- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.

- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.

- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.

- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice. BIOLOGICAL EXPOSURE INDEX - BEI These represent the determinants observed in specimens collected from a healthy worker exposed at the

Exposure Standard (ES or TLV):

Determinant Methylhippu- ric acids in urine	Index 1.5 gm/gm creatinine	Sampling Time End of shift	Comments
	2 mg/min	Last 4 hrs of shift	

#### Section 5 - FIRE FIGHTING MEASURES

#### EXTINGUISHING MEDIA

■ SMALL FIRE:

- Water spray, dry chemical or CO2
- LARGE FIRE:
- Water spray or fog.

#### FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 100 metres in all directions.

#### **FIRE/EXPLOSION HAZARD**

- Liquid and vapour are highly flammable.
- Severe fire hazard when exposed to heat or flame.
- Vapour forms an explosive mixture with air.
- Severe explosion hazard, in the form of vapour, when exposed to flame or spark.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition with violent container rupture.
- Aerosol cans may explode on exposure to naked flames.
- Rupturing containers may rocket and scatter burning materials.
- Hazards may not be restricted to pressure effects.
- May emit acrid, poisonous or corrosive fumes.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include: carbon monoxide (CO), carbon dioxide (CO2), other pyrolysis products typical of burning organic material.

Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.

#### FIRE INCOMPATIBILITY

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

#### HAZCHEM

2YE

#### **Personal Protective Equipment**

Breathing apparatus. Gas tight chemical resistant suit. Limit exposure duration to 1 BA set 30 mins.

#### Section 6 - ACCIDENTAL RELEASE MEASURES

#### **MINOR SPILLS**

Clean up all spills immediately.

- Avoid breathing vapours and contact with skin and eyes.

- Wear protective clothing, impervious gloves and safety glasses.

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- Shut off all possible sources of ignition and increase ventilation.
- Wipe up.
- If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated.
- Undamaged cans should be gathered and stowed safely.

#### **MAJOR SPILLS**

- - DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve.
- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water courses
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse / absorb vapour.
- Absorb or cover spill with sand, earth, inert materials or vermiculite.
- If safe, damaged cans should be placed in a container outdoors, away from ignition sources, until pressure has dissipated.
- Undamaged cans should be gathered and stowed safely.
- Collect residues and seal in labelled drums for disposal.
- Remove leaking cylinders to a safe place if possible.
- Release pressure under safe, controlled conditions by opening the valve.

# Personal Protective Equipment advice is contained in Section 8 of the MSDS.

# Section 7 - HANDLING AND STORAGE

# **PROCEDURE FOR HANDLING**

- - DO NOT allow clothing wet with material to stay in contact with skin.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- DO NOT incinerate or puncture aerosol cans.
- DO NOT spray directly on humans, exposed food or food utensils.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.

- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

#### SUITABLE CONTAINER

- Aerosol dispenser.
- Check that containers are clearly labelled.

#### STORAGE INCOMPATIBILITY

Avoid reaction with oxidising agents.

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### STORAGE REQUIREMENTS

■ - Store below 38 deg. C.

- Keep dry to avoid corrosion of cans. Corrosion may result in container perforation and internal pressure may eject contents of can.

- Store in original containers in approved flammable liquid storage area.

- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- No smoking, naked lights, heat or ignition sources.
- Keep containers securely sealed. Contents under pressure.
- Store away from incompatible materials.
- Store in a cool, dry, well ventilated area.
- Avoid storage at temperatures higher than 40 deg C.
- Store in an upright position.
- Protect containers against physical damage.
- Check regularly for spills and leaks.

- Observe manufacturer's storing and handling recommendations.

#### Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

### **EXPOSURE CONTROLS**

Source	Material	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m	<sup>3</sup> Notes
Australia Exposure Standards	Dy- Mark Red Primer (Xylene (o- , m- , p- isomers))	80	350	150	655	
Australia Exposure Standards	Dy- Mark Red Primer (Butane)	800	1900			
Australia Exposure Standards	ferric oxide (Iron oxide fume (Fe2O3) (as Fe))		5			(see Chapter 17)
Australia Exposure Standards	naphtha petroleum, light aromatic solvent (Petrol (gasoline))		900			(see Chapter 16)
Australia Exposure Standards	ethanol (Ethyl alcohol)	1000	1880			
Australia Exposure Standards	hydrocarbon propellant (LPG (liquified petroleum gas))	1000	1800			
Material xylene	<b>Revised</b> 174			<b>IDLH</b> 900		

Material	Revised	IDLH
xylene	174	900
ferric oxide 10253	2, 500	
ethanol	278	3, 300 [LEL]
hydrocarbon propellant	0	2, 000 [LEL]

#### NOTES

Values marked LEL indicate that the IDLH was based on 10% of the lower explosive limit for safety considerations even though the relevant toxicological data indicated that irreversible health effects or impairment of escape existed only at higher concentrations.

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Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation

- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and

- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

DY-MARK RED PRIMER:

XYLENE:

■ for xylenes:

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)

NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially. (m-xylene and p-xylene give almost the same response).

Xylene vapour is an irritant to the eyes, mucous membranes and skin and causes narcosis at high concentrations. Exposure to doses sufficiently high to produce intoxication and unconsciousness also produces transient liver and kidney toxicity. Neurologic impairment is NOT evident amongst volunteers inhaling up to 400 ppm though complaints of ocular and upper respiratory tract irritation occur at 200 ppm for 3 to 5 minutes.

Exposure to xylene at or below the recommended TLV-TWA and STEL is thought to minimise the risk of irritant effects and to produce neither significant narcosis or chronic injury. An earlier skin notation was deleted because percutaneous absorption is gradual and protracted and does not substantially contribute to the dose received by inhalation.

Odour Safety Factor(OSF) OSF=4 (XYLENE).

DY-MARK RED PRIMER:

ETHANOL:

For ethanol:

Odour Threshold Value: 49-716 ppm (detection), 101 ppm (recognition)

Eye and respiratory tract irritation do not appear to occur at exposure levels of less than 5000 ppm and the TLV-TWA is thought to provide an adequate margin of safety against such effects. Experiments in man show that inhalation of 1000 ppm caused slight symptoms of poisoning and 5000 ppm caused strong stupor and morbid sleepiness. Subjects exposed to 5000 ppm to 10000 ppm experienced smarting of the eyes and nose and coughing. Symptoms disappeared within minutes. Inhalation also causes local irritating effects to the eyes and upper respiratory tract, headaches, sensation of heat intraocular tension, stupor, fatigue and a need to sleep. At 15000 ppm there was continuous lachrymation and coughing.

#### DY-MARK RED PRIMER:

FERRIC OXIDE:

For iron oxide (ferric oxide):

Inhalation of iron oxide dust or fume may produce a benign pneumoconiosis (siderosis). The TLV-TWA is recommended to minimise the potential for development of X-ray changes in the lung on long-term exposure. These changes are not considered to be associated with any physical impairment of lung function, although more sophisticated physiological testing, including measurement of the lung's mechanical properties and

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expiratory lung flow is required to reach firm and final conclusions.

DY-MARK RED PRIMER:

HYDROCARBON PROPELLANT:

For butane:

Odour Threshold Value: 2591 ppm (recognition)

Butane in common with other homologues in the straight chain saturated aliphatic hydrocarbon series is not characterised by its toxicity but by its narcosis-inducing effects at high concentrations. The TLV is based on analogy with pentane by comparing their lower explosive limits in air. It is concluded that this limit will protect workers against the significant risk of drowsiness and other parentic offects.

will protect workers against the significant risk of drowsiness and other narcotic effects.

Odour Safety Factor(OSF) OSF=0.22 (n-BUTANE).

DY-MARK RED PRIMER:

■ For liquefied petroleum gases (LPG):

TLV TWA: 1000 ppm, 1800 mg/m3 (as LPG)

ES TWA: 1000 ppm, 1800 mg/m3 (as LPG)

OES TWA: 1000 ppm, 1750 mg/m3; STEL: 1250 ppm, 2180 mg/m3 (as LPG)

IDLH Level: 2000 ppm (lower explosive limit)

No chronic systemic effects have been reported from occupational exposure to LPG. The TLV-TWA is based on good hygiene practices and is thought to minimise the risk of fire or explosion.

Odour Safety Factor(OSF)

OSF=0.16 (hydrocarbon propellant).

### XYLENE:

■ Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

### FERRIC OXIDE:

■ For amorphous crystalline silica (precipitated silicic acid):

Amorphous crystalline silica shows little potential for producing adverse effects on the lung and exposure standards should reflect a particulate of low intrinsic toxicity. Mixtures of amorphous silicas/ diatomaceous earth and crystalline silica should be monitored as if they comprise only the crystalline forms.

The dusts from precipitated silica and silica gel produce little adverse effect on pulmonary functions and are not known to produce significant disease or toxic effect.

IARC has classified silica, amorphous as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.

The recommended TLV is thought to reduce the likelihood of respiratory irritation and skin irritation from exposure to aerosols and mists of soluble iron salts.

#### NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

■ Odour threshold: 0.25 ppm.

The TLV-TWA is protective against ocular and upper respiratory tract irritation and is recommended for bulk handling of gasoline based on calculations of hydrocarbon content of gasoline vapour. A STEL is recommended to prevent mucous membrane and ocular irritation and prevention of acute depression of the central nervous system. Because of the wide variation in molecular weights of its components, the conversion of ppm to mg/m3 is approximate. Sweden recommends hexane type limits of 100 ppm and heptane and octane type limits of 300 ppm. Germany does not assign a value because of the widely differing compositions and resultant differences in toxic properties.

Odour Safety Factor (OSF) OSF=0.042 (gasoline). REL TWA: 25-100 ppm\*, 125 mg/m3\* CEL TWA: 50 ppm, 125 mg/m3

[Various Manufacturers]

HYDROCARBON PROPELLANT: For propane Odour Safety Factor(OSF)

OSF=0.16 (PROPANE).

### PERSONAL PROTECTION

### EYE

■ - Safety glasses with side shields.

- Chemical goggles.

- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

### HANDS/FEET

- No special equipment needed when handling small quantities.

- OTHERWISE:
- For potentially moderate exposures:
- Wear general protective gloves, eg. light weight rubber gloves.
- For potentially heavy exposures:
- Wear chemical protective gloves, eg. PVC. and safety footwear.

### OTHER

■ No special equipment needed when handling small quantities.

- OTHERWISE:
- Overalls.
- Skin cleansing cream.
- Eyewash unit.
- Do not spray on hot surfaces.

- The clothing worn by process operators insulated from earth may develop static charges far higher (up to 100 times) than the minimum ignition energies for various flammable gas-air mixtures. This holds true for a wide range of clothing materials including cotton.

- Avoid dangerous levels of charge by ensuring a low resistivity of the surface material worn outermost. BRETHERICK: Handbook of Reactive Chemical Hazards.

#### RESPIRATOR

•Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

■ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

#### **ENGINEERING CONTROLS**

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Welldesigned engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove

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or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas.

# Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

#### APPEARANCE

Red coloured flammable aerosol; does not mix with water.

#### PHYSICAL PROPERTIES

Liquid. Gas. Does not mix with water.

State Melting Range ( $\mathfrak{C}$ ) Boiling Range ( $\mathfrak{C}$ ) Flash Point ( $\mathfrak{C}$ ) Decomposition Temp ( $\mathfrak{C}$ ) Autoignition Temp ( $\mathfrak{C}$ ) Upper Explosive Limit (%) Lower Explosive Limit (%)	Liquid Not Available Not Available - 81 (propellant) Not Available Not Available Not Available Not Available	Molecular Weight Viscosity Solubility in water (g/L) pH (1% solution) pH (as supplied) Vapour Pressure (kPa) Specific Gravity (water=1) Relative Vapour Density (air=1)	Not Applicable Not Available I mmiscible Not Appli cable Not A pplicable Not Available Not Available Not Available
Volatile Component (%vol)	>50	Evaporation Rate	Not Available
xylene log Kow (Prager 1995): ethanol log Kow (Sangster 1997):		3.12- 3.20 - 0.3	

# Section 10 - STABILITY AND REACTIVITY

#### CONDITIONS CONTRIBUTING TO INSTABILITY

Elevated temperatures.

- Presence of open flame.

- Product is considered stable.

- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

### Section 11 - TOXICOLOGICAL INFORMATION

#### POTENTIAL HEALTH EFFECTS

#### **ACUTE HEALTH EFFECTS**

#### **SWALLOWED**

■ Accidental ingestion of the material may be damaging to the health of the individual. Not normally a hazard due to physical form of product.

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Considered an unlikely route of entry in commercial/industrial environments.

# EYE

This material can cause eye irritation and damage in some persons.

Not considered to be a risk because of the extreme volatility of the gas.

# SKIN

Skin contact with the material may be harmful; systemic effects may result following absorption.

This material can cause inflammation of the skin oncontact in some persons.

The material may accentuate any pre-existing dermatitis condition.

Spray mist may produce discomfort.

Open cuts, abraded or irritated skin should not be exposed to this material.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

# INHALED

■ Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

Inhalation of toxic gases may cause:

- Central Nervous System effects including depression, headache, confusion, dizziness, stupor, coma and seizures;

- respiratory: acute lung swellings, shortness of breath, wheezing, rapid breathing, other symptoms and respiratory arrest;

- heart: collapse, irregular heartbeats and cardiac arrest;

- gastrointestinal: irritation, ulcers, nausea and vomiting (may be bloody), and abdominal pain. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. Vapour is heavier than air and may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.

WARNING: Intentional misuse by concentrating/inhaling contents may be lethal.

Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Temporary memory loss, kidney impairment, temporary confusion and some evidence of disturbance of liver function was reported in workers grossly exposed to xylene (1%). One death was noted, with autopsy revealing lung congestion, oedema and local bleeding of alveoli. Inhaling xylene at 100 ppm for 5-6 hours can increase reaction time and cause slight inco-ordination. Tolerance developed during the work week, but was lost over the weekend. Physical exercise may reduce tolerance. About 4-8% of total absorbed xylene accumulates in fat.

Xylene is a central nervous system depressant.

Exposure to hydrocarbons may result in irregularity of heart beat. Symptoms of moderate poisoning may include dizziness, headache, nausea. Serious poisoning can result in decreased respiratory function, this may lead to unconsciousness and death. C4 hydrocarbons are especially dangerous to the nervous system. Inhalation of petroleum gases (partly due to olefin impurities) can induce sleep. Serious cases can result in cyanosis due to reduced oxygen concentration and hence asphyxiation, with symptoms of fast breathing, mental dullness, inco- ordination, poor judgment, nausea and vomiting; leading to unconsciousness and death.

# **CHRONIC HEALTH EFFECTS**

■ There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-

term occupational exposure.

There is some evidence from animal testing that exposure to this material may result in toxic effects to the unborn baby.

Principal route of occupational exposure to the gas is by inhalation.

Chronic excessive intake of iron have been associated with damage to the liver and pancreas. People with a genetic disposition to poor control over iron are at an increased risk. Iron overload in men may lead to diabetes, joint inflammation, liver cancer, heart irregularities and problems with other organs.

Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity. Exposure to xylene has been associated with increased rates of blood cancer, but this may be complicated by exposure to other substances, including benzene. Animal testing found no evidence of cancer-causing activity.

Prolonged exposure to ethanol may cause damage to the liver and cause scarring. It may also worsen damage caused by other agents. Large amounts of ethanol taken in pregnancy may result in "foetal alcohol syndrome", characterised by delay in mental and physical development, learning difficulties, behavioural problems and small head size. A small number of people develop allergic reactions to ethanol, which include eye infections, skin swelling, shortness of breath, and itchy rashes with blisters.

Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS].

# TOXICITY AND IRRITATION

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

# HYDROCARBON PROPELLANT:

DY-MARK RED PRIMER:

- inhalation of the gas.
- No significant acute toxicological data identified in literature search.

ETHANOL:

XYLENE:

■ The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

XYLENE: TOXICITY **IRRITATION** Oral (human) LDLo: 50 mg/kg Skin (rabbit):500 mg/24h Moderate Oral (rat) LD50: 4300 mg/kg Eye (human): 200 ppm Irritant Inhalation (human) TCLo: 200 ppm Eye (rabbit): 87 mg Mild Eye (rabbit): 5 mg/24h SEVERE Inhalation (man) LCLo: 10000 ppm/6h Inhalation (rat) LC50: 5000 ppm/4h Oral (Human) LD: 50 mg/kg Inhalation (Human) TCLo: 200 ppm/4h Intraperitoneal (Rat) LD50: 2459 mg/kg Subcutaneous (Rat) LD50: 1700 mg/kg Oral (Mouse) LD50: 2119 mg/kg Intraperitoneal (Mouse) LD50: 1548 mg/kg Intravenous (Rabbit) LD: 129 mg/kg Inhalation (Guinea pig) LC: 450 ppm/4h The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reproductive effector in rats

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# FERRIC OXIDE:

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT: TOXICITY Oral (rat) LD50: >5000 mg/kg \*

Inhalation (rat) LC50: >3670 ppm/8 h \*

This product contains benzene which is known to cause acute myeloid leukaemia and n-hexane which has been shown to metabolize to compounds which are neuropathic.

**IRRITATION** 

Nil Reported

This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to hearing loss.

This product contains ethyl benzene and naphthalene from which there is evidence of tumours in rodents Carcinogenicity: Inhalation exposure to mice causes liver tumours, which are not considered relevant to humans. Inhalation exposure to rats causes kidney tumours which are not considered relevant to humans. Mutagenicity: There is a large database of mutagenicity studies on gasoline and gasoline blending streams, which use a wide variety of endpoints and give predominantly negative results. All in vivo studies in animals and recent studies in exposed humans (e.g. petrol service station attendants) have shown negative results in mutagenicity assays.

Reproductive Toxicity: Repeated exposure of pregnant rats to high concentrations of toluene (around or exceeding 1000 ppm) can cause developmental effects, such as lower birth weight and developmental neurotoxicity, on the foetus. However, in a two-generation reproductive study in rats exposed to gasoline vapour condensate, no adverse effects on the foetus were observed.

Human Effects: Prolonged/ repeated contact may cause defatting of the skin which can lead to dermatitis and may make the skin more susceptible to irritation and penetration by other materials.

Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal medullary tubules and necrosis. A sustained regenerative proliferation occurs in epithelial cells with subsequent neoplastic transformation with continued exposure. The alpha2-microglobulin is produced under the influence of hormonal controls in male rats but not in females and, more importantly, not in humans.

Inhalation (rat) TCLo: 1320 ppm/6h/90D-I \* [Devoe]

#### ETHANOL:

TOXICITY Oral (rat) LD50: 7060 mg/kg Oral (human) LDLo: 1400 mg/kg Oral (man) TDLo: 50 mg/kg Oral (man) TDLo: 1.40 mg/kg Oral (woman) TDLo: 256 mg/kg/12 wks Inhalation (rat) LC50: 20, 000 ppm/10h Inhalation (rat) LC50: 64000 ppm/4h

#### IRRITATION

Skin (rabbit):20 mg/24hr- Moderate Skin (rabbit):400 mg (open)- Mild Eye (rabbit):100mg/24hr- Moderate Eye (rabbit): 500 mg SEVERE

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CARCINOGEN			_	
Xylenes	International Agency for Res (IARC) - Agents Reviewed by Monographs	Group	3	
Ferric oxide	International Agency for Res (IARC) - Agents Reviewed by Monographs	Group	3	
Ethanol in alcoholic beverages	International Agency for Res (IARC) - Agents Reviewed by Monographs	Group	1	
REPROTOXIN				
xylene	ILO Chemicals in the electronics industry that have toxic effects on reproduction	Reduced fertility or sterility		

### Section 12 - ECOLOGICAL INFORMATION

FERRIC OXIDE: NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT: ETHANOL: HYDROCARBON PROPELLANT: XYLENE: DO NOT discharge into sewer or waterways.

#### XYLENE:

 Harmful to aquatic organisms. For xylenes : loa Koc : 2.05-3.08 Koc : 25.4-204 Half-life (hr) air : 0.24-42 Half-life (hr) H2O surface water : 24-672 Half-life (hr) H2O ground : 336-8640 Half-life (hr) soil : 52-672 Henry's Pa m3 /mol: 637-879 Henry's atm m3 /mol: 7.68E-03 BOD 5 if unstated: 1.4,1% COD : 2.56,13% ThOD : 3.125 BCF : 23 log BCF : 1.17-2.41 **Environmental Fate** 

Terrestrial fate:: Measured Koc values of 166 and 182, indicate that 3-xylene is expected to have moderate mobility in soil. Volatilisation of p-xylene is expected to be important from moist soil surfaces given a measured Henry's Law constant of 7.18x10-3 atm-cu m/mole. The potential for volatilisation of 3-xylene from dry soil surfaces may exist based on a measured vapor pressure of 8.29 mm Hg. p-Xylene may be degraded during its passage through soil). The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. p-Xylene, present in soil samples contaminated with jet fuel, was completely degraded aerobically within 5 days. In aquifer studies under anaerobic conditions, p-xylene was degraded, usually within several weeks, with the production of 3-methylbenzylfumaric acid, 3-methylbenzylsuccinic acid, 3-methylbenzoate, and 3-methylbenzaldehyde as metabolites.

Aquatic fate: Koc values indicate that p-xylene may adsorb to suspended solids and sediment in water. p-Xylene is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. BCF values

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of 14.8, 23.4, and 6, measured in goldfish, eels, and clams, respectively, indicate that bioconcentration in aquatic organisms is low. p-Xylene in water with added humic substances was 50% degraded following 3 hours irradiation suggesting that indirect photooxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. Although p-xylene is biodegradable and has been observed to degrade in pond water, there are insufficient data to assess the rate of this process in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater in several studies; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Atmospheric fate:

Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere primarily by reaction with photochemically-produced hydroxyl radicals, with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylenes' susceptibility to photochemical oxidation in the troposphere is to the extent that they may contribute to photochemical smog formation.

According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and from its vapour pressure, p-xylene, is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase p-xylene is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 16 hours. A half-life of 1.0 hr in summer and 10 hr in winter was measured for the reaction of p-xylene with photochemically-produced hydroxyl radicals. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers, with loss rates varying from 9-42% per hr. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzylnitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol.

Ecotoxicity:

for xylenes

Fish LC50 (96 h) Pimephales promelas 13.4 mg/l; Oncorhyncus mykiss 8.05 mg/l; Lepomis macrochirus 16.1 mg/l (all flow through values); Pimephales promelas 26.7 (static)

Daphnia EC50 948 h): 3.83 mg/l

Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/l

Gammarus lacustris LC50 (48 h): 0.6 mg/l.

# FERRIC OXIDE:

Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. Environmental processes (such as oxidation and the presence of acids or bases) may transform insoluble metals to more soluble ionic forms. Microbiological processes may also transform insoluble metals to more soluble forms. Such ionic species may bind to dissolved ligands or sorb to solid particles in aquatic or aqueous media. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms.

When released to dry soil most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. Environmental processes may also be important in changing solubilities.

Even though many metals show few toxic effects at physiological pHs, transformation may introduce new or magnified effects.

A metal ion is considered infinitely persistent because it cannot degrade further.

The current state of science does not allow for an unambiguous interpretation of various measures of bioaccumulation.

The counter-ion may also create heath and environmental concerns once isolated from the metal. Under normal physiological conditions the counter-ion may be essentially insoluble and may not be bioavailable. Environmental processes may enhance bioavailability.

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

■ May cause long-term adverse effects in the aquatic environment.

For petroleum derivatives:

Chemical analysis for all individual compounds in a petroleum bulk product released to the environment is generally unrealistic due to the complexity of these mixtures and the laboratory expense. Determining the chemical composition of a petroleum release is further complicated by hydrodynamic, abiotic, and biotic

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processes that act on the release to change the chemical character.

The longer the release is exposed to the environment, the greater the change in chemical character and the harder it is to obtain accurate analytical results reflecting the identity of the release. After extensive weathering, detailed knowledge of the original bulk product is often less valuable than current site-specific information on a more focused set of hydrocarbon components. Health assessment efforts are frequently frustrated by three primary problems: (1) the inability to identify and quantify the individual compounds released to the environment as a consequence of a petroleum spill; (2) the lack of information characterizing the fate of the individual compounds in petroleum mixtures; and (3) the lack of specific health guidance values for the majority of chemicals present in petroleum products. To define the public health implications associated with exposure to petroleum hydrocarbons, it is necessary to have a basic understanding of petroleum properties, compositions, and the physical, chemical, biological, and toxicological properties of the compounds most often identified as the key chemicals of concern. Environmental fate:

Petroleum products released to the environment migrate through soil via two general pathways: (1) as bulk oil flow infiltrating the soil under the forces of gravity and capillary action, and (2) as individual compounds separating from the bulk petroleum mixture and dissolving in air or water. When bulk oil flow occurs, it results in little or no separation of the individual compounds from the product mixture and the infiltration rate is usually fast relative to the dissolution rate. Many compounds that are insoluble and immobile in water are soluble in bulk oil and will migrate along with the bulk oil flow. Factors affecting the rate of bulk oil infiltration include soil moisture content, vegetation, terrain, climate, rate of release (e.g., catastrophic versus slow leakage), soil particle size (e.g., sand versus clay), and oil viscosity (e.g., gasoline versus motor oil).

As bulk oil migrates through the soil column, a small amount of the product mass is retained by soil particles. The bulk product retained by the soil particles is known as "residual saturation". Depending upon the persistence of the bulk oil, residual saturation can potentially reside in the soil for years. Residual saturation is important as it determines the degree of soil contamination and can act as a continuing source of contamination for individual compounds to separate from the bulk product and migrate independently in air or groundwater. Residual saturation is important as it determines the degree of soil contamination and can act as a continuing source of contamination for individual compounds to separate from the bulk product and migrate independently in air or groundwater. When the amount of product released to the environment is small relative to the volume of available soil, all of the product is converted to residual saturation and downward migration of the bulk product usually ceases prior to affecting groundwater resources. Adverse impacts to groundwater may still occur if rain water infiltrates through soil containing residual saturation and initiates the downward migration of individual compounds. When the amount of product released is large relative to the volume of available soil, the downward migration of bulk product ceases as water-saturated pore spaces are encountered. If the density of the bulk product is less than that of water, the product tends to "float" along the interface between the water saturated and unsaturated zones and spread horizontally in a pancake-like layer, usually in the direction of groundwater flow. Almost all motor and heating oils are less dense than water. If the density of the bulk product is greater than that of water, the product will continue to migrate downward through the water table aguifer under the continued influence of gravity. Downward migration ceases when the product is converted to residual saturation or when an impermeable surface is encountered.

As the bulk product migrates through the soil column, individual compounds may separate from the mixture and migrate independently. Chemical transport properties such as volatility, solubility, and sorption potential are often used to evaluate and predict which compounds will likely separate from the mixture. Since petroleum products are complex mixtures of hundreds of compounds, the compounds characterized by relatively high vapor pressures tend to volatilise and enter the vapor phase. The exact composition of these vapors depends on the composition of the original product. Using gasoline as an example, compounds such as butane, propane, benzene, toluene, ethylbenzene and xylene are preferentially volatilised. Because volatility represents transfer of the compound from the product or liquid phase to the air phase, it is expected that the concentration of that compound in the product or liquid phase will decrease as the concentration in the air phase increases. In general, compounds having a vapor pressure in excess of 10-2 mm Hg are more likely to be present in the air phase than in the liquid phase. Compounds characterized by vapor pressures less than 10-7 mm Hg are more likely to be associated with the liquid phase. Compounds possessing vapor pressures that are less than 10-2 mm Hg, but greater than 10-7 mm Hg, will have a tendency to exist in both the air and the liquid phases. Lighter petroleum products such as gasoline contain constituents with higher water solubility and volatility and volatility and lower sorption potential than heavier petroleum products such as fuel oil.

Data compiled from gasoline spills and laboratory studies indicate that these light-fraction hydrocarbons tend to migrate readily through soil, potentially threatening or affecting groundwater supplies. In contrast,

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petroleum products with heavier molecular weight constituents, such as fuel oil, are generally more persistent in soils, due to their relatively low water solubility and volatility and high sorption capacity. Solubility generally decreases with increasing molecular weight of the hydrocarbon compounds. For compounds having similar molecular weights, the aromatic hydrocarbons are more water soluble and mobile in water than the aliphatic hydrocarbons and branched aliphatics are less water-soluble than straight-chained aliphatics. Aromatic compounds in petroleum fuels may comprise as much as 50% by weight; aromatic compounds in the C6-C13, range made up approximately 95% of the compounds dissolved in water.

Indigenous microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Unlike other fate processes that disperse contaminants in the environment, biodegradation can eliminate the contaminants without transferring them across media. The final products of microbial degradation are carbon dioxide, water, and microbial biomass. The rate of hydrocarbon degradation depends on the chemical composition of the product released to the environment as well as site-specific environmental factors. Generally the straight chain hydrocarbons and the aromatics are degraded more readily than the highly branched aliphatic compounds. The n-alkanes, n-alkyl aromatics, and the aromatics in the C10-C22 range are the most readily biodegradable; n-alkanes, n-alkyl aromatics, and aromatics in the C5-C9 range are biodegradable at low concentrations by some microorganisms, but are generally preferentially removed by volatilisation and thus are unavailable in most environments; n-alkanes in the C1-C4 ranges are biodegradable only by a narrow range of specialized hydrocarbon degraders; and nalkanes, n-alkyl aromatics, and aromatics above C22 are generally not available to degrading microorganisms. Hydrocarbons with condensed ring structures, such as PAHs with four or more rings, have been shown to be relatively resistant to biodegradation. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. A large proportion of the water-soluble fraction of the petroleum product may be degraded as the compounds go into solution. As a result, the remaining product may become enriched in the alicyclics, the highly branched aliphatics, and PAHs with many fused rings.

In almost all cases, the presence of oxygen is essential for effective biodegradation of oil. Anaerobic decomposition of petroleum hydrocarbons leads to extremely low rates of degradation. The ideal pH range to promote biodegradation is close to neutral (6-8). For most species, the optimal pH is slightly alkaline, that is, greater than 7. The moisture content of the contaminated soil will affect biodegradation of oils due to dissolution of the residual compounds, dispersive actions, and the need for microbial metabolism to sustain high activity. The moisture content in soil affects microbial locomotion, solute diffusion, substrate supply, and the removal of metabolic by-products. Biodegradation rates in soils are also affected by the volume of product released to the environment. At concentrations of 0.5% of oil by volume, the degradation rate in soil is fairly independent of oil concentrations. However, as oil concentration rises, the first order degradation rate decreases and the oil degradation half-life increases. Ultimately, when the oil reaches saturation conditions in the soil (i.e., 30-50% oil), biodegradation virtually ceases.

Excessive moisture will limit the gaseous supply of oxygen for enhanced decomposition of petroleum hydrocarbons. Most studies indicate that optimum moisture content is within 50-70% of the water holding capacity.

All biological transformations are affected by temperature. Generally, as the temperature increases, biological activity tends to increase up to a temperature where enzyme denaturation occurs. The presence of oil should increase soil temperature, particularly at the surface. The darker color increases the heat capacity by adsorbing more radiation. The optimal temperature for biodegradation to occur ranges from 18 C to 30 C. Minimum rates would be expected at 5 C or lower.

# ETHANOL:

■ When ethanol is released into the soil it readily and quickly biodegrades but may leach into ground water; most is lost by evaporation. When released into water the material readily evaporates and is biodegradable. Ethanol does not bioaccumulate to an appreciable extent.

The material is readily degraded by reaction with photochemically produced hydroxy radicals; release into air will result in photodegradation and wet deposition.

**Environmental Fate:** 

TERRESTRIAL FATE: An estimated Koc value of 1 indicates that ethanol is expected to have very high mobility in soil. Volatilisation of ethanol from moist soil surfaces is expected to be an important fate process given a Henry's Law constant of 5X10-6 atm-m3/mole. The potential for volatilisation of ethanol from dry soil surfaces may exist based upon an extrapolated vapor pressure of 59.3 mmHg. Biodegradation is expected to be an important fate process for ethanol based on half-lives on the order of a few days for ethanol in sandy soil/groundwater microcosms.

AQUATIC FATE: An estimated Koc value of 1 indicates that ethanol is not expected to adsorb to suspended

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solids and sediment. Volatilisation from water surfaces is expected based upon a Henry's Law constant of 5X10-6 atm-m3/mole. Using this Henry's Law constant and an estimation method, volatilisation half-lives for a model river and model lake are 3 and 39 days, respectively. An estimated BCF= 3, from a log Kow of -0.31 suggests bioconcentration in aquatic organisms is low. Hydrolysis and photolysis in sunlit surface waters is not expected to be an important environmental fate process for ethanol since this compound lacks functional groups that hydrolyse or absorb light under environmentally relevant conditions. Ethanol was degraded with half-lives on the order of a few days in aquatic studies conducted using microcosms constructed with a low organic sandy soil and groundwater, indicating it is unlikely to be persistent in aquatic environments(8). ATMOSPHERIC FATE: Ethanol, which has an extrapolated vapor pressure of 59.3 mm Hg at 25 deg C, is expected to exist solely as a vapor in the ambient atmosphere. Vapour-phase ethanol is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 5 days, calculated from its rate constant of 3.3X10-12 m3/molecule-sec at 25 deg C.

Ecotoxicity: log Kow: -0.31- -0.32 Half-life (hr) air: 144 Half-life (hr) H2O surface water: 144 Henry's atm m3 /mol: 6.29E-06 BOD 5 if unstated: 0.93-1.67,63% COD: 1.99-2.11,97% ThOD: 2.1.

#### HYDROCARBON PROPELLANT:

■ for Petroleum Hydrocarbon Gases:

Environmental fate:

The environmental fate characteristics of petroleum hydrocarbon gases are governed by these physical-chemical attributes. All components of these gases will partition to the air where interaction with hydroxyl radicals is an important fate process. Hydrocarbons having molecular weights represented in these streams are inherently biodegradable, but their tendency to partition to the atmosphere would prevent their biotic degradation in water and soils. However, if higher molecular weight fractions of these streams enter the aquatic or terrestrial environment, biodegradation may be an important fate mechanism.

The majority of components making up hydrocarbon gases typically have low melting and boiling points. They also have high vapor pressures and low octanol/water partition coefficients. The aqueous solubilities of these substances vary, and range from approximately 22 parts per million to several hundred parts per million. The environmental fate characteristics of refinery gases are governed by these physical-chemical attributes. Components of the hydrocarbon gas streams will partition to the air, and photodegradation reactions will be an important fate process for many of the hydrocarbon components. The hydrocarbons in these mixtures are inherently biodegradable, but due to their tendency to partition to the atmosphere,

biodegradation is not anticipated to be an important fate mechanisms. However, if released to water or soil, some of the higher molecular weight fractions may become available for microbial attack. The inorganic gases are chemically stable and may be lost to the atmosphere or simply become involved in the environmental recycling of their atoms. Some show substantial water solubility, but their volatility eventually causes these gases to enter the atmosphere.

Substances in Refinery Gases that volatilise to air may undergo a gas-phase oxidation reaction with photochemically produced hydroxyl radicals (OH-). Atmospheric oxidation as a result of hydroxyl radical attack is not direct photochemical degradation, but rather indirect degradation Indirect photodegradation of the hydrocarbon components in Refinery Gases can be an important fate process for these constituents. In general, half lives decrease with increasing carbon chain length. Half lives for this fraction of Refinery Gases ranged from 960 days (methane) to 0.16 days (butadiene). The constituents of the C5- C6 hydrocarbon fraction have photodegradation half-lives of approximately two days.

The hydrocarbon and non-hydrocarbon constituents in Refinery Gases do not contain the functional groups or chemical linkages known to undergo hydrolysis reactions. Therefore hydrolysis will not play an important role in the environmental fate for the components in Refinery Gas streams.

Biodegradation of the hydrocarbon components in refinery gases may occur in soil and water. Gaseous hydrocarbons are widespread in nature and numerous types of microbes have evolved which are capable of oxidizing these substances as their sole energy source. Although volatilization is the predominant behavior for these gases, sufficient aqueous solubility and bioavailability is exhibited by these compounds. The use of gaseous carbon sources for cell growth is common among autotrophic organisms. Higher chain length hydrocarbons typical of naphtha streams also are known to inherently biodegrade in the environment Ecotoxicity:

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Acute LC/EC50 values for the hydrocarbon components of these gas streams ranged roughly from 1 to 100 mg/L. Although the LC/EC50 data for the individual gases illustrate the potential toxicity to aquatic organisms, aqueous concentrations from releases of these gases would likely not persist in the aquatic environment for a sufficient duration to elicit toxicity. Based on a simple conceptual exposure model analysis, emissions of petroleum hydrocarbon gases to the atmosphere would not likely result in acutely toxic concentrations in adjacent water bodies because such emissions will tend to remain in the atmosphere.

Several of the constituents in refinery gases were shown to be highly hazardous to aquatic organisms in laboratory toxicity tests where exposure concentrations can be maintained over time. Hydrogen sulfide was shown to be the most toxic constituent to fish (LC50 ranged 0.007 to 0.2 mg/L) and invertebrates (EC50 ranged 0.022 to 1.07 mg/L), although several LC/EC50 values for ammonia also were below 1 mg/l for these organisms (0.083 to 4.6 mg/L and 0.53 to 22.8 mg/L, respectively).

For isobutane:

Refrigerant Gas: Saturated Hydrocarbons have zero ozone depletion potential (ODP) and will photodegrade under atmospheric conditions. [Calor Gas]

Environmental Fate

Terrestrial fate: An estimated Koc value of 35 suggests that isobutane will have very high mobility in soil. Its very high Henry's Law constant, 4.08 atm-cu m/mole, (calculated from its vapor pressure and water solubility, high vapor pressure, 2611 mm Hg at 25 deg C, and low adsorptivity to soil indicate that volatilisation will be an important fate process from both moist and dry soil surfaces. Isobutane is biodegradable, especially under acclimated conditions, and may biodegrade in soil.

Aquatic fate: The estimated Koc value suggests that isobutane would not adsorb to sediment and particulate matter in the water column. Additional evidence that isobutane is not removed to sediment has been obtained from microcosm experiments. Isobutane will readily volatilise from water based on its estimated Henry's Law constant of 4.08 atm-cu m/mole. Estimated half-lives for a model river and model lake are 2.2 hr and 3.0 days, respectively. An estimated BCF value of 74 based on the log Kow suggests that isobutane will not bioconcentrate in aquatic organisms.

Results indicate that gas exchange is the dominant removal mechanism for isobutane gases from the water column following a hypothetical input. The volatilisation half-lives for isobutane from the water columns in natural estuaries are estimated to be 4.4 and 6.8 days at 20 and 10 deg C, respectively.

Isobutane also biodegrades in the microcosm at a rate that is slower than for n-butane and falls between propane and ethane in susceptibility. Biodegradation of isobutane initially occurs with a half-lives of 16-26 days at 20 deg C and 33-139 days at 10 deg C, significantly slower than the loss predicted by gas exchange from typical natural estuaries. However, after a lag of 2-4 weeks, the biodegradation rate increases markedly so that in the case of chronic inputs, biodegradation can become the dominant removal mechanism. Atmospheric fate:: Isobutane is a gas at ordinary temperatures. It is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is 6.9 days, assuming a hydroxyl radical concn of 5x105 radicals per cubic cm. When isobutane was exposed to sunlight for 6 hr in a tedlar bag filled with Los Angeles air, 6% of the isobutane degraded The air contained 4529 ppb-C hydrocarbons and 870 ppb of NOX. The tropospheric loss of volatile hydrocarbons such as isobutane by wet and dry deposition are believed to be of minor importance. Indeed, isobutane assimilated into precipitation may evaporate during transport as well as being reemitted into the atmosphere after deposition. Isobutane is a contributor to the production of PAN (peroxyacyl nitrates) under photochemical smog conditions. For propane:

# **Environmental Fate**

Terrestrial fate:: An estimated Koc value of 460 determined from a log Kow of 2.36 indicates that propane is expected to have moderate mobility in soil. Volatilisation of propane from moist soil surfaces is expected to be an important fate process given an estimated Henry's Law constant of 7.07x10-1 atm-cu m/mole, derived from its vapor pressure, 7150 mm Hg, and water solubility, 62.4 mg/L. Propane is expected to volatilise from dry soil surfaces based upon its vapor pressure. Using cell suspensions of microorganisms isolated from soil and water, propane was oxidised to acetone within 24 hours, suggesting that biodegradation may be an important fate process in soil and sediment.

Aquatic fate: The estimated Koc value indicates that propane is expected to adsorb to suspended solids and sediment. Volatilisation from water surfaces is expected based upon an estimated Henry's Law constant. Using this Henry's Law constant volatilisation half-lives for a model river and model lake are estimated to be 41 minutes and 2.6 days, respectively. An estimated BCF of 13.1 using log Kow suggests the potential for bioconcentration in aquatic organisms is low. After 192 hr, the trace concentration of propane contained in gasoline remained unchanged for both a sterile control and a mixed culture sample collected from ground water contaminated with gasoline. This indicates that biodegradation may not be an important fate process in water. Atmospheric fate:: According to a model of gas/particle partitioning of semivolatile organic compounds in the

atmosphere and vapour pressure, propane is expected to exist solely as a gas in the ambient atmosphere. Gasphase propane is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 14 days, calculated from its rate constant of 1.15x10-12 cu cm/molecule-sec at 25 deg C. Propane does not contain chromophores that absorb at wavelengths >290 nm and therefore is not expected to be susceptible to direct photolysis by sunlight.

Ecotoxicity				
Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
Dy- Mark Red Primer	No Data Available	No Data Available		
xylene	LOW	LOW	LOW	
ferric oxide	No Data Available	No Data Available		
naphtha petroleum, light	No Data	No Data		
aromatic solvent	Available	Available		
ethanol	LOW	MED	LOW	HIGH
hydrocarbon propellant	No Data	No Data		
	Available	Available		

# Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.

- It may be necessary to collect all wash water for treatment before disposal.

- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.

- Where in doubt contact the responsible authority.
- Consult State Land Waste Management Authority for disposal.
- Discharge contents of damaged aerosol cans at an approved site.
- Allow small quantities to evaporate.
- DO NOT incinerate or puncture aerosol cans.

- Bury residues and emptied aerosol cans at an approved site.

### Section 14 - TRANSPORTATION INFORMATION

Labels Required: FLAMMABLE GAS

# HAZCHEM:

2YE (ADG7)

ADG7: Class or Division UN No.:

Subsidiary Risk: Packing Group: None None

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Special Provision: Portable Tanks & Bulk Containers - Instruction:	63, 190, 277, 327 None	Limited Quantity: Portable Tanks & Bulk Containers - Special Provision:	See SP 277 None
Packagings & IBCs - Packing Instruction:	PP17, PP87, L2	Packagings & IBCs - Special Packing Provision:	P003, LP02
Name and Description: A	EROSOLS		
Land Transport UNDG:			
Class or division	2.1	Subsidiary risk:	None
UN No.:	1950	UN packing group:	None
Shipping Name:AEROSC	DLS		
Air Transport IATA:			
UN/ID Number:	1950	Packing Group:	-
Special provisions: Cargo Only	A145		
Packing Instructions: Passenger and Cargo	203	Maximum Qty/Pack: Passenger and Cargo	150 kg
Packing Instructions: Passenger and Cargo Limited Quantity	Y203	Maximum Qty/Pack: Passenger and Cargo Limited Quantity	75 kg
Packing Instructions:	203	Maximum Qty/Pack:	30 kg G
Shipping Name: AFROS	OLS FLAMMABLE		

Shipping Name: AEROSOLS, FLAMMABLE

#### Maritime Transport IMDG:

IMDG Class:	2	IMDG Subrisk:	SP63	
UN Number:	1950	Packing Group:	None	
EMS Number:	F- D, S- U	Special provisions:	63 190 277 327 344 959	
Limited Quantities:	See SP277			
Shipping Name: AEROSOLS				

#### Section 15 - REGULATORY INFORMATION

#### POISONS SCHEDULE None

#### REGULATIONS

#### **Regulations for ingredients**

#### xylene (CAS: 1330-20-7) is found on the following regulatory lists;

"Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "International Council of Chemical Associations (ICCA) - High Production Volume List"

#### ferric oxide (CAS: 1309-37-1) is found on the following regulatory lists;

"Australia Exposure Standards", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs", "International Council of Chemical Associations (ICCA) - High Production Volume

#### naphtha petroleum, light aromatic solvent (CAS: 64742-95-6) is found on the following regulatory lists;

"Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "International Council of Chemical Associations (ICCA) - High Production Volume List"

ethanol (CAS: 64-17-5) is found on the following regulatory lists; "Australia Exposure Standards", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Illicit Drug Reagents/Essential Chemicals - Category III", "Australia Inventory of Chemical Substances (AICS)", "Australia National Pollutant Inventory", "FEMA Generally Recognized as Safe (GRAS) Flavoring Substances 23 - Examples of FEMA GRAS Substances with Non-Flavor Functions", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 18: List of products to which the Code does not apply", "IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances", "IMO

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Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures containing at least 99% by weight of components already assessed by IMO", "International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs", "International Air Transport Association (IATA) Dangerous Goods Regulations", "International Council of Chemical Associations (ICCA) - High Production Volume List", "International Fragrance Association (IFCA) Survey: Transparency List", "World Anti-Doping Agency - The 2009 Prohibited List World Anti-Doping Code - Substances Prohibited in Competition (German)", "World Anti-Doping Agency - The 2009 Prohibited List World Anti-Doping Code - Substances Prohibited in Particular Sports (English)", "World Anti-Doping Agency - The 2009 Prohibited List World Anti-Doping Code - Substances Prohibited in Particular Sports (English)", "World Anti-Doping Agency - The 2009 Prohibited List World Anti-Doping Code - Substances Prohibited in Particular Sports (English)", "World Anti-Doping Agency - The 2009 Prohibited List World Anti-Doping Code - Substances Prohibited in Particular Sports (English)", "World Anti-Doping Agency - The 2009 Prohibited List World Anti-Doping Code - Substances Prohibited in Particular Sports (French)", "World Anti-Doping Agency - The 2009 Prohibited List World Anti-Doping Code - Substances Prohibited in Particular Sports (French)", "World Anti-Doping Agency - The 2009 Prohibited List World Anti-Doping Code - Substances Prohibited in Particular Sports (French)", "World Anti-Doping Agency - The 2009 Prohibited List World Anti-Doping Code - Substances Prohibited in Particular Sports (French)", "World Anti-Doping Agency - The 2009 Prohibited List World Anti-Doping Code - Substances Prohibited In Particular Sports (Korean)"

#### hydrocarbon propellant (CAS: 68476-85-7,68476-86-8) is found on the following regulatory lists;

"Australia Exposure Standards", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)"

#### No data for Dy-Mark Red Primer (CW: 26-2781)

#### Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS Ingredient Name hydrocarbon propellant			CAS 68476- 85-	7, 68476- 86- 8	
REPRODUCTIVE Ingredient xylene naphtha petroleum, light aromatic solvent	E HEALTH GUIDE ORG 1.5 mg/m3 12 mg/m3	ELINES UF 10 100	Endpoint D D	CR NA NA	Adeq TLV - -
ethanol	1880 mg/m3	NA	NA	NA	Yes

■ These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise.

CR = Cancer Risk/10000; UF = Uncertainty factor:

TLV believed to be adequate to protect reproductive health:

LOD: Limit of detection

Toxic endpoints have also been identified as:

D = Developmental; R = Reproductive; TC = Transplacental carcinogen

Jankovic J., Drake F.: A Screening Method for Occupational Reproductive

American Industrial Hygiene Association Journal 57: 641-649 (1996).

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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This is the end of the MSDS.