



# 1 Door Base Unit

## IMPORTANT

Before Commencing Assembly:

- Read all instructions COMPLETELY
- Ensure all listed parts are present  
If any parts are missing from Parts List 1, please contact 1800 822 823.

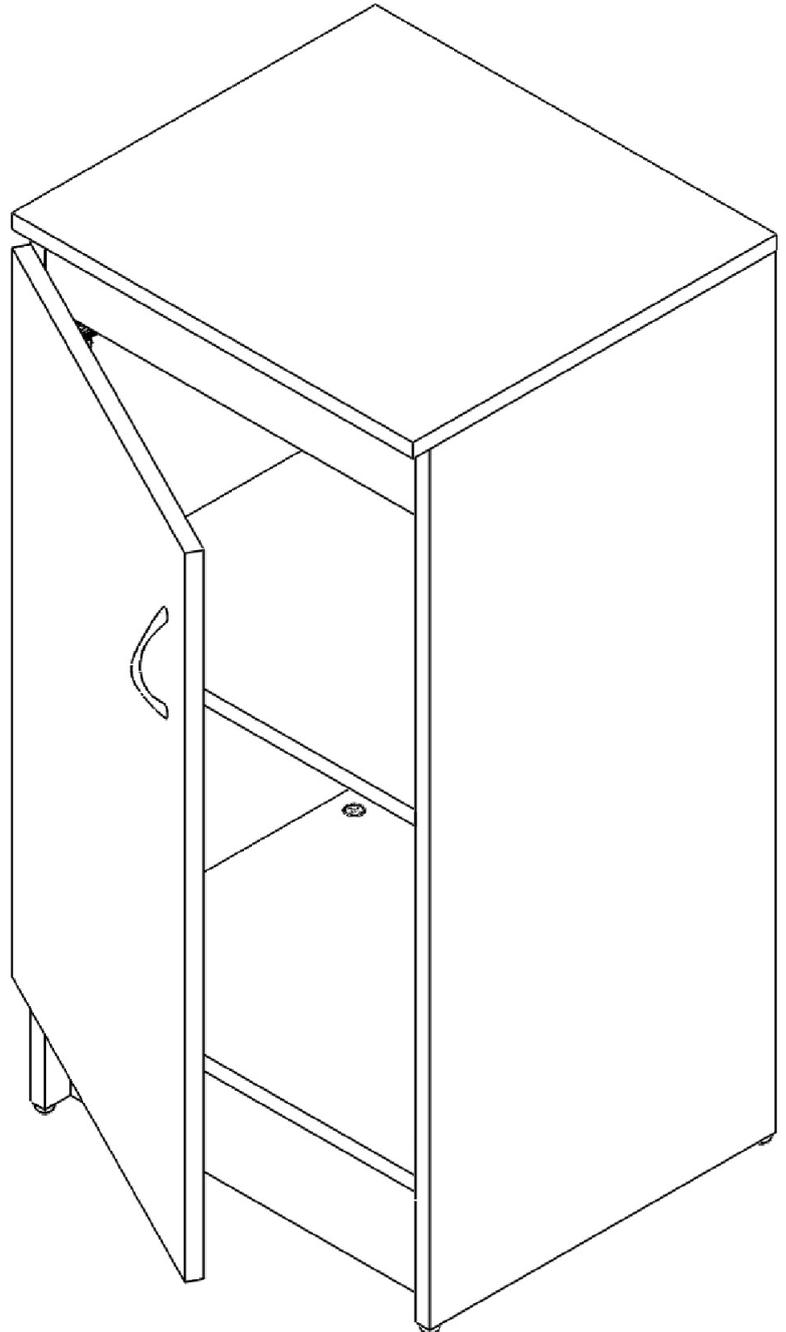
If any parts are missing from Parts List 2, please Contact HAFELE, Australia at 1300 559 387.

- Ensure you have the required tools to complete the assembly  
(Philips Head Screwdriver, Hammer & Wood Glue)

## CAUTION

- Ensure your work surface is solid, level, clean and flat (DO NOT WORK ON CARPET)
- Ensure ALL melamine edges are facing as described in the Assembly Instructions.

IF YOU NEED TO CONTACT US WITH REGARD TO THIS PRODUCT PLEASE CALL **1800 822 823** AND QUOTE THE BATCH NUMBER SHOWN ON THE CARTON.



**WARNING: Contains small parts, keep out of reach of children.**

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PO Box 18 Melrose Park SA 5039  
Telephone: 1800 822 823, Fax: (08) 8460 0009  
Email: [furniture@bedfordgroup.com.au](mailto:furniture@bedfordgroup.com.au)  
[www.bedfordgroup.com.au](http://www.bedfordgroup.com.au)

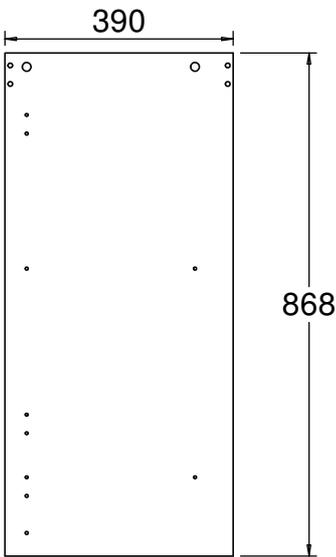


**Practical, Adaptable, Affordable.**

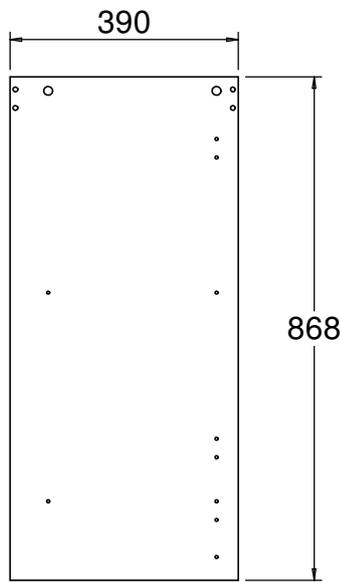
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# Parts List 1

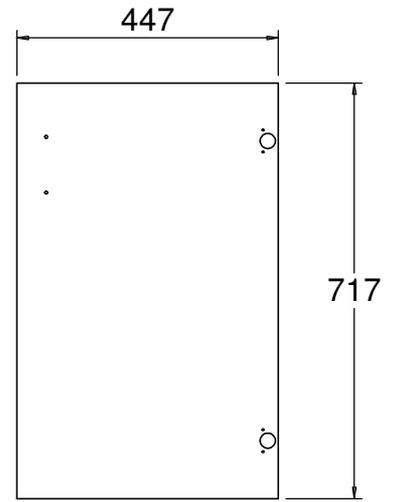
## 1 Door Base Unit



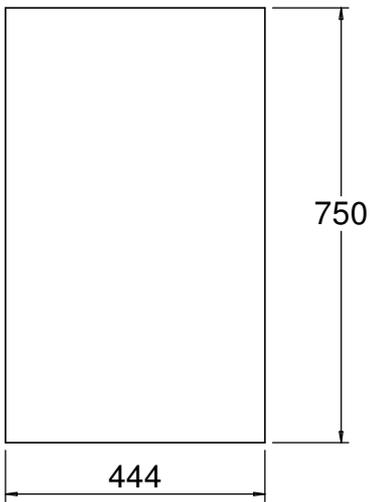
Part No.	Description	Qty.
1	LH Cabinet End	1



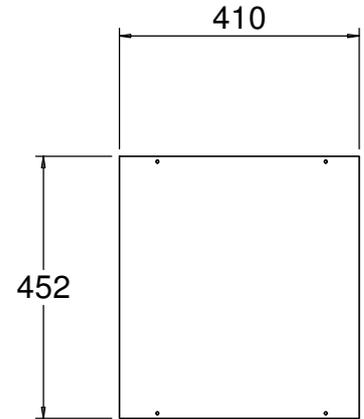
Part No.	Description	Qty.
2	RH Cabinet End	1



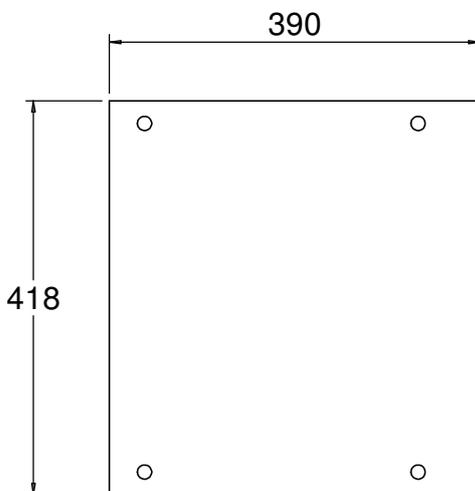
Part No.	Description	Qty.
3	LH Door	1



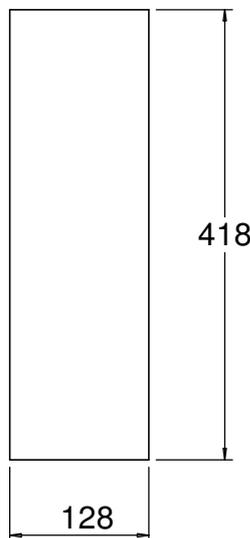
Part No.	Description	Qty.
5	Back	1



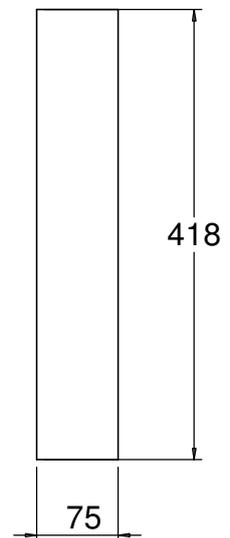
Part No.	Description	Qty.
6	Top	1



Part No.	Description	Qty.
7	Fix Shelf/Bottom	2



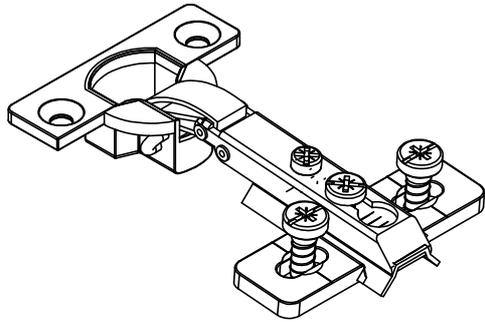
Part No.	Description	Qty.
8	Toe Rail	1



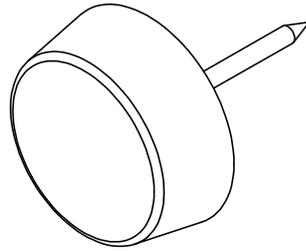
Part No.	Description	Qty.
9	Top Rail	2

# Parts List 2

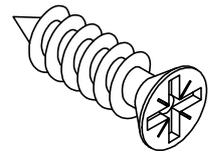
## 1 Door Base Unit



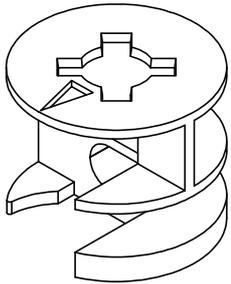
Part No.	Description	Qty.
10	Hinge	2



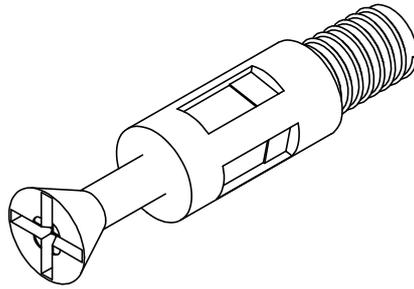
Part No.	Description	Qty.
11	Glides	4



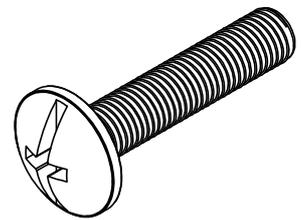
Part No.	Description	Qty.
12	Hinge Screw (15mm)	4



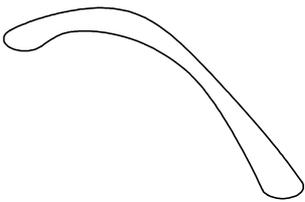
Part No.	Description	Qty.
13	Screw Cams	12



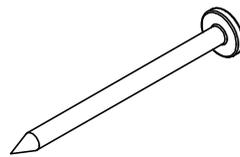
Part No.	Description	Qty.
14	Hardware Pin	12



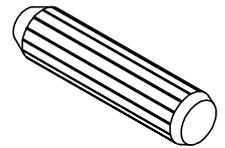
Part No.	Description	Qty.
15	Handle Screw (20mm)	2



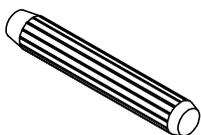
Part No.	Description	Qty.
16	Handle	1



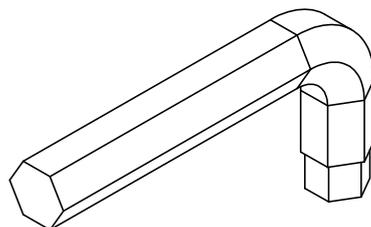
Part No.	Description	Qty.
17	Nails	25



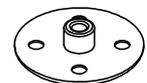
Part No.	Description	Qty.
18	Large Wooden Dowel	8



Part No.	Description	Qty.
19	Small Wooden Dowel	4



Part No.	Description	Qty.
20	Allen key (4mm)	1



Part No.	Description	Qty.
21	Cover Caps	4

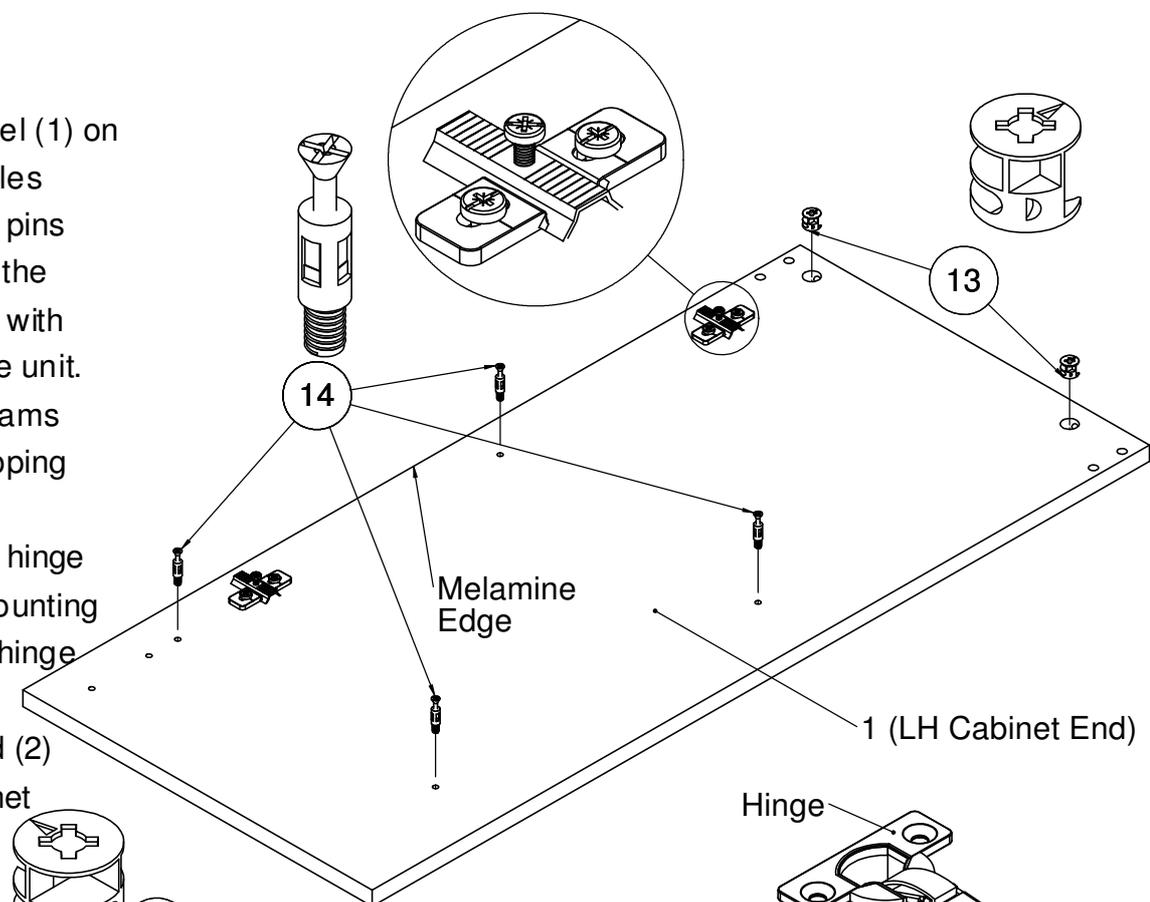
## Step 1

### Cabinet end panel

Please lay left cabinet end panel (1) on a flat protected surface with holes facing up. Screw the hardware pins (14) in the holes shown. Insert the screw cams (13) into the holes with arrows pointing to the top of the unit. Make sure to push the screw cams (13) all the way in by gently tapping them in with a hammer.

Loosen centre screw (2) of the hinge (10) and separate the hinge mounting plates from the hinges. Attach hinge plate to the cabinet end (1).

Assemble the right cabinet end (2) in mirror image to the left cabinet end (1).

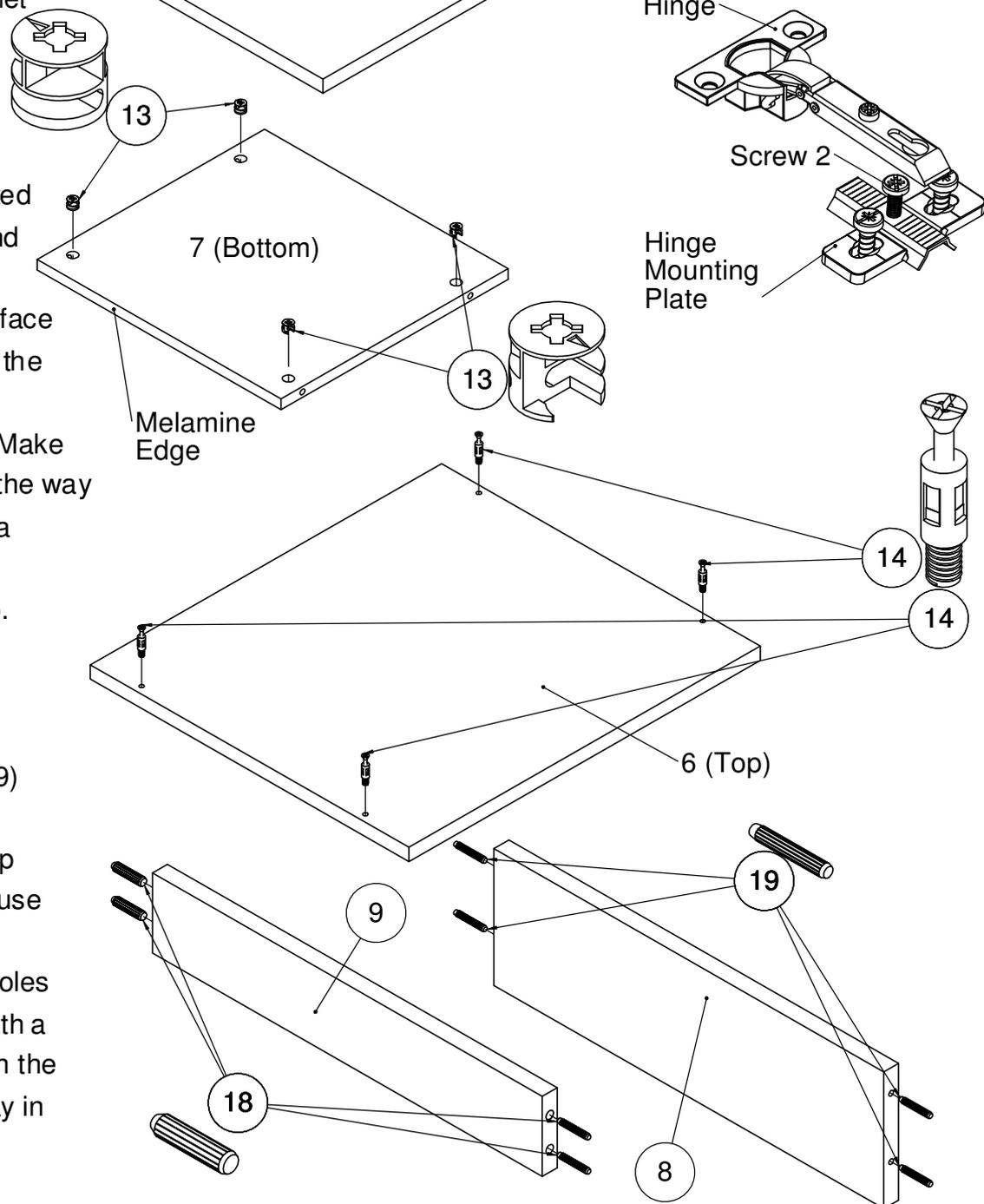


## Step 2

### Fix shelf, top and bottom

Lay the top (6) on a flat protected surface with holes facing up and screw the hardware pins (14). Lay the bottom (7) on a flat surface with holes facing up and insert the cams (13) in holes with arrows pointing to the side as shown. Make sure to push the cams (13) all the way in by gently tapping them with a hammer.

Repeat the step for fix shelf (7).



## Step 3

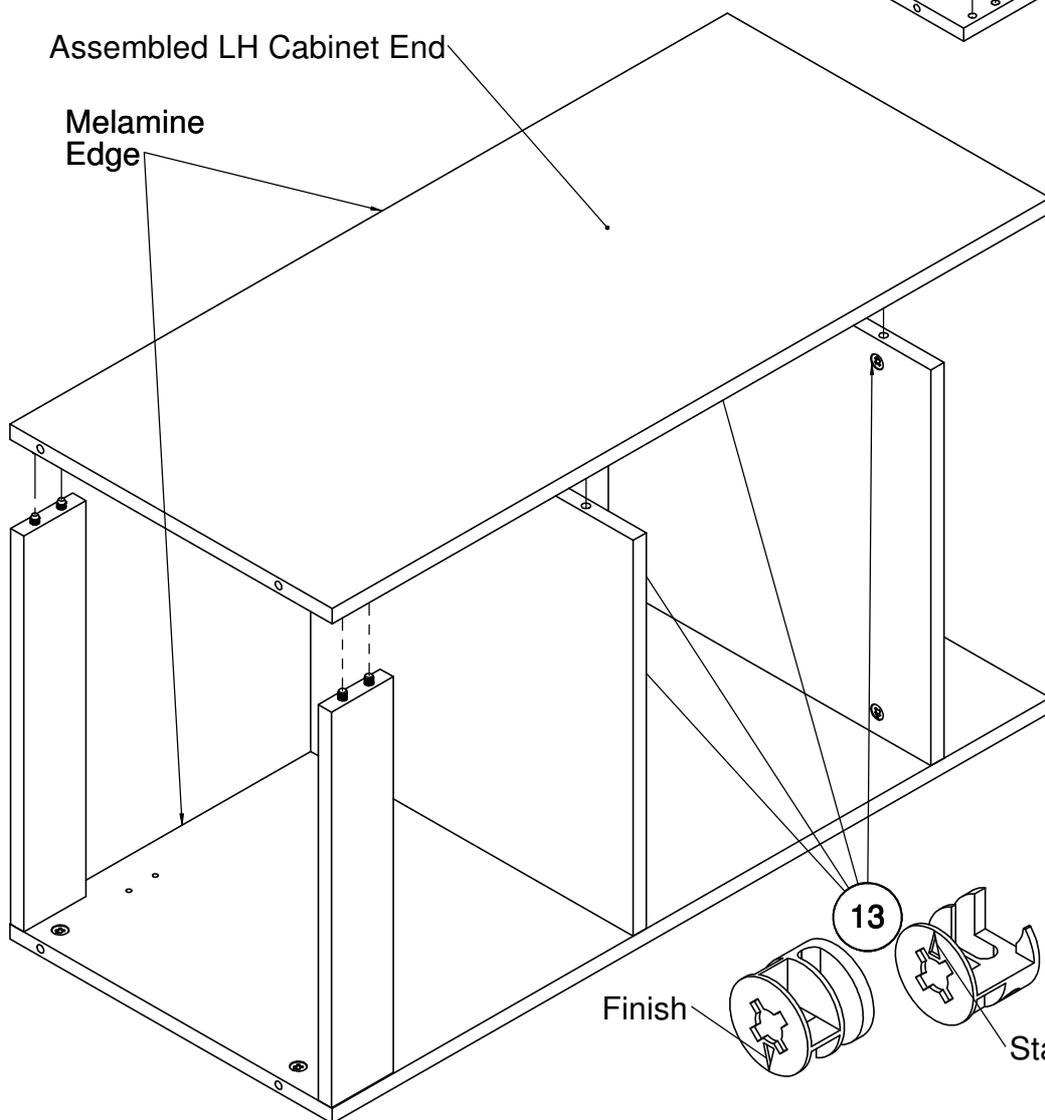
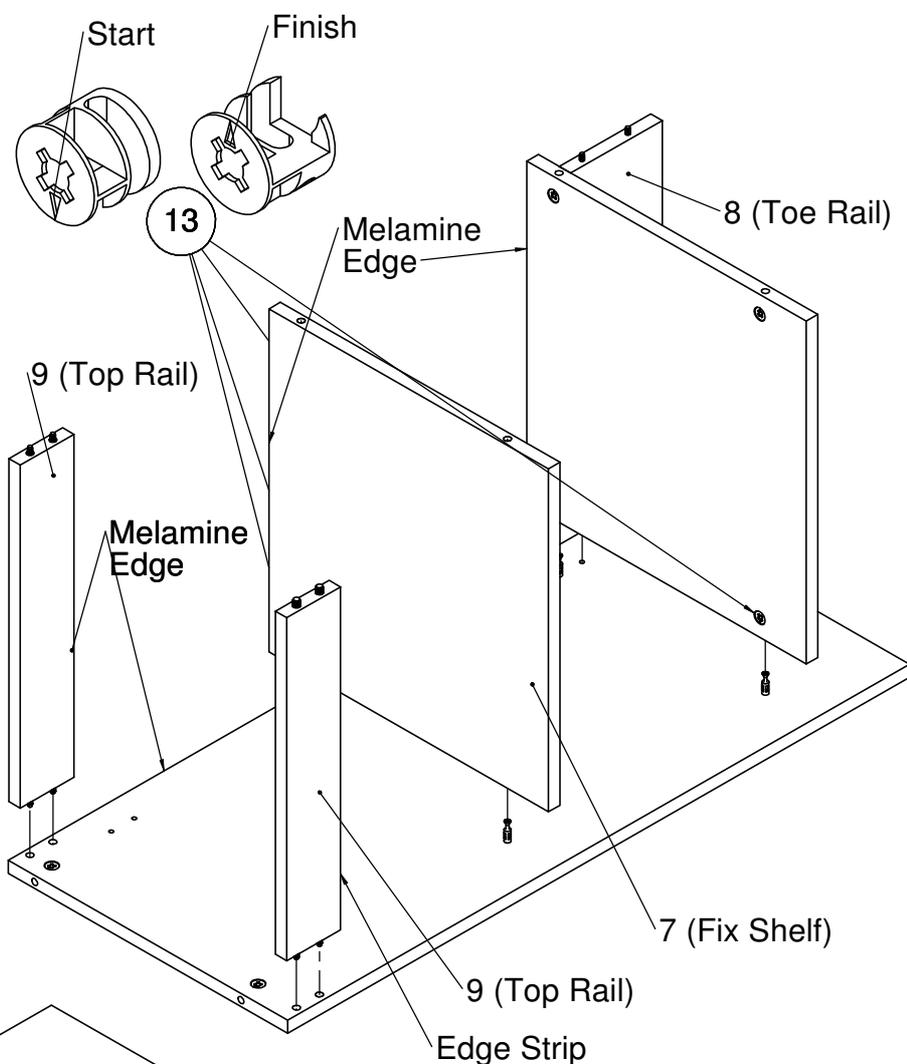
### Inserting dowels into rails

Insert small wooden dowels (19) into the toe rail (8) and large wooden dowels (18) into the top rails (9). It is recommended to use glue prior to inserting wooden dowels (18) and (19) into the holes (please remove excess glue with a damp cloth). Make sure to push the dowels (19) and (20) all the way in by gently tapping them in with a hammer.

## Step 4

### Assembling fix shelf, bottom and rails to cabinet end

With the right cabinet end (2) lying flat and with its melamine edge facing away the assembler, fix the toe rail (8) and top rails (9) to the cabinet end (2). It is recommended to insert small amount of glue in the dowel holes prior to inserting rails. Attach the fix shelf (7) with the cabinet end making sure that the edge strip faces to the front of the unit and cams are facing to the bottom of the unit. Similarly, attach the bottom (7) with the cabinet end making sure that the edge strip faces to the front of the unit and cams are facing to the top of the unit. Lock in place by rotating cams (13) in clock wise direction by 180° using Allen Key (20).



## Step 5

### Complete assembly without door

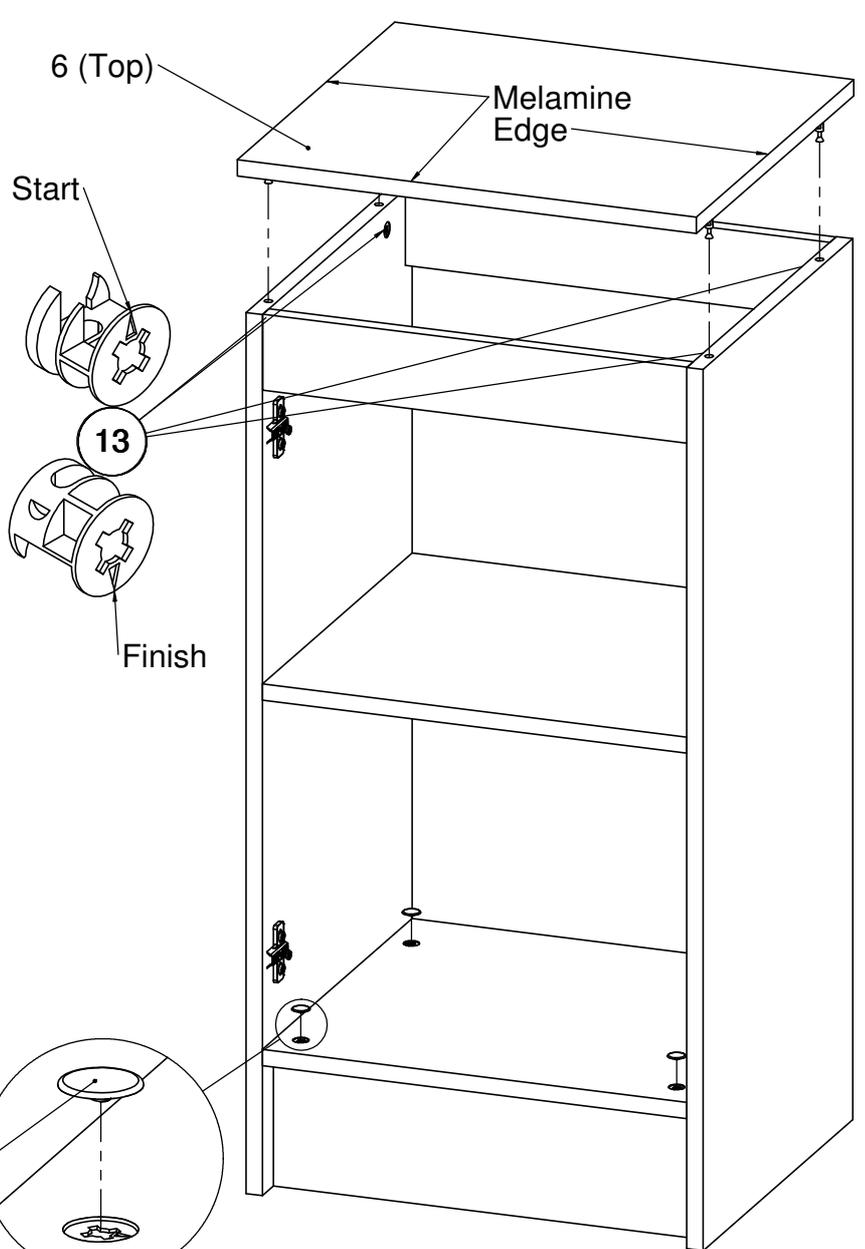
Insert small amount of glue in the dowel holes in the left cabinet end (1). Making sure, that, all the hardware pins in left cabinet end and dowels in the rails align with the mating holes and melamine edge faces toward the front of unit, gently press the left cabinet end down so that it is completely pressed up along the fix shelf, bottom and rails (no gap). Lock the cams (13) in position by rotating clockwise 180°, using Allen Key (20).

## Step 6

### Attaching the unit top

Stand the unit upright and fit the top (6) with melamine edge facing toward the front of the unit. Lock the cams (13) in position by rotating in clockwise direction using Allen Key (20).

Fix the cover caps (21) on the cams.



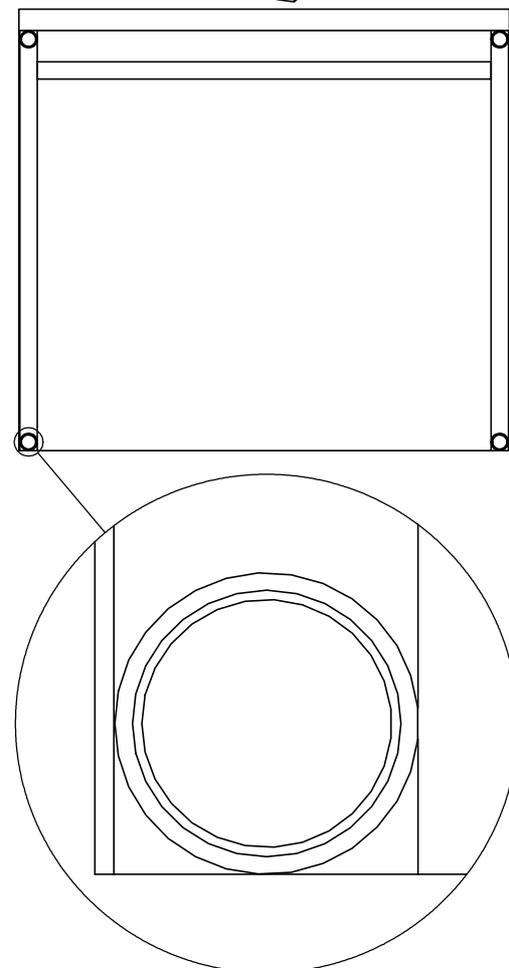
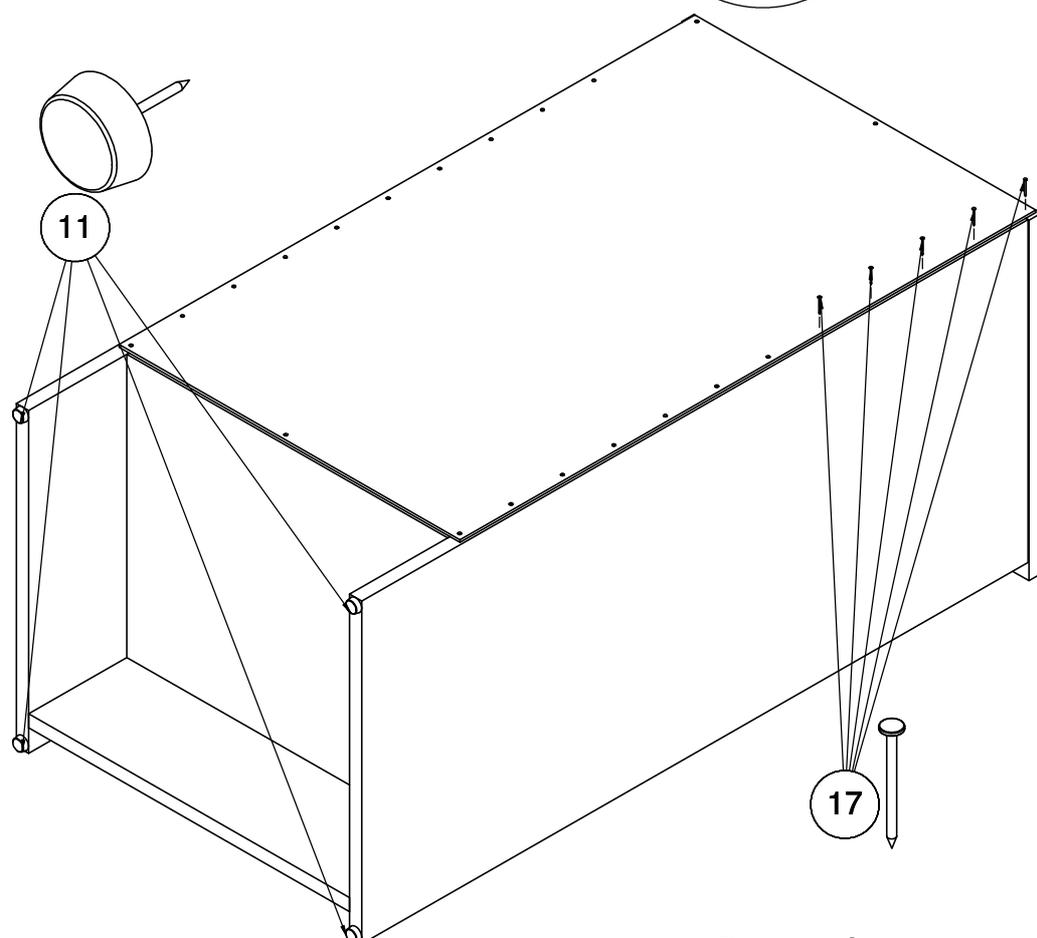
## Step 7

### Attaching the plastic glides and MDF back

Carefully, lay the unit face down on a flat protected to avoid damaging the front melamine edges (raw edges facing upwards). Position the back panel against the top rear of the unit (approximately 3 mm in from the edges) with white side facing inward.

Ensuring cupboard is square nail (17) the back panel into position along all edges, taking care to avoid nails breaking through the surface of the shelf.

While unit is lying face down, attach the four glides (11) on the underside corners of the cabinet end panels.



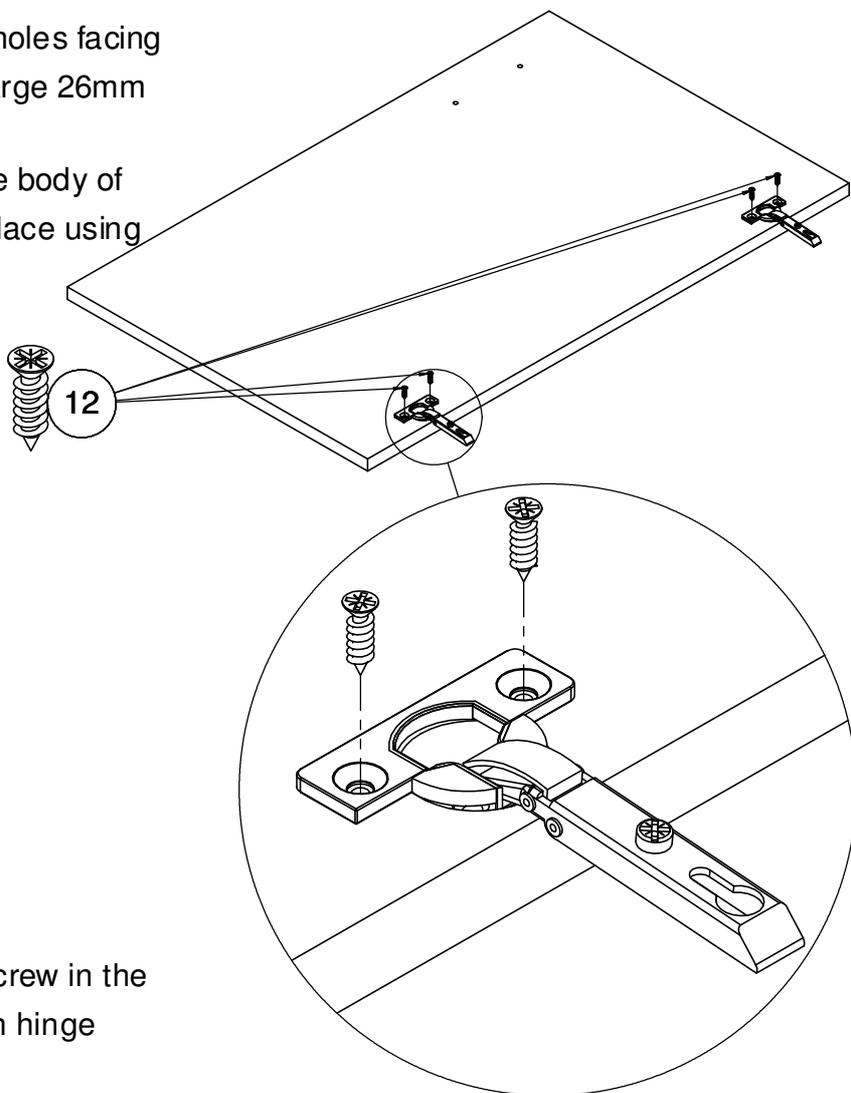
## Step 8

### Assembling hinge to the door panel

Lay the door panel (3) on a protected surface with holes facing up. The door panel (3) can easily be identified by large 26mm diameter holes.

Attach hinge to the door panel (3) by positioning the body of hinge in large 26mm diameter hole and secure in place using hinge screws (12).

Repeat for other hinge.

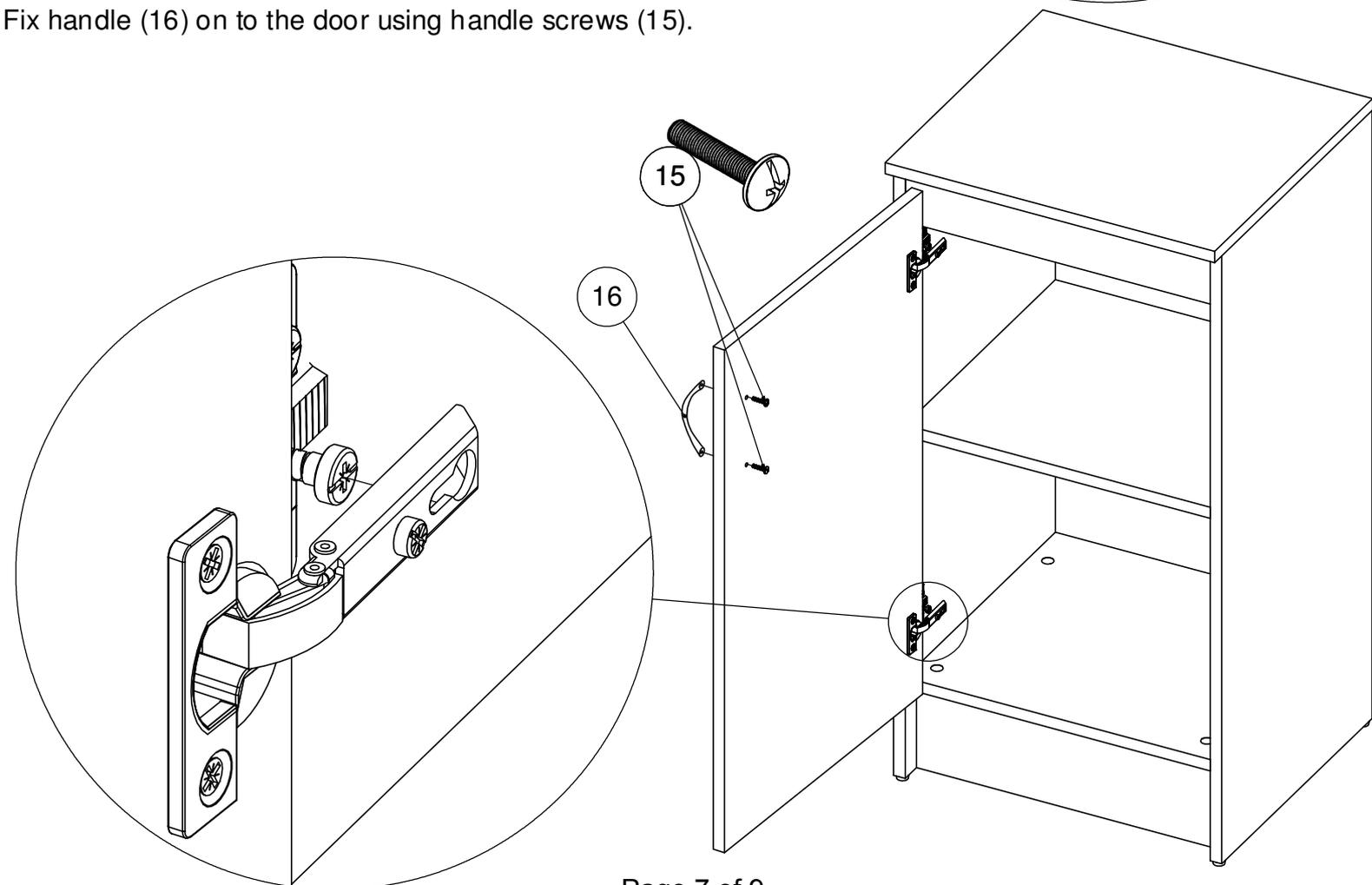


## Step 9

### Door assembly with the unit

Hold the door straight against the unit so that the screw in the hinge plates is in line with the hole in hinge. Tighten hinge screw 2.

Fix handle (16) on to the door using handle screws (15).



## Step 10

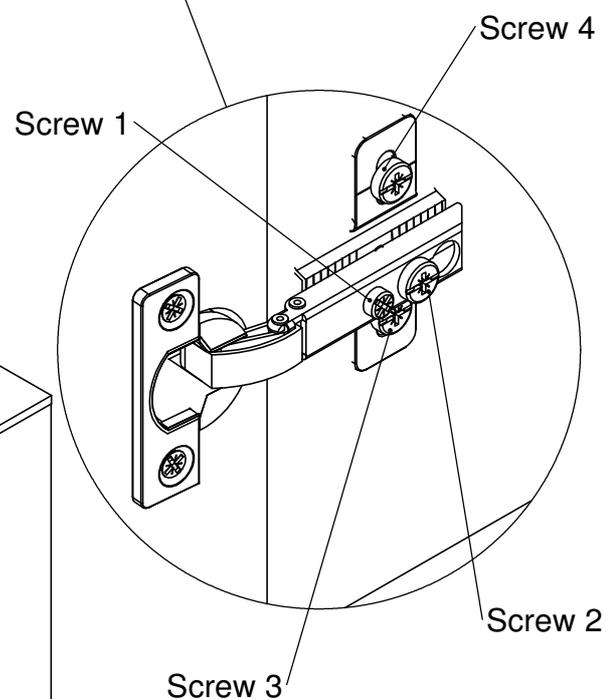
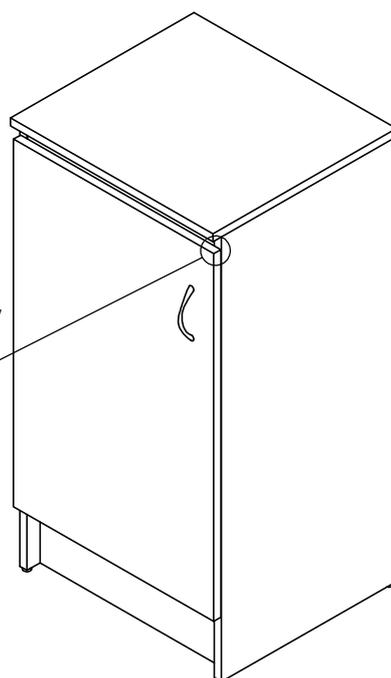
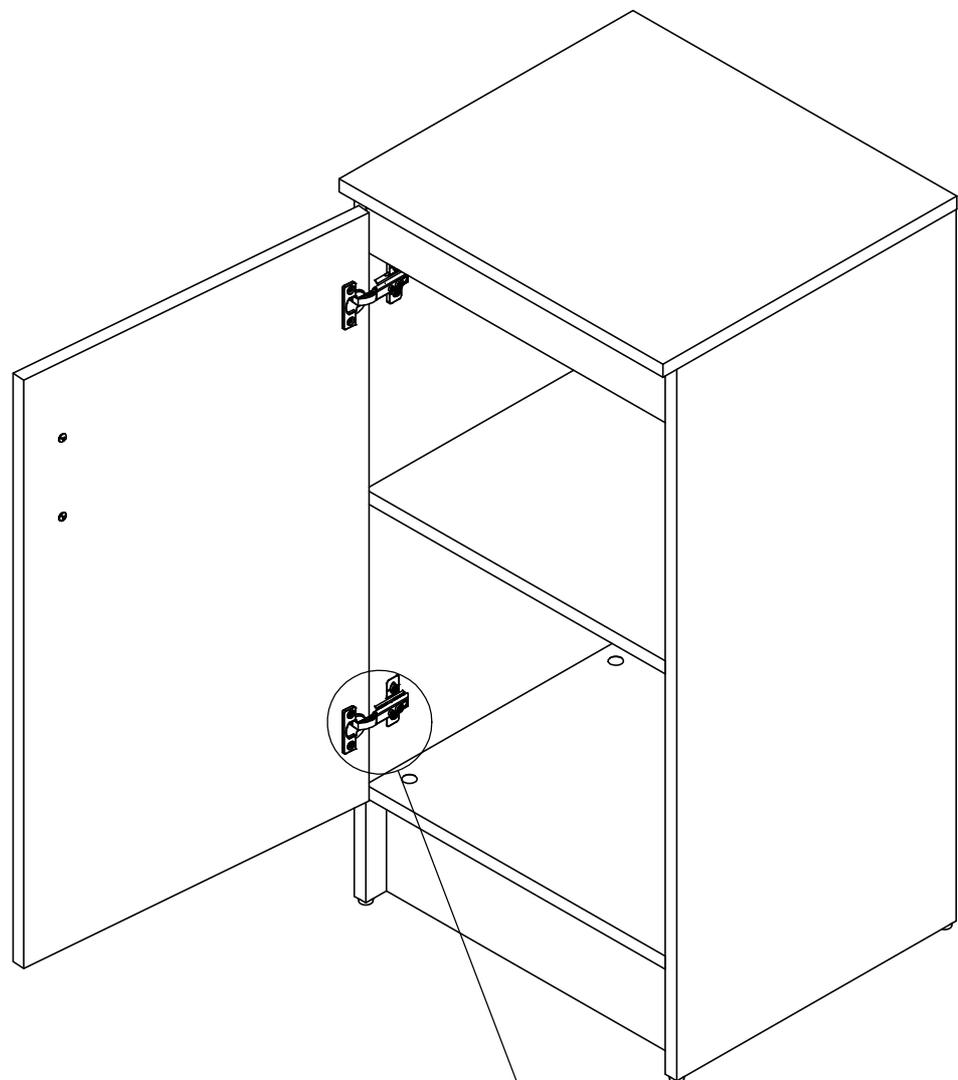
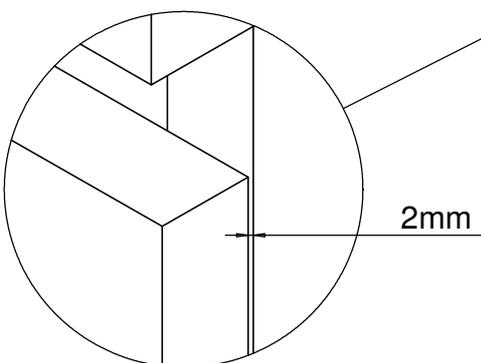
### Hinge adjustment

- Screw 1 is used for adjustment between cabinet end and door.
- Screw 2 is used to secure hinge to end.
- Screw 3 and 4 are used for gap adjustment between cabinet top and door as well as to secure hinge plate to cabinet end.

The following instructions should be followed to adjust hinges if the gap between the door and cabinet end is too wide or narrow:

1. Start from the top hinge.
2. Loosen screw 2 by turning screw in an anti-clockwise direction.
3. Now turn screw 1 in a clockwise or anticlockwise direction depending on which way the door needs to be moved (the amount to turn this screw is determined by the width of the gap between the cabinet end and doors).
4. Tighten screw 2 by turning in a clockwise direction.
5. Repeat these steps for the bottom hinge.
6. Check gap between cabinet door and cabinet end (should be approx 2mm), if not same, repeat steps 1 to 5.

To adjust the gap between cabinet top and door, loosen screw 3 and 4 of top and bottom hinge by turning screws in anticlockwise direction. Adjust the gap between cabinet top and top of the door. Once adjusted, tighten the screw 3 and 4 by turning in clockwise direction.





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Bedford Furniture Employee – Nick Fuller

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