**Dy-Mark ETCH PRIMER (BULK)**

Dy-Mark Etch Primer has been designed to provide superior adhesion to metals that are difficult to bond to. Etch Primer provides high performance corrosion protection and is a suitable base for a range of top coats. A fast dry product, Etch Primer is suitable for use on; gates, fences, railings, pipes and gutters. It dries to a matt grey finish.

**DIRECTIONS FOR USE**

**Suitable Surfaces:**
Aluminium, galvanised iron, new steel, ZINCALUME®, copper and brass.

**Ideal Application Temperature:**
Between 10°C and 40°C.

**Preparation:**
Etch Primer should not be applied to existing painted surfaces. Surface should be clean, dry and free from contaminants such as; rust, oil, grease, dirt and salt. Thoroughly sand new metal surfaces to ensure maximum adhesion and wipe down thoroughly with Dy-Mark Acetone. For aged or lightly rusted surfaces remove loose rust with a wire brush, scraper or mechanical sander and wipe down thoroughly with Dy-Mark Acetone.

**Application:**
The product can be applied with brush, roller or spray (airless or conventional). Stir the can thoroughly until the product is uniform with a flat stirrer. Continue mixing frequently during use.

**Brush / Roller:**
Apply even coats of the mixed material to the prepared surface. Thin if necessary for ease of application (maximum of 5% Dy-Mark Xylene Specialty Thinner).

**Conventional Spraying:**
Agitate paint pot regularly to avoid settling of the product. If necessary, think the product with a maximum of 10% Dy-Mark Xylene Specialty Thinner or Dy-Mark General Purpose Thinner and apply at the pressure of 40-60psi.

**Coverage:**
Approximately 10-12m² per litre.

**Drying Time:**
Touch dry in 15–20 minutes (25°C). Recoat after 2–4 hours. Drying will be slower in cold and humid conditions, in the absence of ventilation or where heavy film build is applied.

**Clean Up:**
Clean up wet paint with, Dy-Mark Xylene Specialty Thinner or Dy-Mark General Purpose Thinner.
TECHNICAL DATA

Size: 500ml, 1L
Colour: Grey
Finish: Matt
Consistency: Liquid

STORAGE

Store in well-ventilated place. Keep cool. Store locked up. Keep container tightly closed.

DISPOSAL

Dispose of contents/container according to regional regulations.

FIRST AID / SAFETY INFORMATION

Please refer to Safety Data Sheet before use. Safety data sheets are available from our website www.dymark.com.au or from the following QR code:

Call a POISON CENTRE: Australia 13 11 26, New Zealand 0800 764 766 or doctor/physician if you feel unwell.

KEEP OUT OF REACH OF CHILDREN.
DISCLAIMER

The information provided within this Technical Data Sheet is intended as a guide only. The performance of this product will depend on many factors outside the control of Dy-Mark; including surface preparation, surface-specific conditions, surface types, correct application and environmental conditions.

Dy-Mark recommends customers undertake their own risk assessment prior to use, to determine the suitability of the product for the particular use intended.

It is essential that a sample of the product be applied to the intended area of use to ensure it is acceptable in appearance and finish and that it performs on the specific surface.

For further information please contact the Dy-Mark Sales and Customer Support Centre on 1300 396 275.