

Operating Instructions
XSP-900



XU1

900W

**Dirty Water
Submersible Pump**

**12 MONTHS HOME USE
REPLACEMENT WARRANTY**

XU1 Power tools

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SAFETY INSTRUCTIONS

Electrical safety



WARNING! When using mains-powered tools, basic safety precautions, including the following, should always be followed to reduce risk of fire, electric shock, personal injury and material damage. Read the whole manual carefully and make sure you know how to switch the tool off in an emergency, before operating the tool.

Save these instructions and other documents supplied with this tool for future reference.

The electric motor has been designed for 230V and 240V only. Always check that the power supply corresponds to the voltage on the rating plate.

Note: The supply of 230V and 240V on XU1 tools are interchangeable for Australia and New Zealand.

This pump is earthed in accordance with AS/NZS 60335-2-41.

If the supply cord is damaged, it must be replaced by an electrician or a power tool repairer in order to avoid a hazard.

Note: The power outlet used for the water pump must be protected by a 30mA residual current device or earth leakage circuit breaker. If the power outlet is external, ensure that it is weather proof. The water pump has a built-in thermal protection overload switch. The water pump stops if an overload occurs. The motor restarts automatically after it has cooled down.

Using an Extension Lead

Always use an approved extension lead suitable for the power input of this tool. Before use, inspect the extension lead for signs of damage, wear and ageing. Replace the extension lead if damaged or defective.

When using an extension lead on a reel, always unwind the lead completely. Use of an extension lead not suitable for the power input of the tool or which is damaged or defective may result in a risk of fire and electric shock.

Do not allow plug to enter water.

Description of symbols



Read instruction manual



Warning



R.C.M. Regulatory compliance mark

V Volts

Hz Hertz

~ Alternating current

W	Watts
/min	Revolutions, reciprocations or strokes per minute
no	No load speed
Hp	Horse power
°C	Degrees Celsius
p/hr	Per hour
kpa	Pressure rating (kilopascals)
Bar	Pressure rating
L	Litres
F	Insulation class
PVC	Polyvinyl chloride
IPX8	Ingress protection from water

Caring for the environment



Power tools that are no longer usable should not be disposed of with household waste but in an environmentally friendly way. Please recycle where facilities exist. Check with your local council authority for recycling advice.



Recycling packaging reduces the need for landfill and raw materials. Reuse of recycled material decreases pollution in the environment. Please recycle packaging where facilities exist.

Check with your local council authority for recycling advice.

General Power Tool Safety Warnings



WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference. The term "power tool" in all of the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work area safety

a) Keep work area clean and well lit. Cluttered and dark areas invite accidents.

b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.

Power tools create sparks which may ignite the dust or fumes.

c) Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2) Electrical safety

a) Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

b) Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.

c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

e) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

f) If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

3) Personal safety

a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

b) Use personal protective equipment. Always wear eye protection. Personal protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

c) Prevent unintentional starting. Ensure the switch is in the off-position before

connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

d) Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

f) Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.

g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

4) Power tool use and care

a) Do not force the power tool. Use the correct power tool for your application.

The correct power tool will do the job better and safer at the rate for which it was designed.

b) Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

c) Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.

Power tools are dangerous in the hands of untrained users.

e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

f) Keep cutting tools sharp and clean.

Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

g) Use the power tool, accessories and tool bits etc. in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.

Use of the power tool for operations different from those intended could result in a hazardous situation.

5) Service

a) Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Pump Safety Warnings



WARNING! This product is intended for pumping water in a Home Domestic application. Do not use it for corrosive, abrasive, explosive or dangerous liquids. Fluids other than water will damage the water pump and/or create a fire hazard. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.



WARNING! This product is not suitable for use with drinking (potable) water.

This appliance is not intended for use by person (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the appliance.

- **Ensure the water pump is disconnected from mains power when installing.**
- **Do not install or operate the water pump in an explosive environment or near flammable material.**
- **Do not operate the water pump without liquid.**
- **Do not run the water pump dry.**



WARNING! The water pump together with associated pipework operate under pressure. Do not disconnect water pump or pipework until internal pressure has been released. Failure to do this could result in personal injury and damage to property.

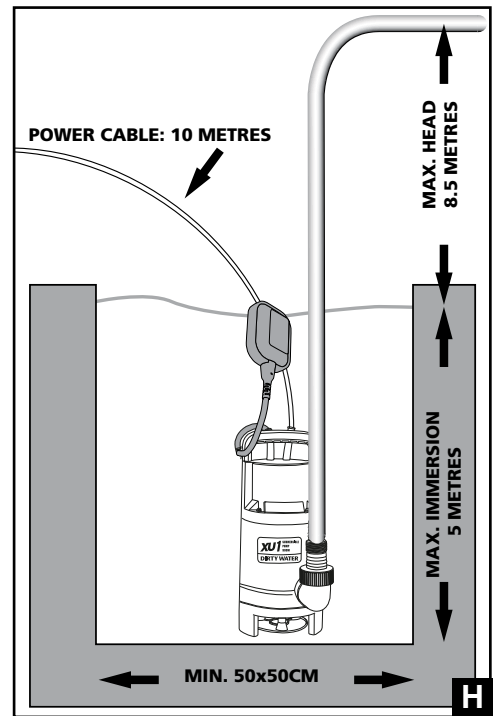
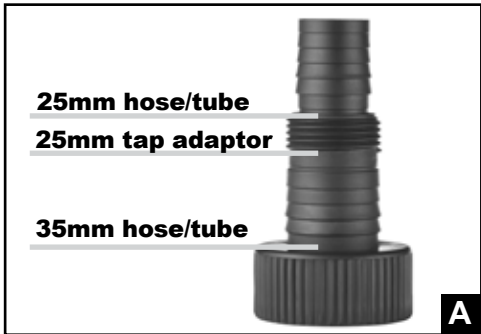
- **Avoid inserting hands into the inlets/outlets of the water pump while it is connected to power.**
- **Before using the water pump, always inspect it visually. Do not use the pump if it is cracked and/or damaged. If the water pump is damaged, contact XU1 customer service.**
- **The water pump has a built-in thermal protection overload switch. The water pump stops if an overload occurs. The motor restarts automatically after it has cooled down.**
- **The pump must not be used when people are in the water.**
- **Never work or perform maintenance on the pump without first making sure it has been disconnected from the mains power.**
- **Pollution of the liquid could occur due to leakage of lubricants.**

Important: Avoid inserting hands into the mouth of the pump if it is connected to the mains.

The electrical connection must always be made in a dry area. Make sure that electrical connections are protected from inundations.

Protect the plug and the power cable from heat, oil or sharp edges.

- 1. Handle
- 2. Pump Housing
- 3. Universal Adaptor
- 4. L-Shape Connector
- 5. Suction Base
- 6. Float Switch
- 7. Float Switch Cable
- 8. Float Switch Adjustor
- 9. Power Cable



SPECIFICATIONS

Wattage:	900W
Max. Flow Rate:	14,000 l/h
Max. Delivery Height:	8.5m
Max. Immersion Depth:	5m
Max. Particle Size:	Ø30mm
Power Cable:	10m
Water Temp.:	1°C - 35°C
Min. Water Depth:	85mm (auto) 45mm (man.)
Weight:	5.5kg

USING YOUR SUBMERSIBLE PUMP



WARNING! Before use always read the safety instructions given on the rear of this manual. Failure to comply with the precautions stated could lead to a fire, serious injury or death.

Universal adaptor



WARNING! Ensure the pump is disconnected from the power supply before performing any of the following operations.

Preparing the Universal Adaptor

The universal adaptor is designed to fit various sizes of pipes and fittings.

To fit 25mm (1") flexible tubing

No cutting of the universal adaptor is required. It is ready to be fitted with a 25mm (1") lay flat hose or flexible tubing (not included) **Fig.A.**

To fit a 25mm (1") tap adaptor

1. Cut the universal adaptor using a hack saw (not included). Ensure all flashing is removed. **Fig.B.**
2. It is now ready to be fitted with a 25mm (1") screw on tap adaptor (not included).

To fit 32mm (1¼") flexible tubing

Cut the universal adaptor using a hack saw. It is now ready to be fitted with a 32mm (1¼") flexible tubing (not included) **Fig.C.**

L-Shape Connector

1. Screw the L-shape connector into the pump housing by rotating in a clockwise direction.
2. Make sure the L-shape connector is firmly tightened so that the O-ring is compressed between the pump housing and the L-shape connector. This ensures no leakage will occur at this point.
3. Screw the prepared universal adaptor clockwise onto the L-shape connector. **FIG.D.**

NOTE. The hose/tube/tap adaptor should not be connected at this stage.

4. Securely attach the hose/tube/tap adaptor to the universal adaptor, fit hose clamps if you are using Lay flat hose or tube, and tighten well **Fig. E.**

Float Switch

The pump is fitted with a float switch, which controls how the pump switches on and switches off.

Automatic mode

When the pump is plugged into an outlet and left unattended it will turn on when the float switch turns on.

1. When the float switch is about 30° higher than horizontal (start up level) or above the handle, the pump will turn 'on' and operate (minimum water depth of 850mm).
2. When the float switch is 30° lower than the horizontal or below the handle, the pump will turn 'off'.
3. To set the pump to switch off at a higher water level, adjust the float switch cable length in the adjuster. **FIG.F.**

NOTE: There must be a minimum of 100mm of cable from the adjuster to the float.

Manual operation

1. When the float switch is held in the vertical position the pump will run continuously (minimum water depth of 45mm).

CAUTION: To prevent the pump running dry, this operating mode is only allowed under supervision. The pump must be switched off as soon as no more water is emitted from the discharge line.

Setup Fig. H

CAUTION: Never carry, lift or pull up the pump by the power cord. This will damage the unit.

1. Ensure the distance from the lowest to the highest point that you wish to distribute the water does not exceed 8.5 metres.
2. Ensure that the pump is not submerged deeper than 5m.
3. Ensure that the container is large enough to allow the float switch to move freely and function effectively, A minimum of area of 50x50x50cm is required.
4. Ensure the pump is placed on a flat and level surface, there are no obstructions to the suction base and out of mud or sediment.

CAUTION: This product is intended for pumping water in a home domestic application. Do not use it for corrosive, abrasive, explosive or dangerous liquids.

OPERATION



WARNING! Before submerging the pump in water, unwrap the power cable and ensure the plug is clear of any damp locations.



WARNING! The pump must be used with residual current device rated 30mA or less.

Operate

1. Immerse the pump in the water. For deep water, use the rope and secure it to the handle. Set the pump in the desired position within the work area or tank **FIG.G.**

Note: Ensure any power connections remain above water level.

2. Insert the plug into the mains power socket. Where possible avoid using extension cords as this can lead to a voltage drop which may cause power loss and overheating. Switch on the mains power to operate pump.
3. To stop operation, turn off the mains power. The pump will also stop operation automatically once the float switch reaches the minimum water depth.

Priming

When immersed and ON the pump will need to prime and purge the air inside the pump before water flows at the outlet. This can take up to 20 seconds. If operating the pump manually tilting the pump to allow some air to escape from the base can help. Air also escapes from the air bleed valve. When pumping, the water pressure will shut this valve off.

CAUTION: Your pump has a capacity to pump dirty water with non solid particle size up to 30mm in diameter.

MAINTENANCE



WARNING! Make sure the pump is disconnected from electric power supply before performing maintenance procedures.

Under normal conditions, the pump does not require any maintenance.

Cleaning the Pump Housing

Use a moist cloth to wipe down the pump housing. Allow to dry thoroughly before storing in a dry location that is protected from bad weather conditions.

Cleaning the Suction Base

Gently hose down with low pressured water. Allow to dry thoroughly before storing.

Note: XU1 will not be responsible for any damage or injuries caused by the repair of the tool by an unauthorised person or by mishandling of the tool.

TROUBLESHOOTING

Problem	Possible Cause	Solution
The pump does not start, or pump water	<p>Pump is not connected to the power supply</p> <p>Float switch has not been activated, water level too low</p> <p>The impellor is stuck</p> <p>The thermal overload protection is activated</p> <p>The motor is damaged</p>	<p>Check that the pump is connected to the mains power supply</p> <p>Manually raise the position of the float switch</p> <p>Turn pump off and inspect and clean obstruction</p> <p>Wait for the motor to cool and it will automatically start operation</p> <p>Contact Ozito customer service</p>
The pump does not supply water when the motor is running	<p>The suction base is obstructed/blocked</p> <p>Air lock in the hose/tube and/or pump (air bubbles)</p> <p>Discharge hose/tube is kinked damaged or blocked.</p>	<p>Clean the suction base of any foreign matter and debris</p> <p>Perform several start-ups in order to remove all the air or lift and tilt the pump slightly while the pump is running</p> <p>Un-kink the discharge hose/tube. Or replace hose/tube</p> <p>Disconnect the mains power and check the discharge outlet for any foreign matter</p>
The pump flow rate is reduced	<p>The max head / immersion is exceeded</p> <p>The suction base is partially obstructed/ blocked</p> <p>The hose/tube is obstructed</p> <p>Air leak in the suction line or joints</p> <p>Incorrect assembly leads to air and water leakage in the discharge lines</p>	<p>Reduce below the max head / immersion rating.</p> <p>Clean the suction base of any foreign matter and debris</p> <p>Remove the obstructions</p> <p>Check the suction line connections for air leaks and tighten or fix where found</p> <p>Ensure the discharge lines are the correct length and all assembly instructions are adhered to.</p>
Pump will not turn off, even though the water level is low	The float switch is stuck in the "on" position	Ensure that the float switch is free to operate normally. Contact Ozito customer service if the problem still occurs
Hose/tube does not stay on the universal adaptor when water is travelling through	The hose/tube is slightly wider than the dimension of the universal adaptor	An adhesive can be used inside the hose/tube to prevent this or Teflon tape can be fixed around the universal adaptor or a hose clamp can be used
The pump operates intermittently	<p>The suction base is obstructed/blocked</p> <p>Incorrect voltage is being used</p> <p>The fluid contains particles thicker than 30mm</p> <p>The motor is faulty or damaged</p> <p>Water level is below 85mm</p>	<p>Clean the suction base of any foreign matter and debris</p> <p>Ensure the pump is connected into 230-240V power supply</p> <p>Ensure the pump is not being used with particles thicker than Ø30mm.</p> <p>Contact Ozito customer service</p> <p>Ensure the water level is above 85mm</p>

WARRANTY

YOUR WARRANTY FORM SHOULD BE RETAINED BY YOU AT ALL TIMES. IN ORDER TO MAKE A CLAIM UNDER THIS WARRANTY YOU MUST RETURN THE PRODUCT TO YOUR NEAREST BUNNINGS WAREHOUSE WITH YOUR BUNNINGS REGISTER RECEIPT. PRIOR TO RETURNING YOUR PRODUCT FOR WARRANTY. PLEASE TELEPHONE OUR CUSTOMER SERVICE HELPLINE:

Australia 1800 069 486

New Zealand 0508 069 486

TO ENSURE A SPEEDY RESPONSE PLEASE HAVE THE MODEL NUMBER AND DATE OF PURCHASE AVAILABLE. A CUSTOMER SERVICE REPRESENTATIVE WILL TAKE YOUR CALL AND ANSWER ANY QUESTIONS YOU MAY HAVE RELATING TO THE WARRANTY POLICY OR PROCEDURE.

The benefits provided under this warranty are in addition to other rights and remedies which are available to you at law.

Our goods come with guarantees that cannot be excluded at law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Generally you will be responsible for all costs associated with a claim under this warranty, however, where you have suffered any additional direct loss as a result of a defective product you may be able to claim such expenses by contacting our customer service helpline above.

1 YEAR REPLACEMENT WARRANTY

Your product is guaranteed for a period of 12 months from the original date of purchase and is intended for DIY (Do It Yourself) use only. If a product is defective it will be replaced in accordance with the terms of this warranty. Warranty excludes consumable parts, for example: blower tube.

WARNING

The following actions will result in the warranty being void.

- Professional, Industrial or high frequency use.
- If the tool has been operated on a supply voltage other than that specified on the tool.
- If the tool shows signs of damage or defects caused by or resulting from abuse, accidents or alterations.
- Failure to perform maintenance as set out within the instruction manual.
- If the tool is disassembled or tampered with in any way.

XU1

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