TECHNICAL DATA SHEET

Dy-Mark (Aust) Pty Ltd P 1300 360 440

PO Box 1556 • Toowong 4066 • Phone: 1300 396 275 • Fax:



www.dymark.com.au

Etch Primer (Aerosol)





Dy-Mark Etch Primer has been designed to provide superior adhesion to metals that are difficult to bond to. **Etch Primer** provides high performance corrosion protection and is a suitable base for a range of top coats. A fast dry product, **Etch Primer** is suitable for use on; gates, fences, railings, pipes and gutters. It dries to a matt grey finish.

DIRECTIONS FOR USE

Suitable Surfaces

Aluminium, galvanised iron, new steel, Zincalume® copper & brass.

Preparation

Etch Primer should not be applied to existing painted surfaces. Surface should be clean, dry and free from contaminants such as; rust, oil, grease, dirt and salt. Thoroughly sand new metal surfaces to ensure maximum adhesion and wipe down thoroughly with **Dy-Mark Acetone**. For aged or lightly rusted surfaces remove loose rust with a wire brush, scraper or mechanical sander and wipe down thoroughly with **Dy-Mark Acetone**.

Application

Before spraying, cover surrounding areas to protect from overspray. **Shake can** for at least 45 seconds **AFTER** the mixing ball begins to rattle. Shake can occasionally during use. Hold can upright approximately 20-25 cm from the surface. Spray with a smooth sweeping motion. To prevent paint from sagging, apply several light mist coats rather than one heavy coat. **Adjust nozzle** to achieve desired spray pattern. Use horizontal setting to spray up and down and the vertical setting to spray across.

Coverage

100g Aerosol: Approximately 0.6 m² per can.

325g Aerosol: Approximately 2 m² per can (depending on the surface and amount of overspray)

Drying Time

Touch dry in 10 minutes (25°C). Recoat after 2 hours.

Drying will be slower in cold and humid conditions, in the absence of ventilation or where heavy film build is applied.

After Spraying

Prevent blocking by holding the can upside down and spraying until only clear gas escapes. Also **wipe spray tip** of nozzle clean.

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Size: 325gm, 100gm Aerosol

Finish: Matt
Colour: Grey
Consistency: Liquid

Clean Up: Dy-Mark General Purpose Thinner

STORAGE

Store below 50°C. Do not store in direct sunlight or in vehicles under hot conditions. Protect aerosol cans against physical damage.

DISPOSAL

Aerosol should be completely emptied prior to disposal. Contents of can are under pressure. Do not puncture or incinerate even when empty. When empty, dispose of this container through an approved recycling scheme or seek advice from your local council regarding accepted disposal methods.

SAFETY INFORMATION

HIGHLY FLAMMABLE

Keep away from flame, heat and sources of ignition. Do not smoke and ensure adequate ventilation during use. Can be harmful by inhalation, in contact with skin and if swallowed. Intentional misuse by deliberately inhaling contents can be harmful or fatal.

FIRST AID

KEEP OUT OF REACH OF CHILDREN

If swallowed: Do not induce vomiting.

Eye contact: In case of contact with eyes, rinse immediately with plenty of water. Seek medical advice from your doctor or Poisons Information Centre (Australia: 13 11 26; New Zealand: 0800 764 766).

Note: the information provided within this Technical Data Sheet is intended as a guide only. The performance of this product will depend on many factors outside the control of Dy-Mark; including surface type and environmental conditions. Refer to Material Safety Data Sheet for more information.

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