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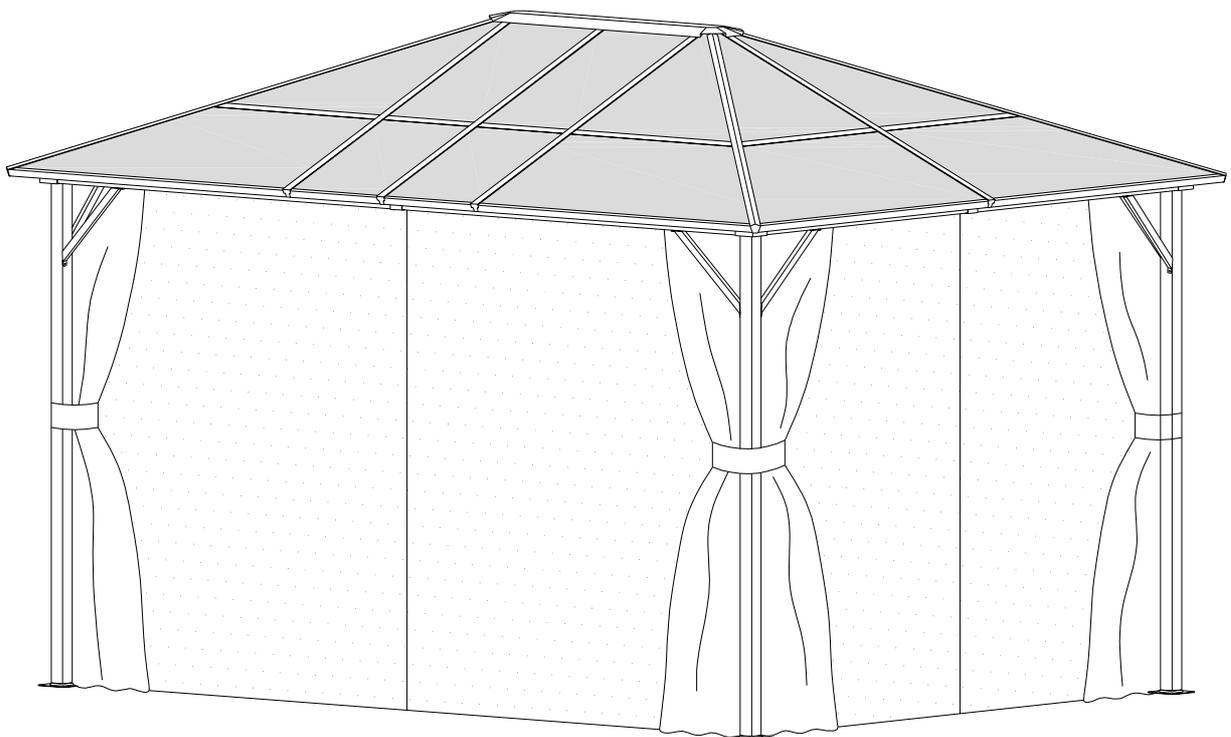
HAVANA GAZEBO

4 x 3 M

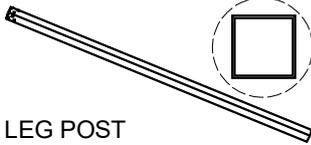
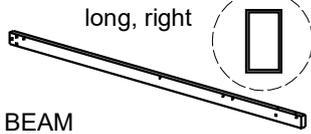
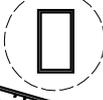
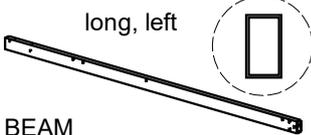
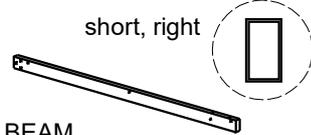
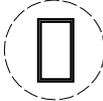
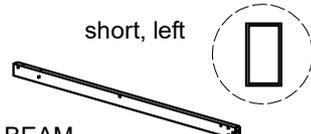
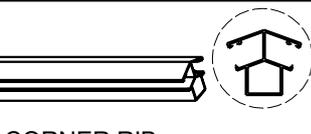
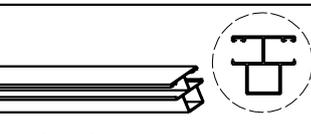
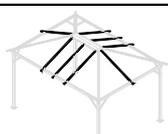
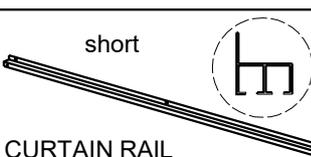
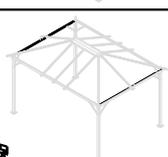
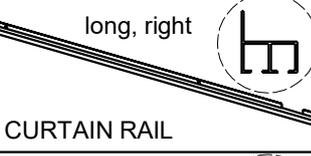
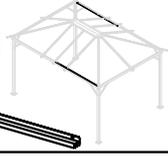
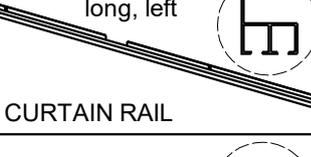
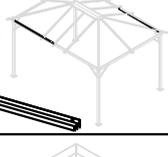
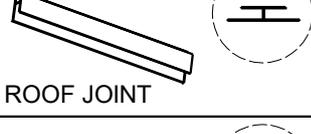
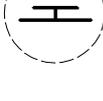
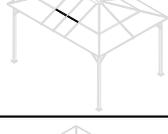
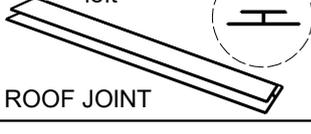
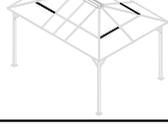
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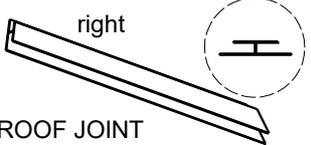
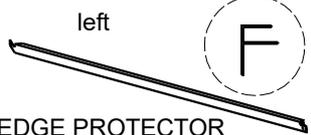
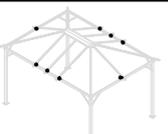
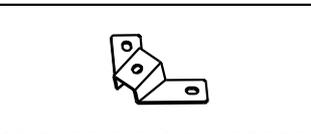
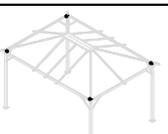
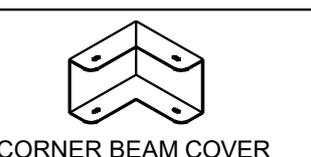
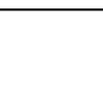
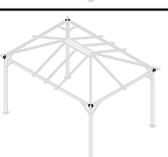
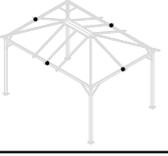
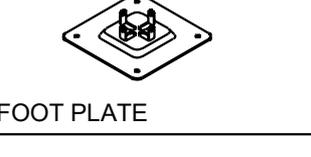
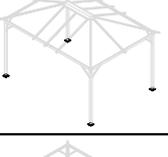
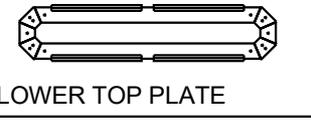
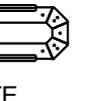
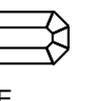
Assembly Instructions

Item number: 0182364

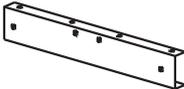
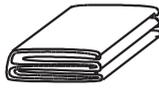


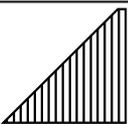
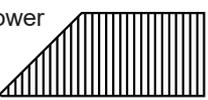
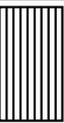
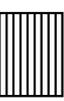
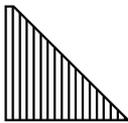
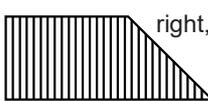
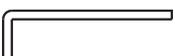
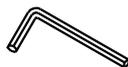
List of Parts

| No. | Parts | Qty | Step |
|----------------|---|-----|--------------------|
| A |    LEG POST | 4 | 1 4 5 8 |
| B ₁ |    BEAM | 2 | 2 3 5 6 |
| B ₂ |    BEAM | 2 | 2 3 5 6 |
| C ₁ |    BEAM | 2 | 2 3 4 6 |
| C ₂ |    BEAM | 2 | 2 3 4 6 |
| D |    CORNER RIB | 4 | 7 8 12 13 |
| E |    MID RIB | 8 | 9 12 13 |
| F |    CURTAIN RAIL | 4 | 3 14 |
| F ₁ |    CURTAIN RAIL | 2 | 3 14 |
| F ₂ |    CURTAIN RAIL | 2 | 3 14 |
| G |    ROOF JOINT | 4 | 11 |
| G ₁ |    ROOF JOINT | 4 | 11 |

| No. | Parts | Qty | Step |
|----------------|--|-----|--------------|
| G ₂ |    ROOF JOINT | 4 | 11 |
| H |    EDGE PROTECTOR | 4 | 13 |
| H ₁ |    EDGE PROTECTOR | 4 | 13 |
| H ₂ |    EDGE PROTECTOR | 4 | 13 |
| I |    STRENGTHEN BAR | 8 | 4 5 |
| J |    MID RIB CONNECTOR | 8 | 2 3 9 |
| K |    CORNER RIB CONNECTOR | 4 | 7 8 |
| L |    CORNER BEAM COVER | 4 | 6 |
| M |    MID BEAM COVER | 4 | 6 |
| N |    FOOT PLATE | 4 | 1 |
| O |    LOWER TOP PLATE | 1 | 8 9 10 |
| P |    UPPER TOP PLATE | 1 | 10 |

List of Parts

| No. | Parts | Qty | Step |
|-----|---|-----|------------------------|
| Q |  BEAM CONNECTOR | 4 | 2 |
| R |  CORNER RIB CAP | 4 | 13 |
| S |  MID RIB CAP | 8 | 13 |
| T |  M6 x 16 | 24 | 4 5 |
| U |  M6 x 16 | 139 | 1~5 7~9 10 13 |
| V |  ST4 x 25 | 8 | 14 |
| W |  ST4 x 12 | 32 | 6 |
| X |  HOOK | 104 | 14 |
| Y |  MOSQUITO NETS | 4 | 14 |
| Z |  FABRIC SIDE PANELS | 4 | 14 |

| No. | Parts | Qty | Step |
|-----|--|-----|----------------|
| 1 | left, upper  ROOF PANEL | 4 | 11 12 |
| 2 | left, lower  ROOF PANEL | 4 | 11 12 13 |
| 3 | middle, upper  ROOF PANEL | 4 | 11 12 |
| 4 | middle, lower  ROOF PANEL | 4 | 11 12 13 |
| 5 | right, upper  ROOF PANEL | 4 | 11 12 |
| 6 | right, lower  ROOF PANEL | 4 | 11 12 13 |
| 7 |  STAKE | 16 | 15 |
| 8 |  ALLEN WRENCH | 1 | 4 5 |
| | | | |
| | | | |

NOTE:

1. The gazebo is shipped in two cartons. These cartons are very heavy and require a mechanical aid to lift. Be careful when lifting by two persons.
2. Carefully take all the parts out from the carton. The parts are identified by removable stickers. Please place the parts for each step on a flat protected nonabrasive staging area. Identify them with the list of parts to make sure that you have all parts before assembly.
3. Please keep or record the parts list, it could be useful to reorder some parts for service if necessary.

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Thank you for choosing the Havana Gazebo!

All steps can be completed by 4 people. The assembly take about two and a half hours.

Proper tools: Two ladders, Philips screwdrivers, Gloves, Spirit Level.

Note: Your gazebo is a non-permanent structure. It is designed for leisure use and is not a shelter against adverse weather conditions.



Safety Advice

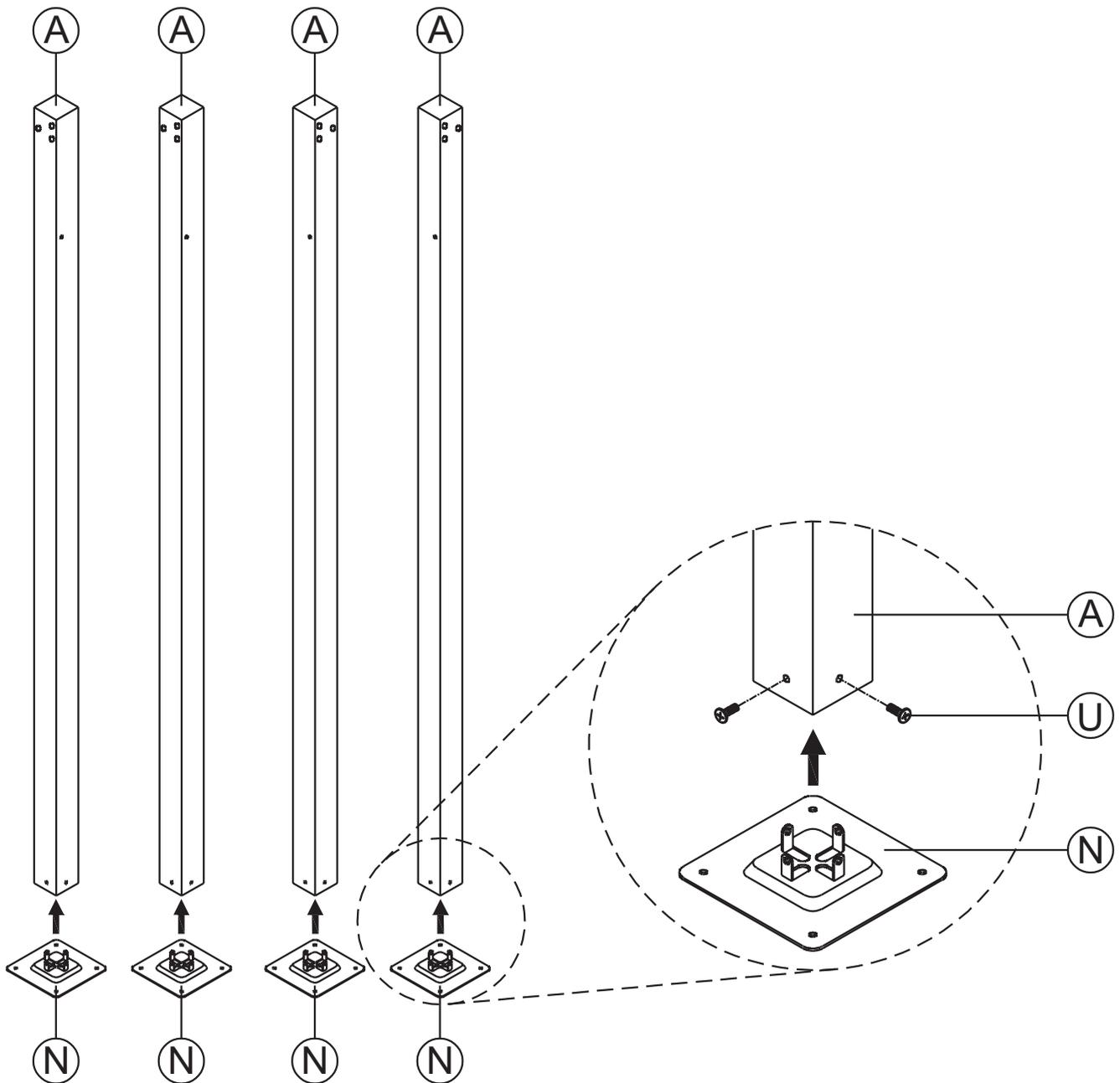
- The gazebo must be positioned and fixed on a flat level surface.
- Dispose of all plastic bags safely. Keep them out of the reach of children.
- Keep children and pets away from the assembly area until the work is completed.
- Always wear proper safety gear including work shoes, gloves.
- Do not attempt to assemble the gazebo in medium windy or wet condition.
- Do not place your gazebo in an area exposed to excessive wind.
- If using power tools or a ladder, always follow the manufacturer safety instructions.
- Hot items such as grills, blowtorches, heaters etc. must not be stored in the gazebo.
- Do not cook or lit fireworks near the gazebo.
- Avoid vandalism, abuse, falling or thrown objects, or accumulation of snow.

Please read these instructions completely before starting assembly

Tips: • Please don't destroy boxes until completely assembled.

- Do not tighten bolts immediately. You can install loose by cordless drill with Philips head. Adjust to make all components in place before you tighten all screws by Philips Screwdriver. Power tools may over tighten fittings.
- Cool temperature condition is recommended for easy assembly.
- Make sure you have all the necessary parts. The List of Parts has the corresponding step number referenced to each part. We recommend that while you go through the list, make staging areas for each step and place the parts necessary for each step in these areas. This will save you time and effort during assembly.

STEP 1 Assemble the Leg posts



| No. | Components in this step | Qty |
|-----|---|-----|
| A |  LEG POST | 4 |
| N |  FOOT PLATE | 4 |
| U |  M6 x 16 | 16 |

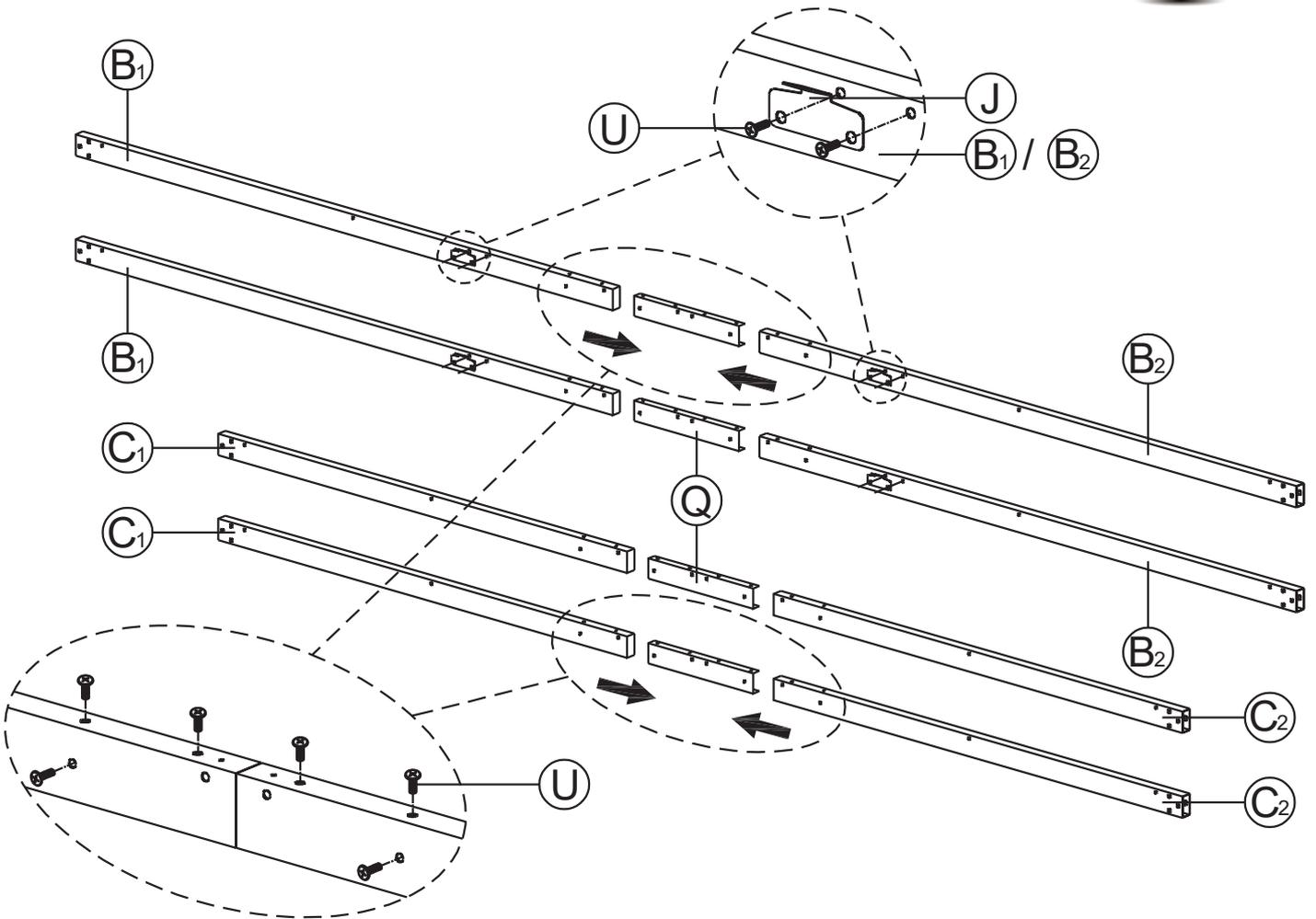
Place the posts parallel to each other on level ground. Slide FOOT PLATE (N) into LEG POST (A) from the end. Fasten each plate to the leg post using 4 bolts (U).



TIPS

Do not tighten bolts immediately, install loose. Adjust foot plate to make all screws are in place before you tighten all screws by hand.

STEP 2 Assemble the Beams



Find all components in this step and place them on a level ground.

2-A Screw two bolts (J) to assemble the MID RIB CONNECTOR (J) onto the long BEAM (B1) and (B2).

2-B Use BEAM CONNECTOR (Q) to combine the long BEAM (B1) and (B2), then secure tightly with 6 bolts (U) only.

2-C Use BEAM CONNECTOR (Q) to combine the short BEAM (C1) and (C2), then secure tightly with 6 bolts (U) only.

Repeat this step until all beams are assembled.

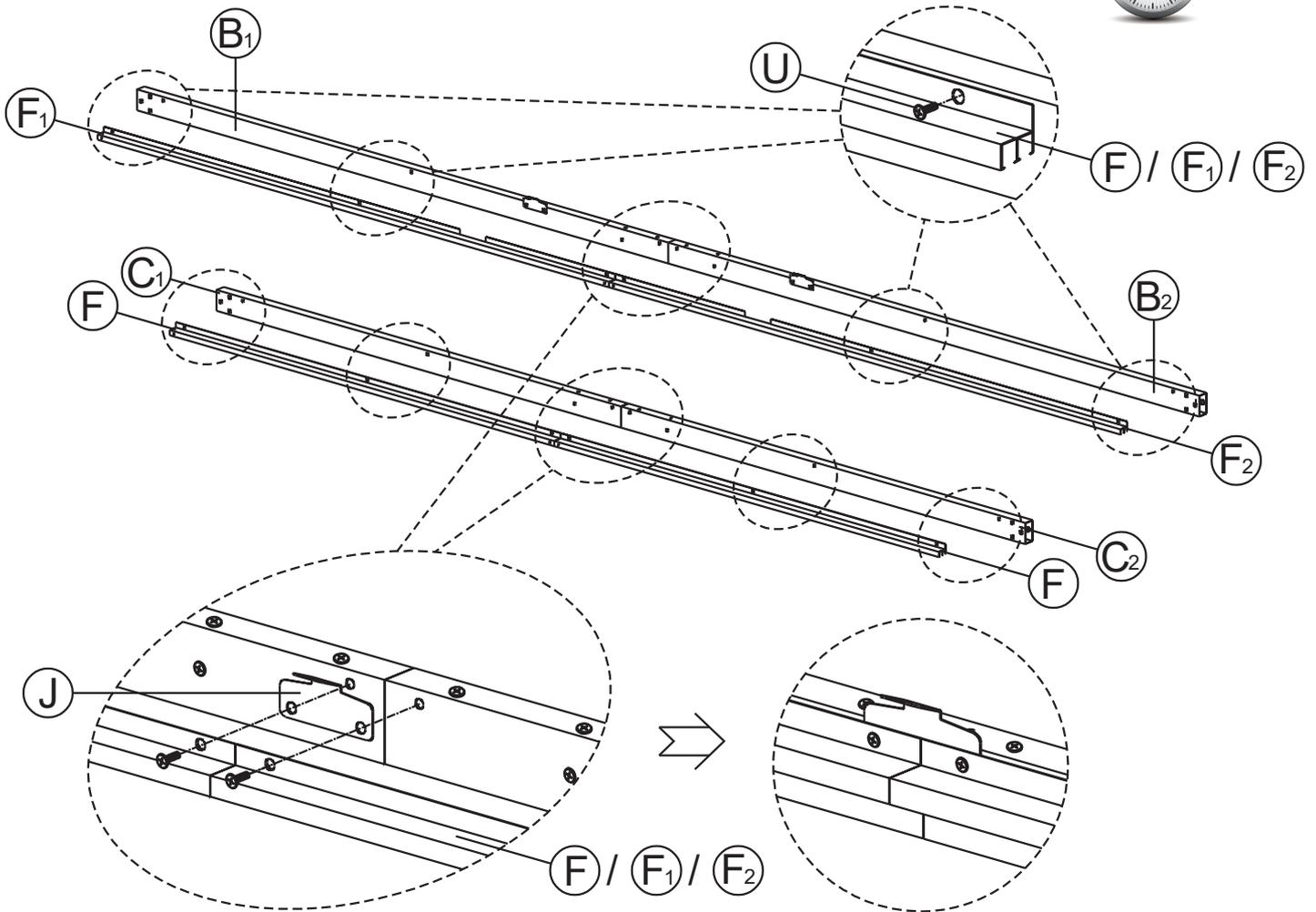
| No. | Components in this step | Qty |
|----------------|-------------------------|-----|
| B ₁ | long, right BEAM | 2 |
| B ₂ | long, left BEAM | 2 |
| C ₁ | short, right BEAM | 2 |
| C ₂ | short, left BEAM | 2 |

| No. | Components in this step | Qty |
|-----|-------------------------|-----|
| J | MID RIB CONNECTOR | 4 |
| Q | BEAM CONNECTOR | 4 |
| U | M6 x 16 | 32 |



TIPS Left the 2 middle holes of each beam connector not screwed for STEP 3.

STEP 3 Attach the Rails to the Beams



| No. | Components in this step | Qty |
|----------------|--|-----|
| F |  short CURTAIN RAIL | 4 |
| F ₁ |  long, right CURTAIN RAIL | 2 |
| F ₂ |  long, left CURTAIN RAIL | 2 |
| J |  MID RIB CONNECTOR | 4 |
| U |  M6 x 16 | 24 |

Find all components in this step and place them on a level ground as shown.

3-A Secure the short CURTAIN RAIL (F) and the MID RIB CONNECTOR (J) to the short BEAM (C1 & C2) with 6 bolts (U).

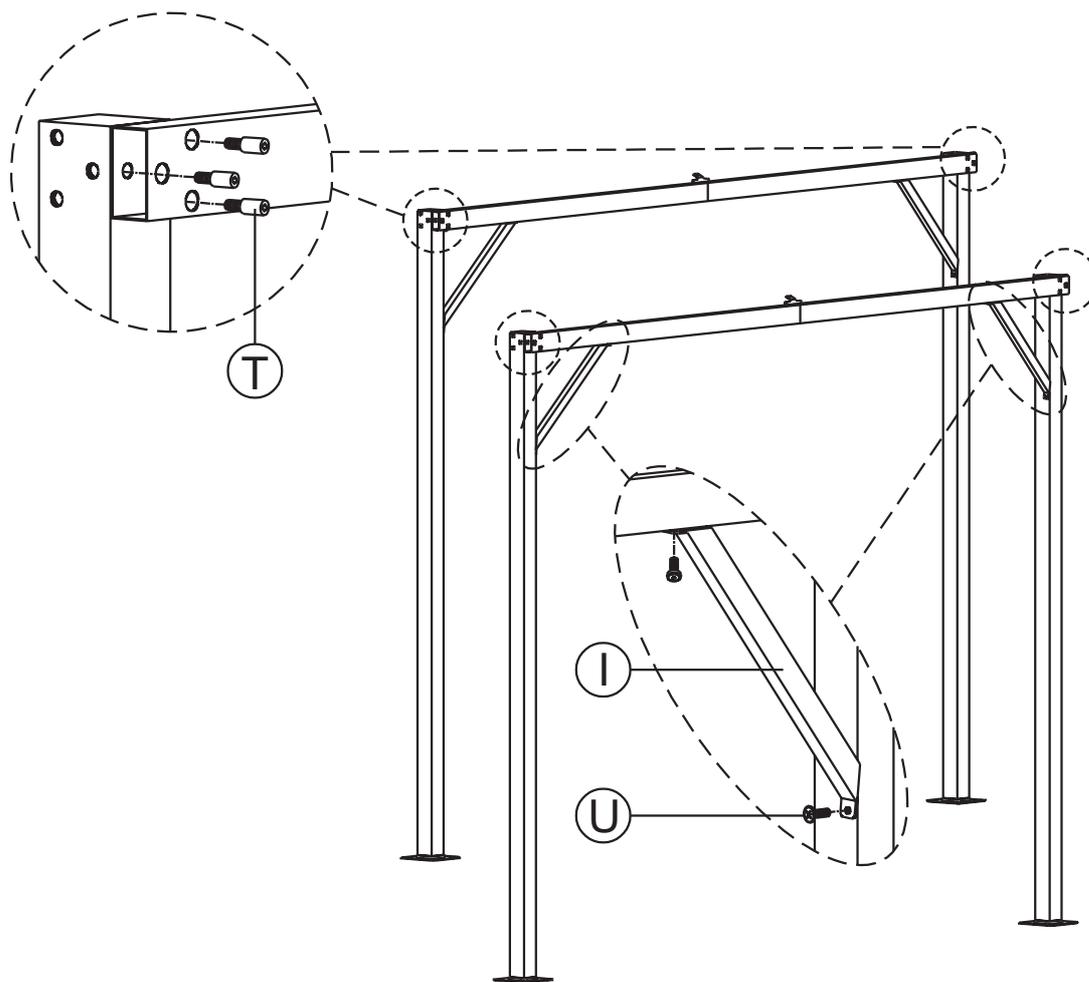
3-B Secure the long right CURTAIN RAIL (F1), the long left CURTAIN RAIL (F2) and MID RIB CONNECTOR (J) to the long BEAM (B1 & B2) with 6 bolts (U).

Repeat this step until all rails are assembled.



TIPS Make sure the MID RIB CONNECTOR (J) is between beams and rails.

STEP 4 Attach short Beams to the Leg posts



Find all parts in this figure and place them on a level ground.

| No. | Components in this step | Qty |
|-----|---|-----|
| I |  STRENGTHEN BAR | 4 |
| T |  M6 x 16 | 12 |
| U |  M6 x 16 | 8 |
| 8 |  ALLEN WRENCH | 1 |

4-A Combine the short BEAM (C1 & C2) and LEG POST (A) with 3 bolt (T). Use Allen wrench (8) to tighten the bolts.

4-B Install the STRENGTHEN BAR (I) to the BEAM (C1 & C2) and LEG POST (A) with 2 bolt (U).

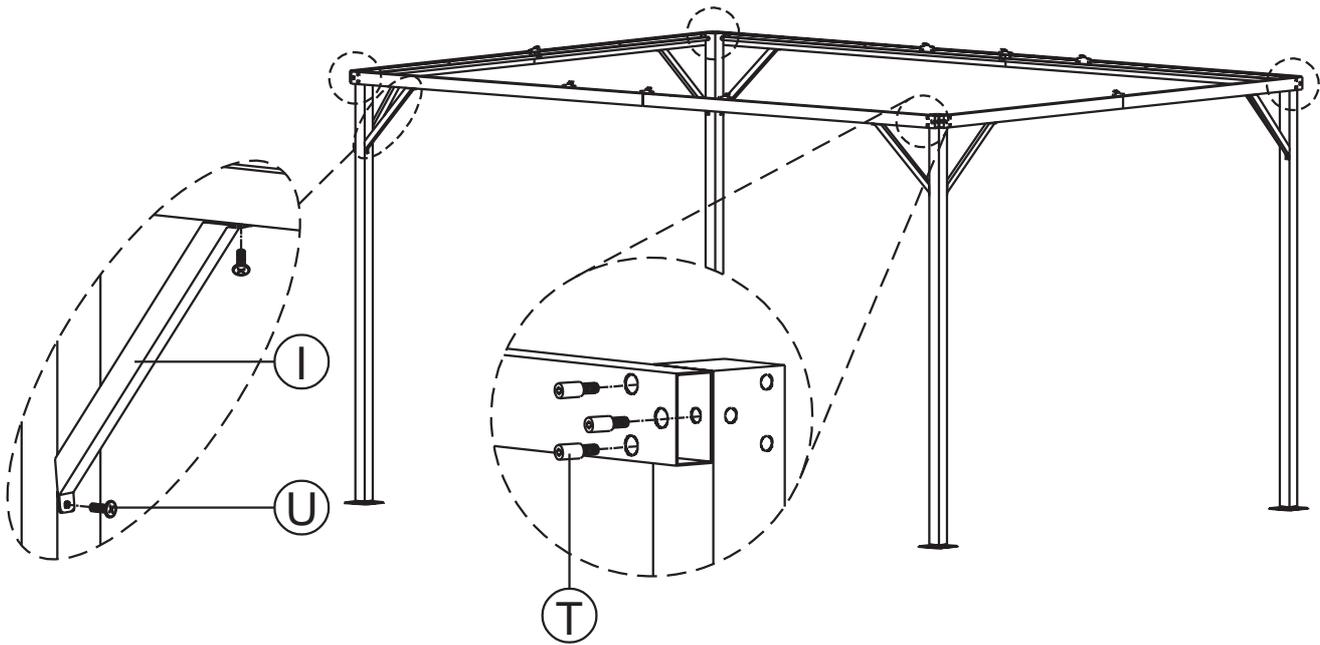
Repeat this step until 4 posts are assembled.



TIPS

Place two sets of leg posts in opposite direction to raise the door frame easier.

STEP 5 Attach long Beams to the Leg posts



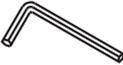
Find all components and long BEAM (B1 & B2) in this step.

5-A Raise up two door frames of STEP 4 oppositely with rails inside.

5-B Combine the long BEAM (B1 & B2) and LEG POST (A) with 3 bolt (T). Use ALLEN WRENCH (8) to tight the bolts.

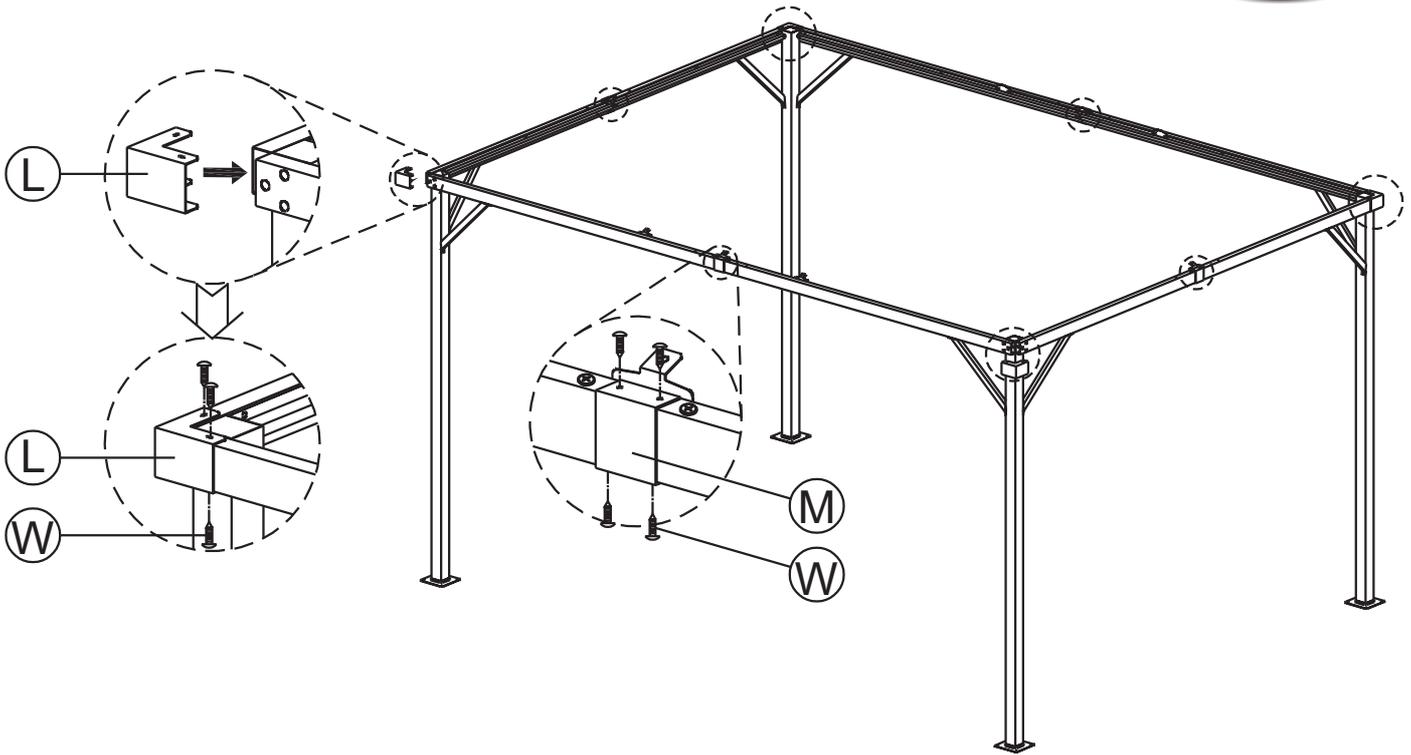
5-C Install the STRENGTHEN BAR (I) to the BEAM (B1 & B2) and LEG POST (A) with 2 bolt (U).

Repeat this step until all lower frames are assembled.

| No. | Components in this step | Qty |
|-----|---|-----|
| I |  STRENGTHEN BAR | 4 |
| T |  M6 x 16 | 12 |
| U |  M6 x 16 | 8 |
| 8 |  ALLEN WRENCH | 1 |



STEP 6 Install the Beam covers



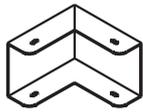
Find all components in this step.

6-A Assemble the CONNER BEAM COVER (L) onto the corner of beams with 4 tapping screws (W).

6-B Assemble the MID BEAM COVER (M) onto the middle of beams with 4 tapping screws (W).

Repeat the step until 8 beam covers are assembled.

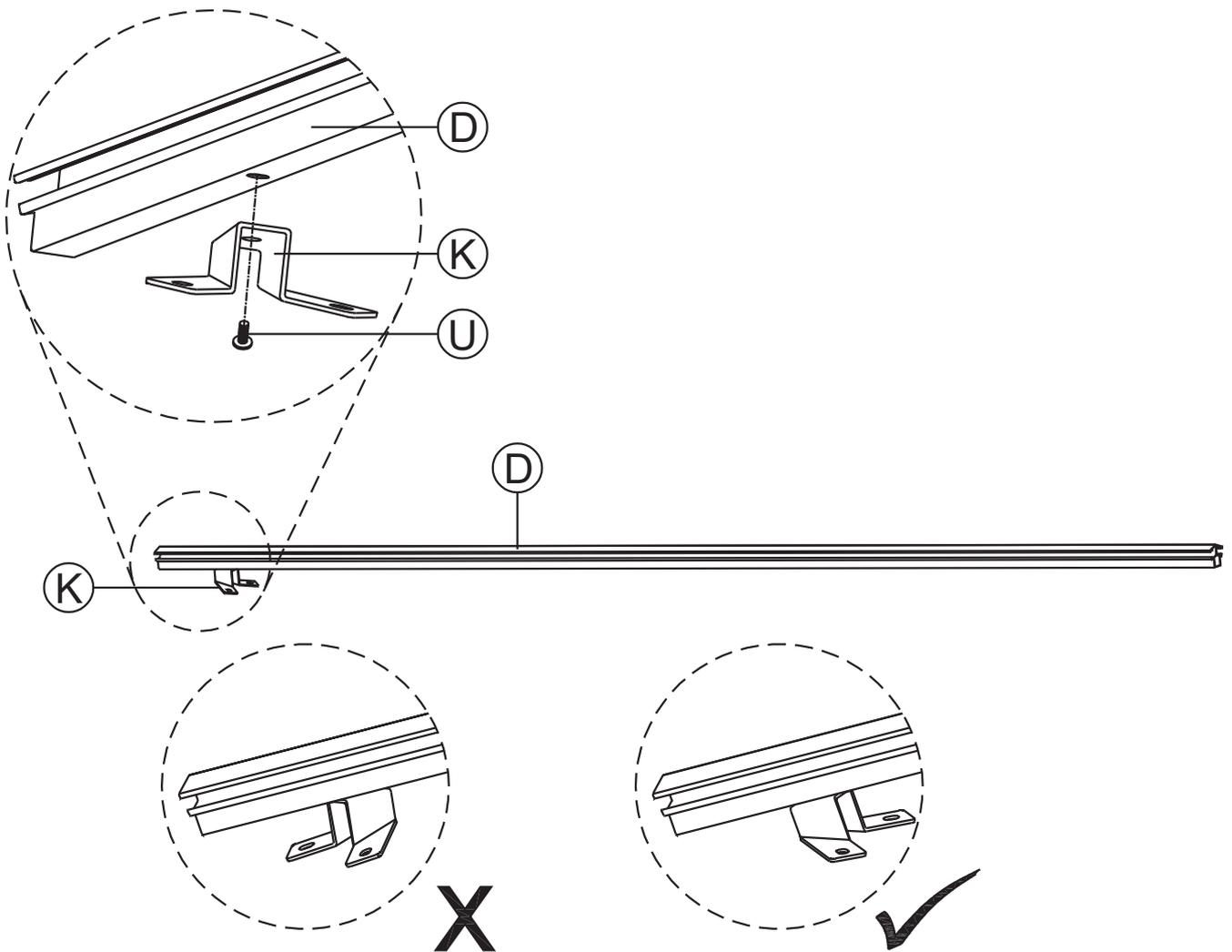
To make your gazebo look better, avoid leaving gaps between beam covers and beams.

| No. | Components in this step | Qty |
|-----|--|-----|
| L |  CORNER BEAM COVER | 4 |
| M |  MID BEAM COVER | 4 |
| U |  ST4 x 12 | 32 |

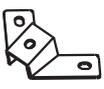


TIPS After this step you should place the gazebo frame in its desired location. Make sure all corners are squared at 90 degrees. Then you can tighten all bolts by hand tool except those on the mid rib connectors.

STEP 7 Assemble four Corner ribs

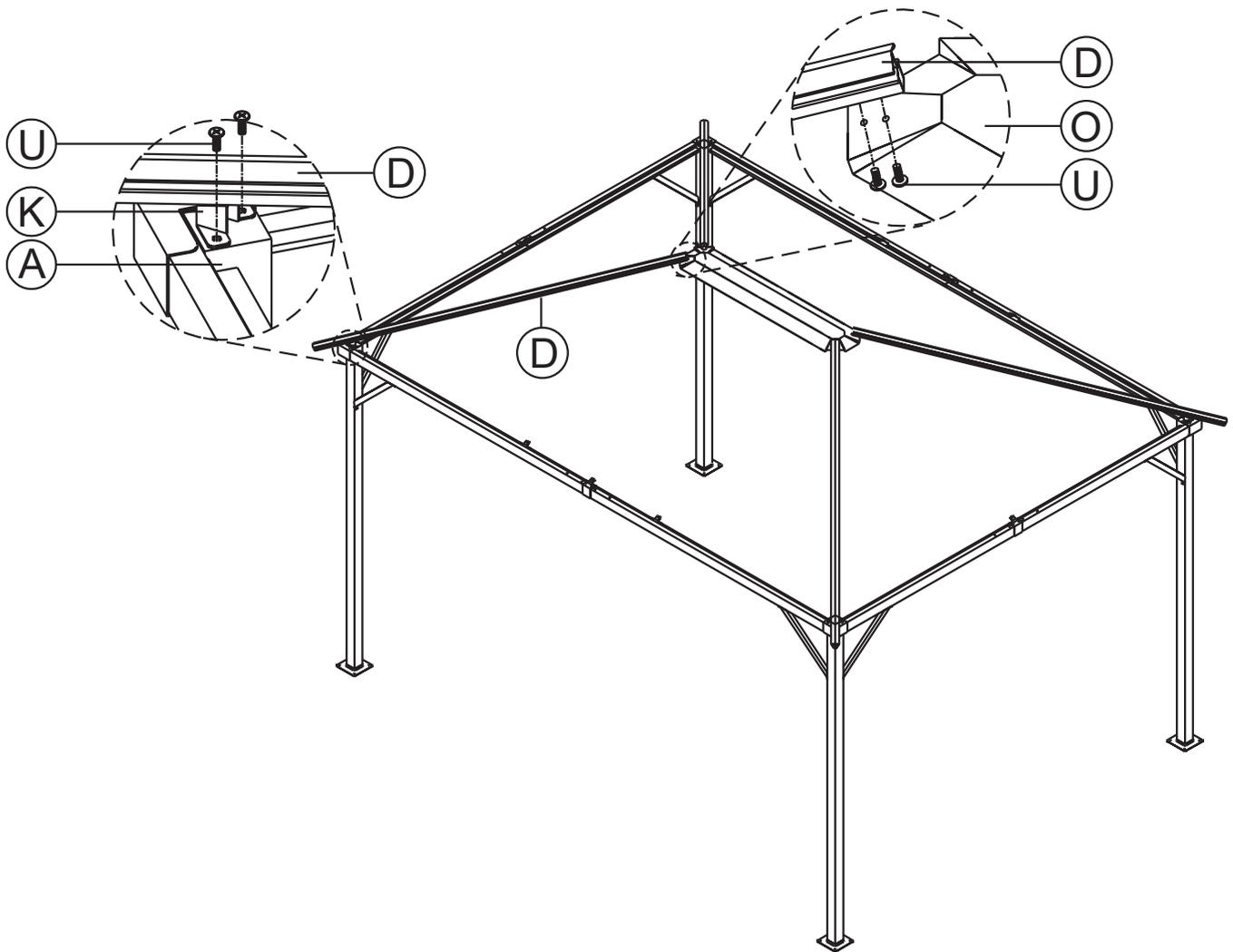


Find the longest CORNER RIB (D) and CORNER RIB CONNECTOR (K), place them parallel to each other on a level ground.
 Assemble CORNER RIB CONNECTOR (K) on the CORNER RIB (D) with a bolt (U).
 Repeat the step until 4 corner rib connectors are assembled.

| No. | Components in this step | Qty |
|-----|---|-----|
| D |  CORNER RIB | 4 |
| K |  CORNER RIB CONNECTOR | 4 |
| U |  M6 x 16 | 4 |

 **TIPS** Make sure the corner rib connectors in the correct position and direction as shown before tightening the bolts.

STEP 8 Put up Lower top plate and Corner ribs



8-A Assemble four CORNER RIB (D) onto the LOWER TOP PLATE (O) with 8 bolt(U).
Now the upper structure looks like ">-<" from top view.

8-B Move this upper structure up to the lower frame.

8-C Secure each CORNER RIB CONNECTOR (K) onto the LEG POST (A) with 2 bolts (U).
Repeat on all corners.

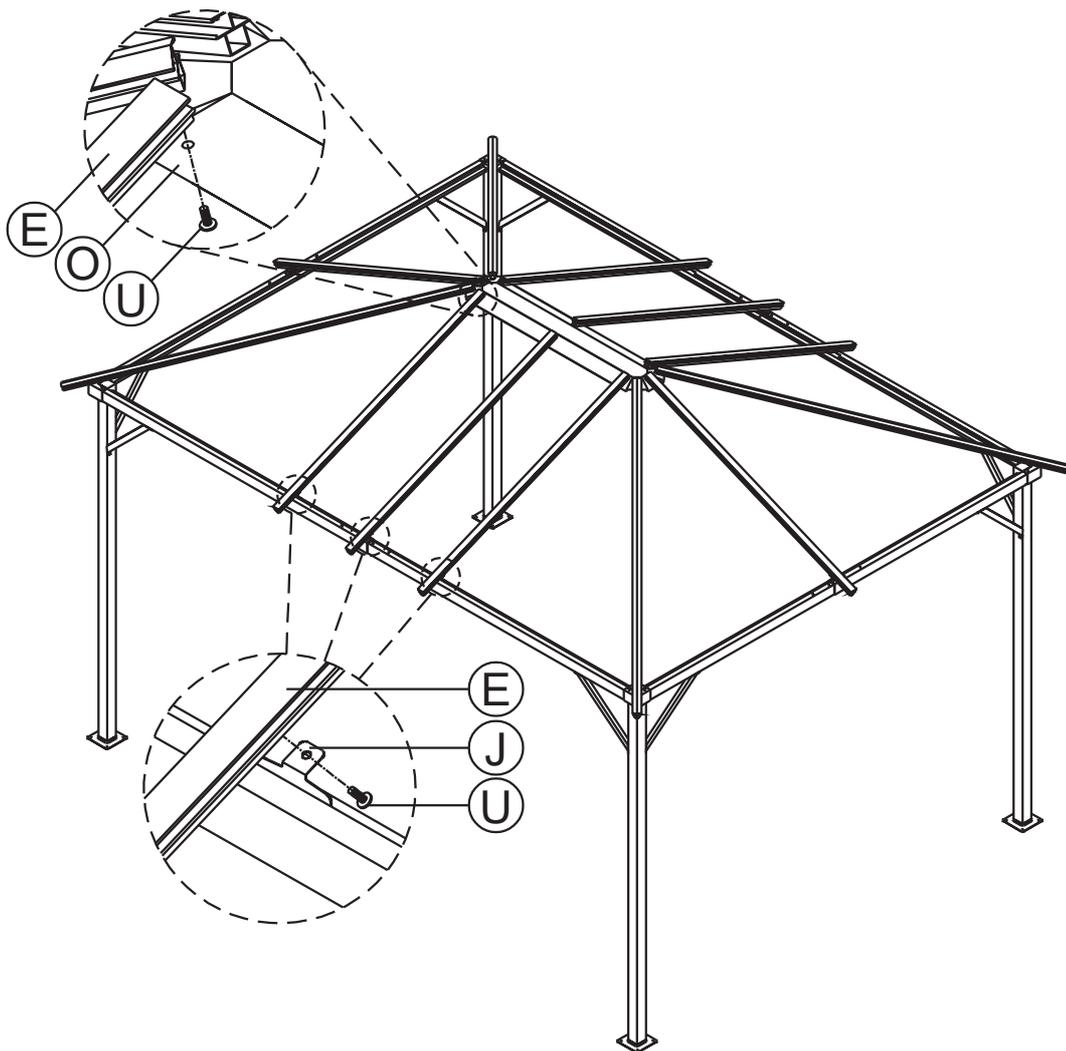
| No. | Components in this step | Qty |
|-----|--|-----|
| O |  LOWER TOP PLATE | 1 |
| U |  M6 x 16 | 16 |



ATTENTION

The upper structure is heavy, use support as needed.
Carefully move it by at least four persons.
The junction may twist through negligence.
At least two ladders are needed in this step.

STEP 9 Install the Mid ribs



9-A Install one end of MID RIB (E) onto the LOWER TOP PLATE (O) with a bolt (U).
Use the hole of MID RIB (E) closest to the outside.

9-B Attach the other end of MID RIB (E) to the MID RIB CONNECTOR (J) on the beams,
by screwing a bolt (U).

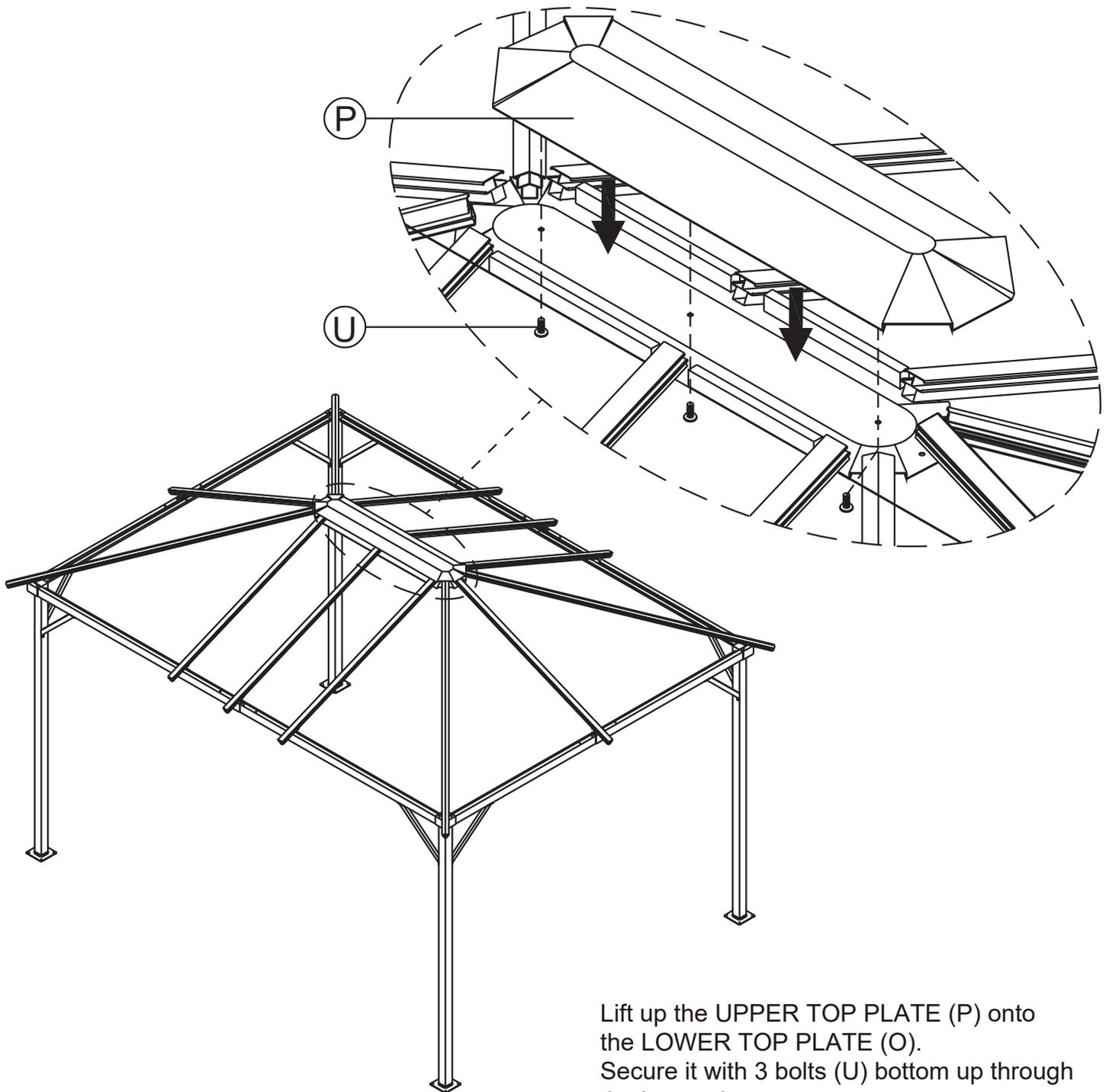
Repeat this step until 8 mid ribs are assembled.

| No. | Components in this step | Qty |
|-----|--|-----|
| E |  MID RIB | 8 |
| U |  M6 x 16 | 16 |

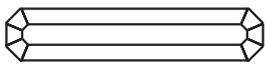


TIPS Make sure the mid ribs are installed in correct direction as shown.

STEP 10 Install the Upper top plate



Lift up the UPPER TOP PLATE (P) onto the LOWER TOP PLATE (O).
Secure it with 3 bolts (U) bottom up through the lower plate.

| No. | Components in this step | Qty |
|-----|--|-----|
| P |  UPPER TOP PLATE | 1 |
| U |  M6 x 16 | 3 |



ATTENTION

The upper top plate is heavy, use support as needed.
At least two ladders are needed in this step.

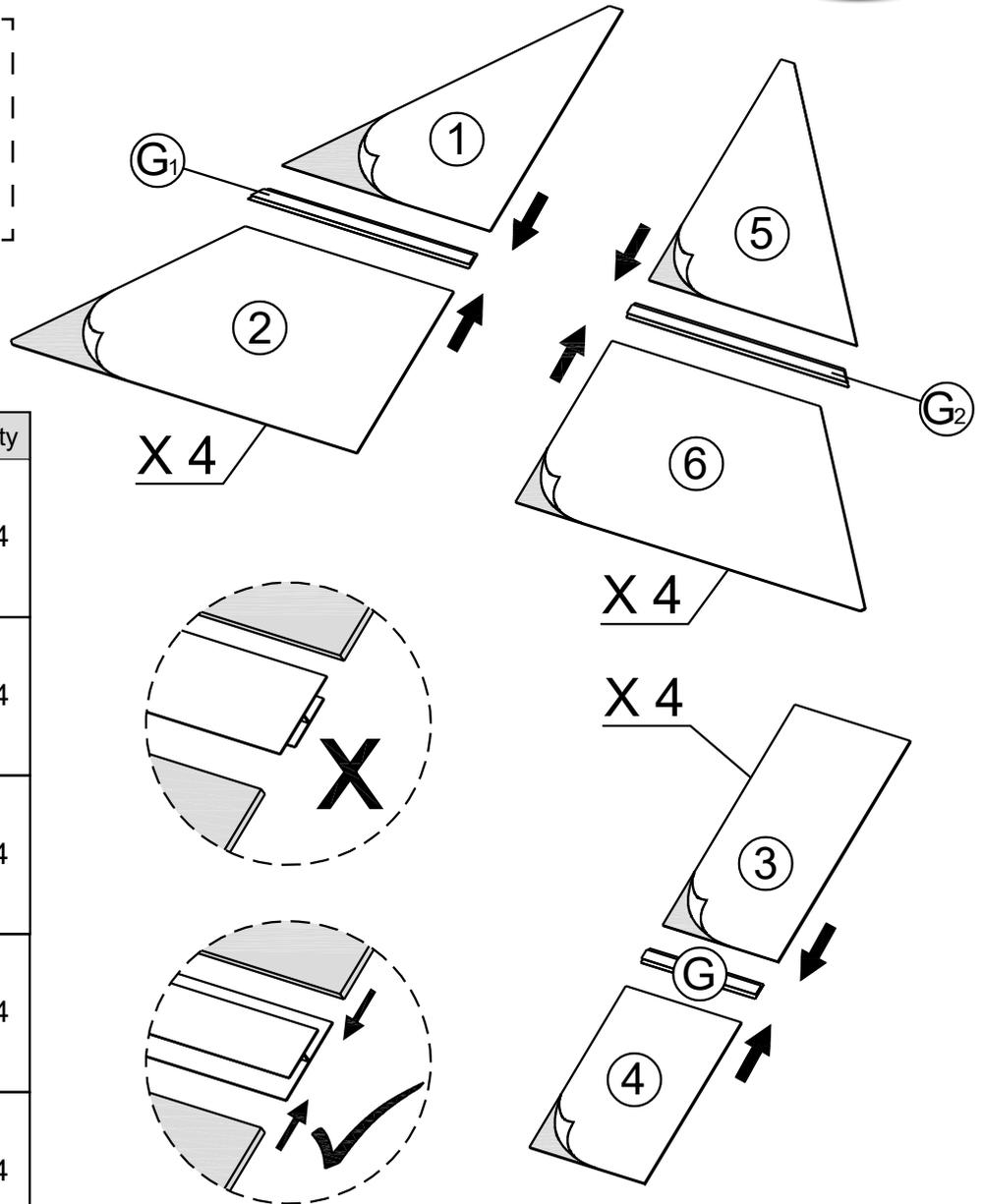
STEP 11 Assemble the large Roof panels



Expose this side to sunlight
Exposez ce côté au soleil

Keep these words side facing up

| No. | Components in this step | Qty |
|----------------|-----------------------------|-----|
| G | middle ROOF JOINT | 4 |
| G ₁ | left ROOF JOINT | 4 |
| G ₂ | right ROOF JOINT | 4 |
| 1 | left, upper ROOF PANEL | 4 |
| 2 | left, lower ROOF PANEL | 4 |
| 3 | middle, upper ROOF PANEL | 4 |
| 4 | middle, lower ROOF PANEL | 4 |
| 5 | right, upper ROOF PANEL | 4 |
| 6 | right, lower ROOF PANEL | 4 |



Find all components in this step and place them on a non-abrasive level ground. Keep the words side facing up before assembling the large roof panels.

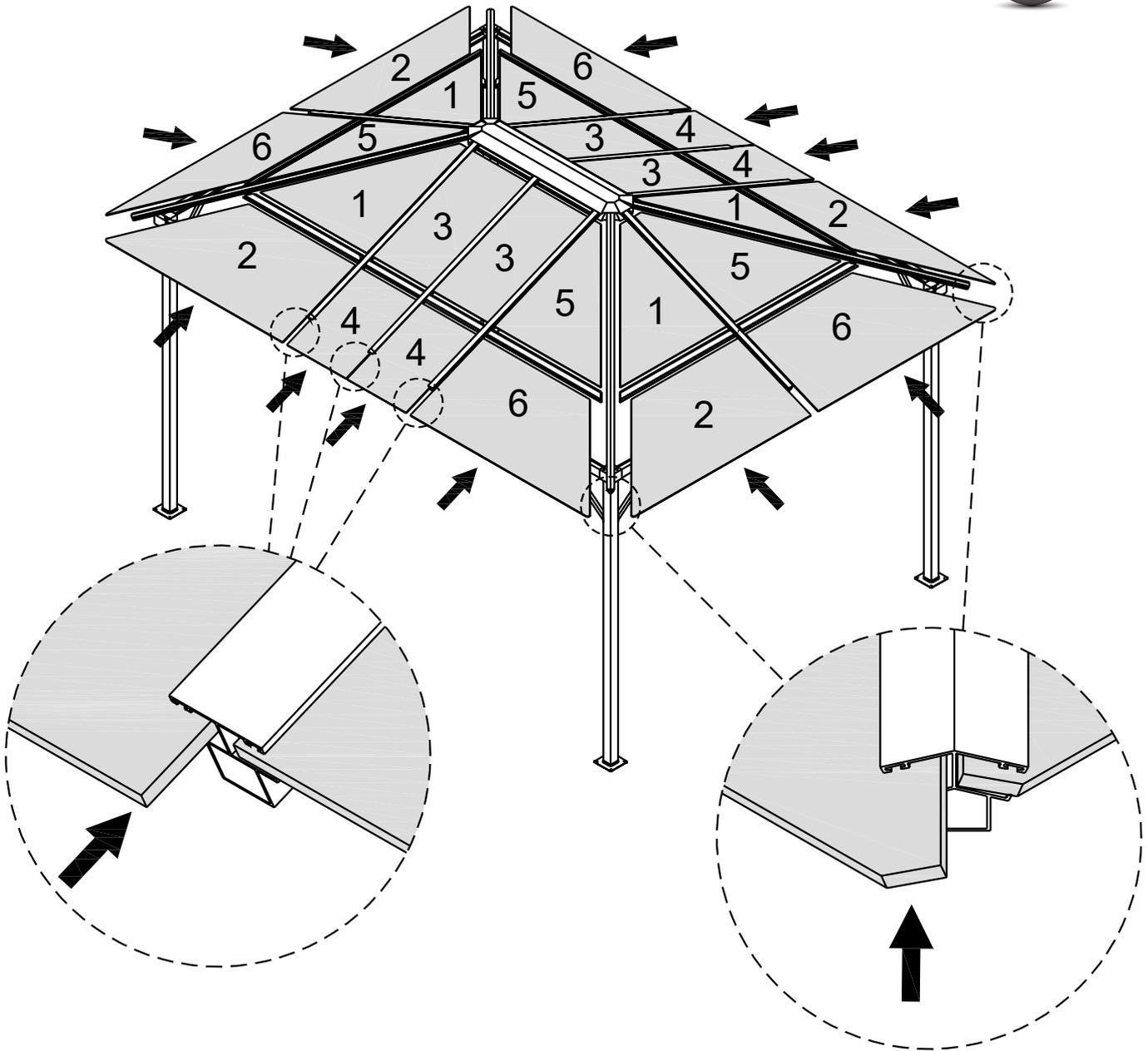
- 11-A Connect left upper PANEL (1) and lower PANEL (2) with left ROOF JOINT (G₁).
- 11-B Connect right upper PANEL (5) and lower PANEL (6) with right ROOF JOINT (G₂).
- 11-C Connect middle upper PANEL (3) and lower PANEL (4) by middle ROOF JOINT (G). (Longer panel 3 is higher)

Repeat until 8 right triangle and 4 rectangular roof panels are assembled.



ATTENTION Work glove is essential in this step. Carefully follow the assembly figure to ensure an easy installation. Do not rip the films off the panel in this step.

STEP 12 Put up the Roof panels



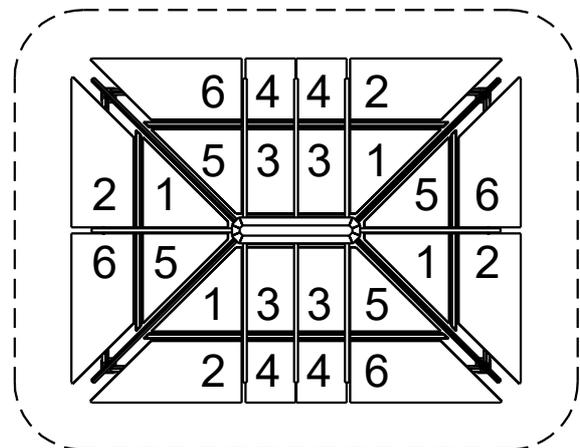
Slide the large Roof panels into the groove of MID RIB (E) and CORNER RIB (D) as shown successively. Use a rubber hammer to carefully tap each panel into the grooves.



ATTENTION

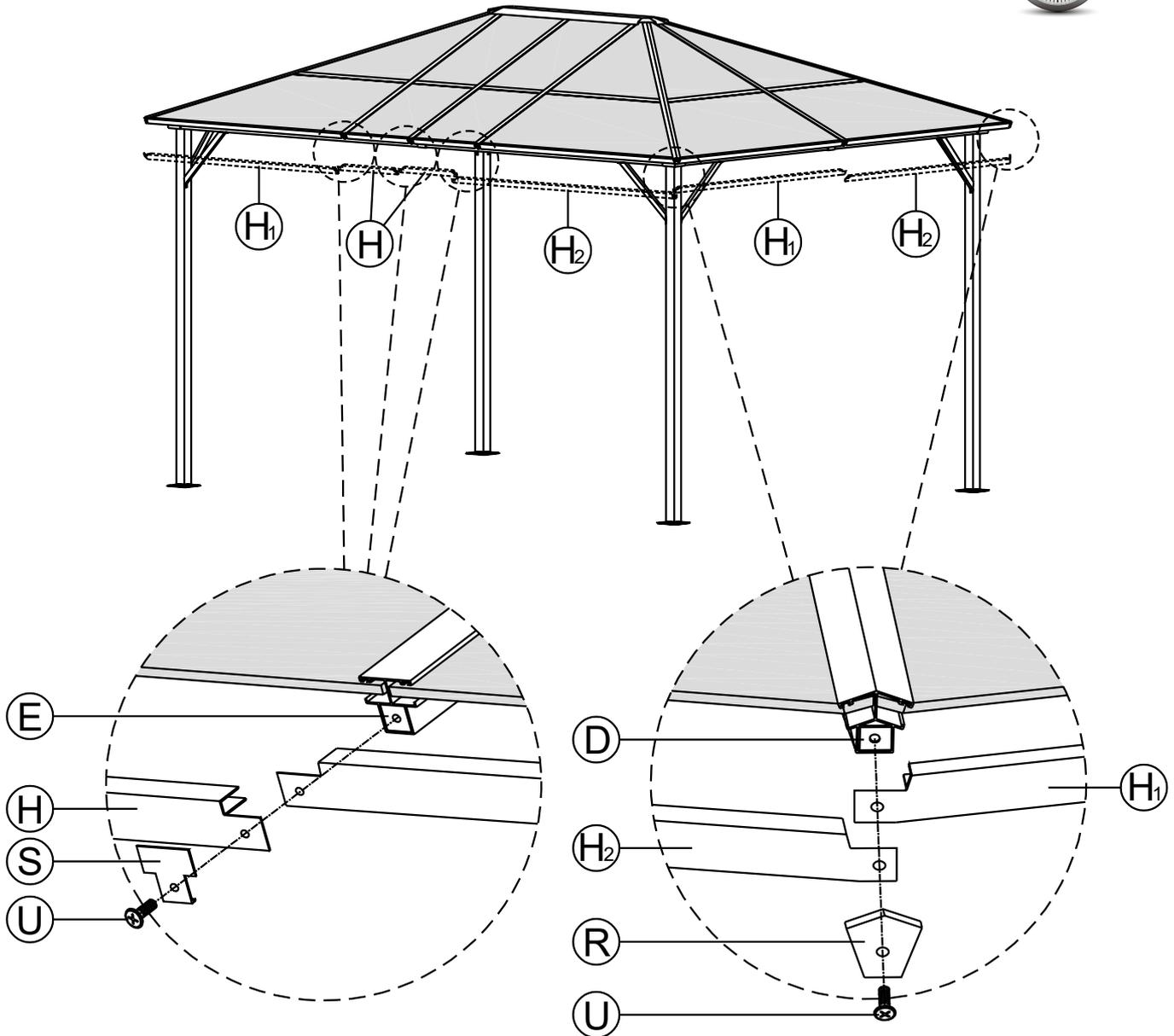
Place the words side of the polycarbonate roof panels toward the sun facing out.

Hold the roof panels until it is tight in the rib grooves. It becomes dangerous if you leave the gazebo alone before you finish STEP 13.



Top view

STEP 13 Install Edge protectors and Rib caps



13-A Insert the EDGE PROTECTOR (H1),(H),(H2) to ROOF PANEL (2),(4),(6) separately.

13-B Secure the CORNER RIB CAP (R) to CORNER RIB (D) with a bolt (U).

13-C Secure the MID RIB CAP (S) to CORNER RIB (E) with a bolt (U).

| No. | Components in this step | Qty |
|----------------|---|-----|
| H |  middle EDGE PROTECTOR | 4 |
| H ₁ |  left EDGE PROTECTOR | 4 |
| H ₂ |  right EDGE PROTECTOR | 4 |

| No. | Components in this step | Qty |
|-----|---|-----|
| R |  CORNER RIB CAP | 4 |
| S |  MID RIB CAP | 8 |
| U |  M6 x 16 | 12 |

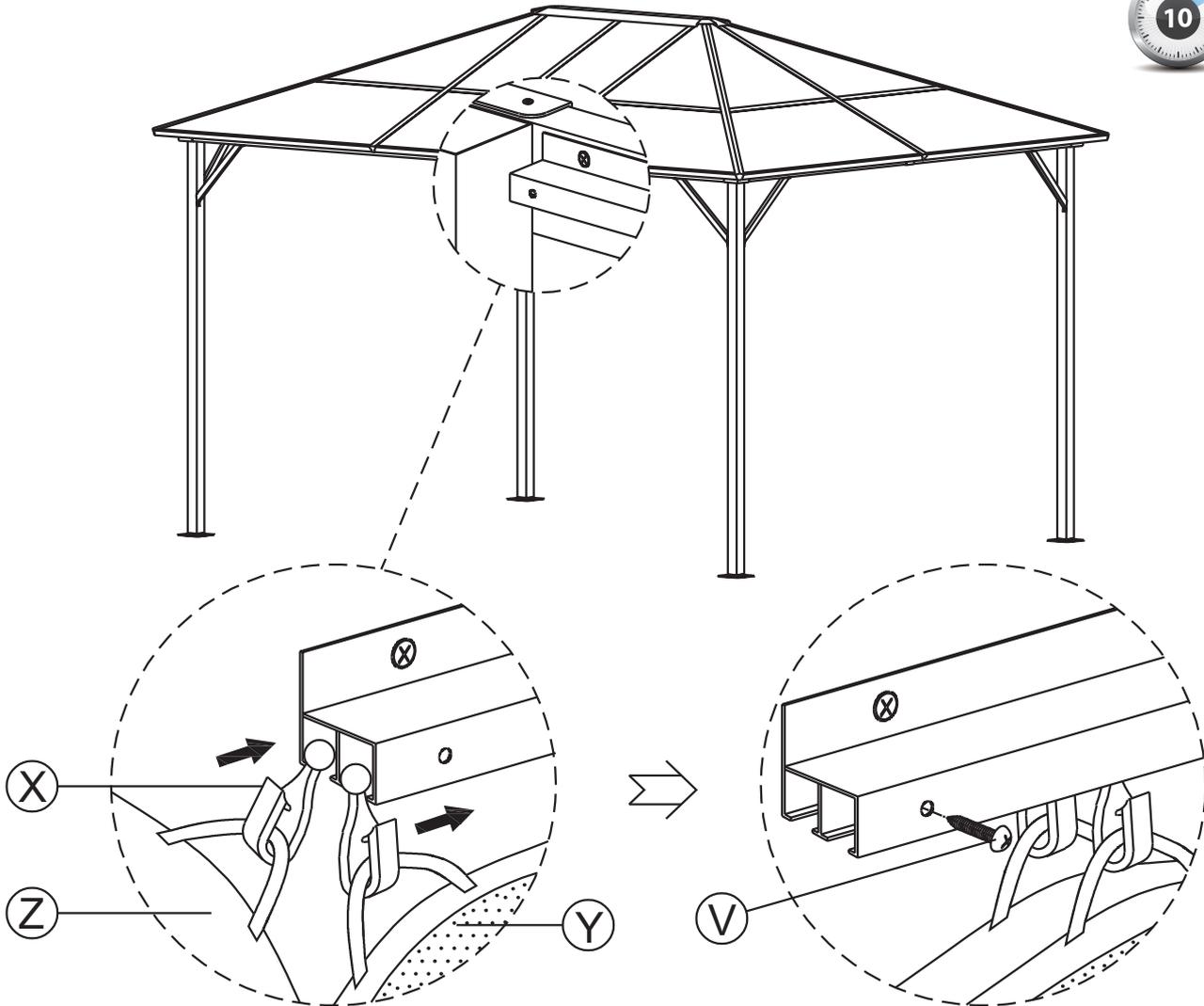
Repeat this step until all edge protectors and rib caps are assembled.

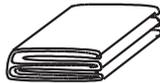


ATTENTION

Roof panels and ribs must be aligned properly during assembly to minimize any possibility of leaking.

STEP 14 Put up Fabric side panels and Mosquito nets

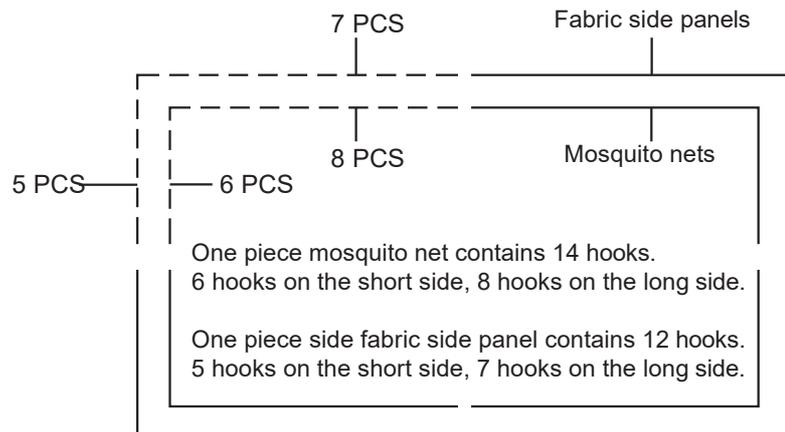


| No. | Components in this step | Qty |
|-----|---|-----|
| Y |  MOSQUITO NETS | 4 |
| Z |  FABRIC SIDE PANELS | 4 |
| X |  HOOK | 104 |
| V |  ST4 x 25 | 8 |

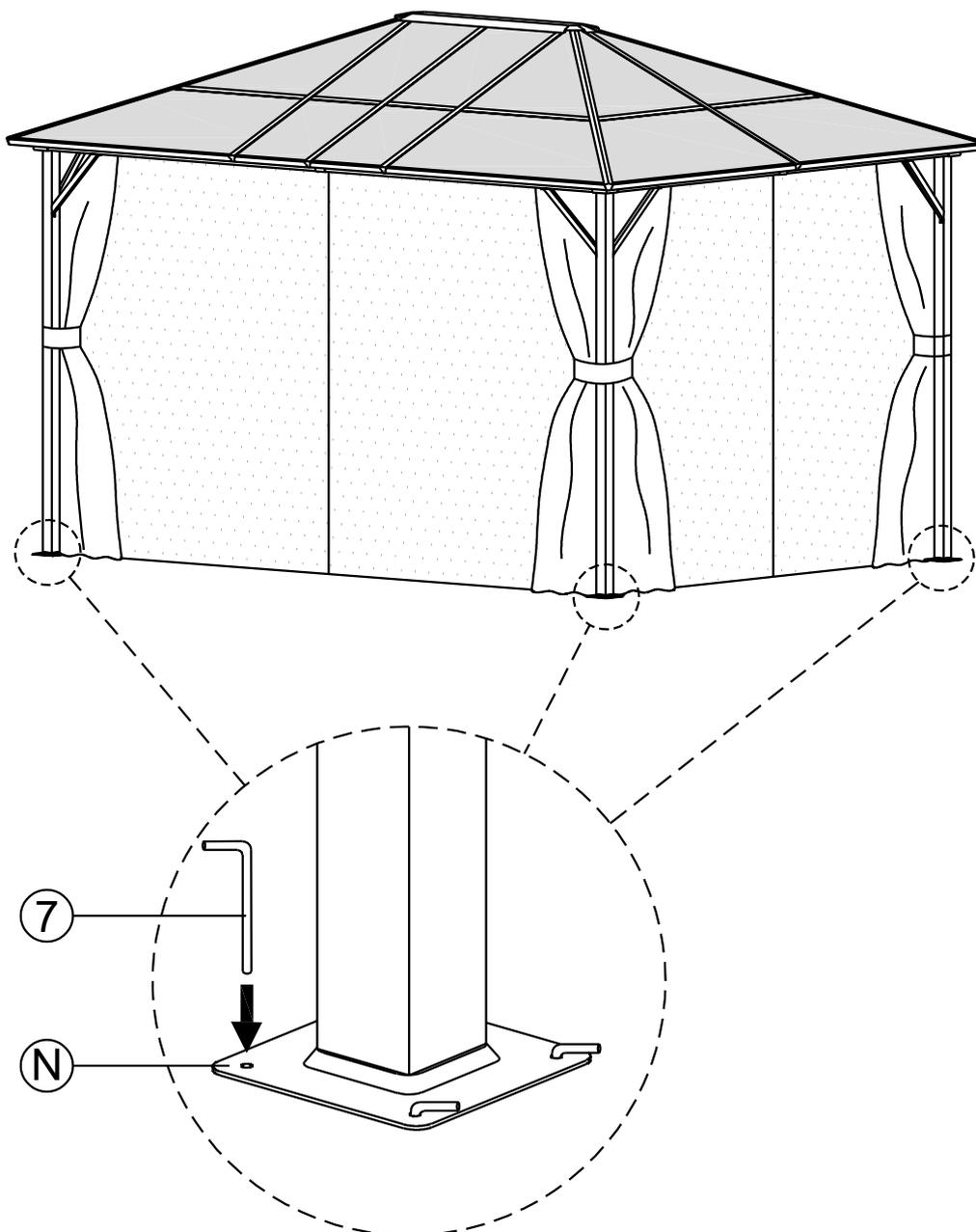
14-A Assemble the plastic HOOK (X) on FABRIC SIDE PANELS (Z) and MOSQUITO NETS (Y).

14-B Put up the hooks into the curtain rails.

14-C Fix the tapping screw (V) onto curtain rails.



STEP 15 Secure the Gazebo to the ground



Fix the FOOT PLATE (N) into the ground by 16 STAKES (7).
Please ensure that you use anchors sufficient for your surface.

Good work! Your gazebo is ready for use!



Although stakes are supplied to suit soft ground, you can also secure the gazebo to a concrete floor or a wood deck. You may need to purchase other necessary fittings. If you anchor the gazebo on a concrete floor, please use concrete screws, nuts and washers. If you anchor it on a wood deck, please use wood screws and washers.

| No. | Components in this step | Qty |
|-----|--|-----|
| 7 |  STAKE | 16 |