



18V LITHIUM ION

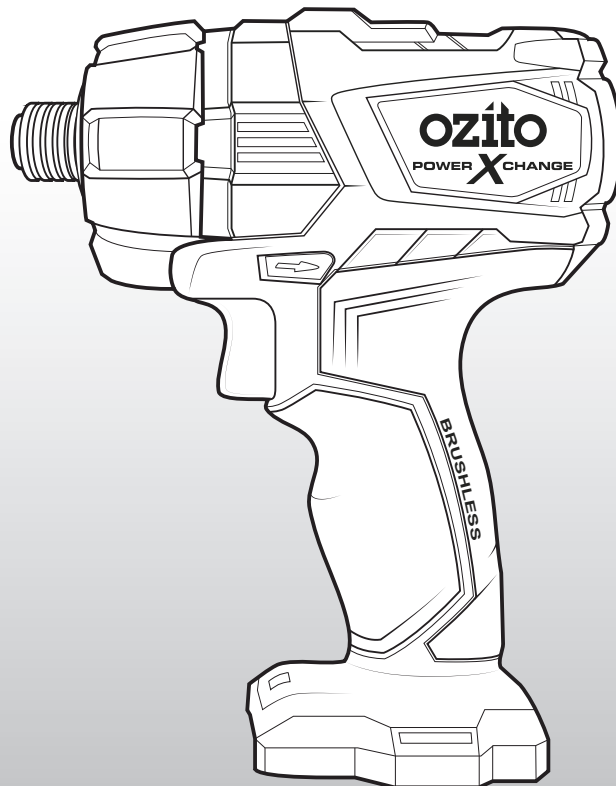
BRUSHLESS IMPACT DRIVER

INSTRUCTION MANUAL

SPECIFICATIONS

Voltage:	18V
No Load Speed:	0-2900/min
Chuck Size:	6.35mm (1/4") Hex
Impact Rate:	3000bpm
Max. Torque:	180Nm
Weight:	1.2kg

ozito.com.au



WHAT'S IN THE BOX



Brushless Impact Driver

**Battery & Charger
sold separately**

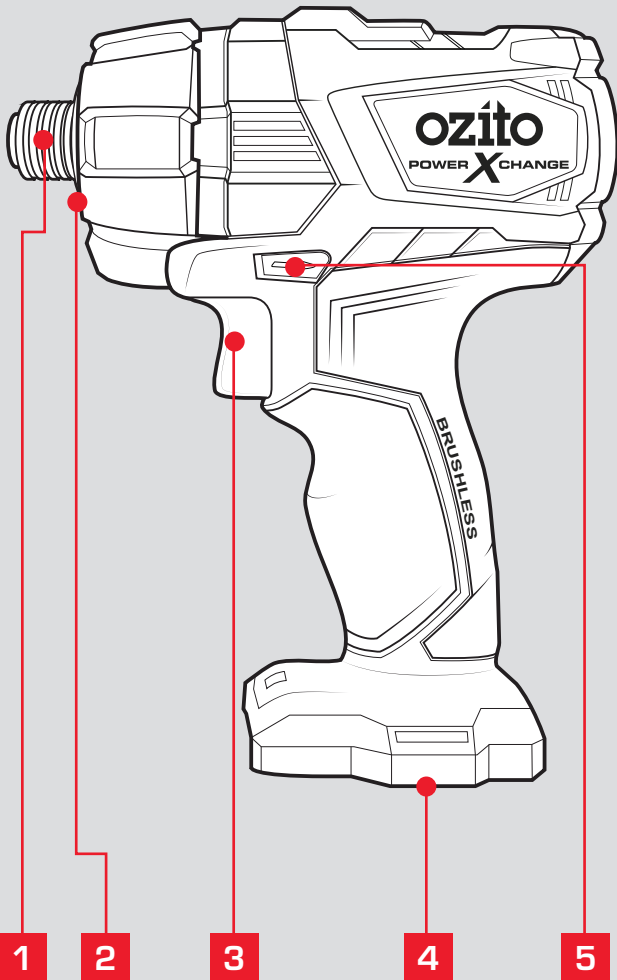
5 YEAR
REPLACEMENT WARRANTY

PXBIS-320

KNOW YOUR PRODUCT

BRUSHLESS IMPACT DRIVER

- | | |
|----------------------------|--------------------------|
| 1 Drive Bit Retaining Ring | 4 Battery Seating |
| 2 Tri-Beam LED Light | 5 Forward/ Reverse Lever |
| 3 Variable Speed Trigger | |



BATTERY & CHARGER (sold separately)

This tool is compatible with all battery and chargers from the Ozito Power X Change Range.

ONLINE MANUAL

Scan this QR Code with your mobile device to take you to the online manual.



5 YEAR
REPLACEMENT WARRANTY

SETUP & PREPARATION

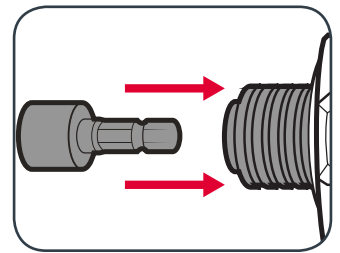
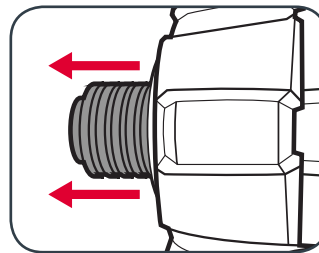
1. ASSEMBLY



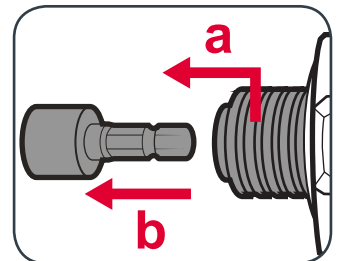
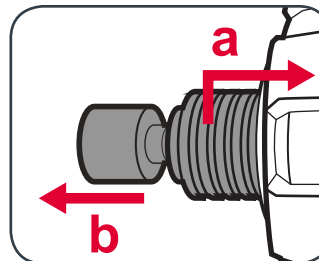
WARNING! ENSURE THE TOOL IS SWITCHED OFF AND THE BATTERY IS REMOVED BEFORE PERFORMING ANY OF THE FOLLOWING TASKS.

Inserting & Removing Accessories

- | | |
|--|--|
| 1 Pull the drive retaining ring forward. | 2 Insert the hex shank of the appropriate (1/4") driver bit. |
|--|--|



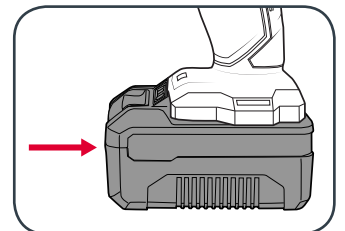
- | | |
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| 3 Release the drive bit retaining ring then pull on the bit to ensure it is firmly in place. | 4 To remove, pull the drive retaining ring forward & remove the driving bit. |
|--|--|



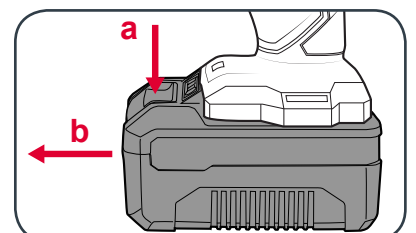
CAUTION! DO NOT HANDLE ACCESSORIES WITHOUT GLOVES AS THEY ARE SHARP AND CAN BECOME HOT AFTER USE, POTENTIALLY CAUSING PERSONAL INJURY.

Inserting & Removing the Battery (not included)

- 1 Align the ribs of the battery with the recess at the base of the driver handle and push in until it clicks into place.



- 2 To remove, press and hold the battery release tab and then slide out.



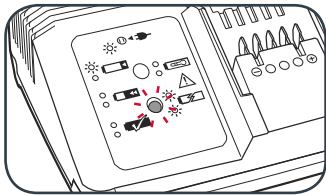
2. BATTERY & CHARGING (sold separately)

CAUTION: THE CHARGER FOR THIS PRODUCT SHOULD BE PROTECTED BY A RESIDUAL CURRENT DEVICE (RATED AT 30MA OR LESS).

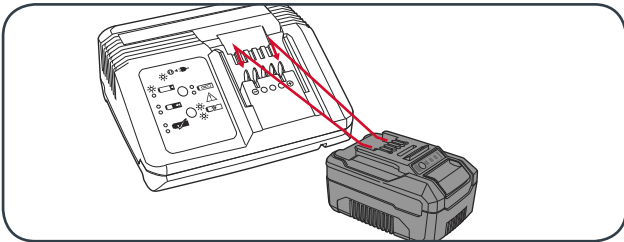
Charging your lithium ion battery - Fast Charger

1 Connect the charger into a mains power outlet.

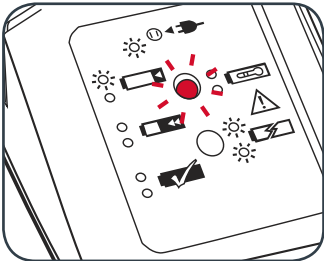
2 The charger LED will flash green showing power is being supplied to the charger.



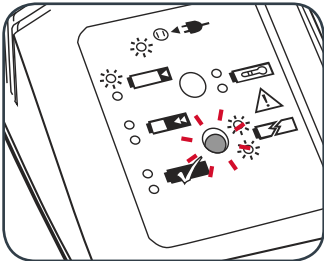
3 With the charger sitting on a flat surface, align the raised ribs on the battery with the recess in the charger and slide onto the charger ensuring a firm connection.



4 The charger LED will illuminate red signifying that the battery is charging.



5 The charger LED will illuminate green once the battery is fully charged.



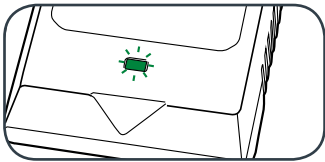
Charger LED Indicator

LED Indicator	Situation
GREEN (Flashing)	Stand By (no battery pack is inserted)
RED (Flashing)	Battery is charging (low charge)
RED (Illuminated)	Battery is charging (mid charge)
GREEN (Illuminated)	Battery is fully charged
BOTH (Illuminated)	Battery pack is too hot or too cold (charging will begin automatically when battery reaches correct charging temperature).
BOTH (Flashing)	Defective battery. Never charge a defective battery pack! Remove battery pack from charger.

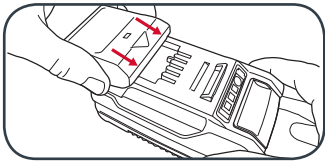
Charging your lithium ion battery - Eco Charger

1 Connect the charger into a mains power outlet.

2 The charger LED will flash green showing power is being supplied to the charger.

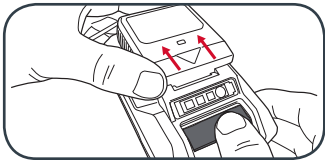


3 With the battery sitting on a flat surface, align the raised ribs on the battery with the recess in the charger and slide onto the battery ensuring a firm connection.



4 The charger LED will illuminate red signifying that the battery is charging.

5 When removing the charger from the battery, first press the battery release tab, then slide the charger from its position.



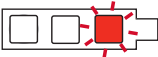
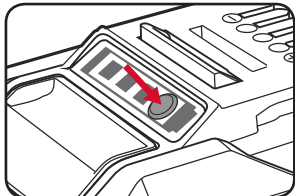
Charger LED Indicator

LED Indicator	Situation
GREEN (Flashing)	Stand By (no battery pack is inserted)
RED (Illuminated)	Battery is charging (low charge)
GREEN (Illuminated)	Battery is fully charged
RED (Flashing)	Battery or Charger fault
RED & GREEN (Flashing)	Battery pack is too hot or too cold (remove battery from charger and store at room temperature 20°C. Insert battery again when at correct charging temperature). If this happens again, the battery is defective and needs to be replaced.

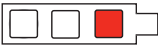
Battery Charge Indicator

The purchased battery is equipped with a battery charge indicator to show the state of the battery charge.

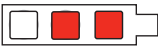
Press the charge indicator button and look to see which LED lights.



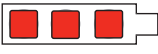
Battery requires immediate charging



Low state of charge, requires charging soon.



Mid state of charge



Full state of charge.

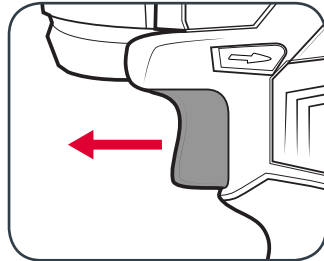
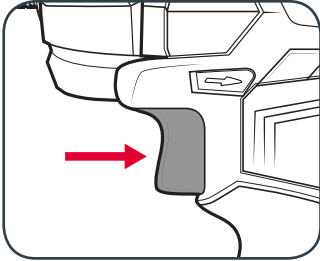
Note: The battery needs to be removed from the tool to check the state of charge.

OPERATION

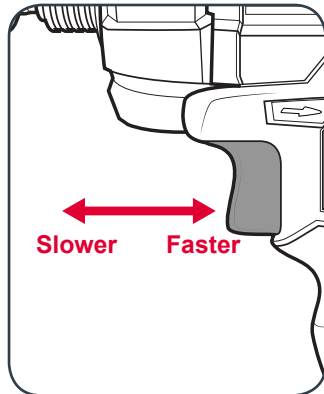
3. CONTROLS

Variable Speed Trigger

- 1 To start the driver, squeeze the variable speed trigger.
- 2 Release the variable speed trigger to stop the driver.

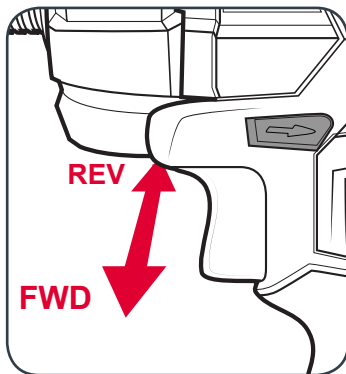


- 3 Control the speed by adjusting the amount of pressure applied to the trigger.



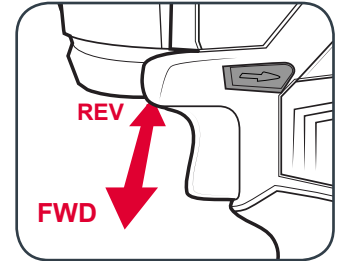
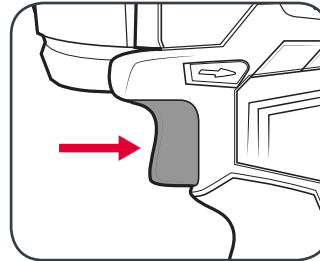
Forward/Reverse Lever

- 1 To drive screws and bolts, push the fwd/rev lever hard left.
- 2 To remove screws and bolts, push the fwd/rev lever hard right.

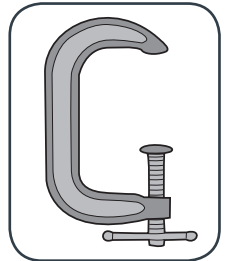


4. DRIVING PROCEDURE

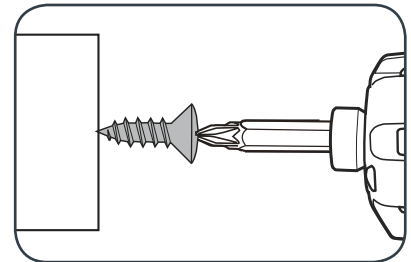
- 1 Depress and release the on/off trigger to ensure it is not locked.
- 2 Check the forward/reverse lever is on desired setting.



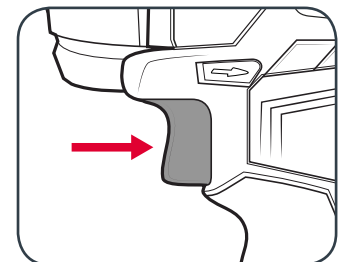
- 3 Ensure the work piece is secured to stop it turning whilst driving.



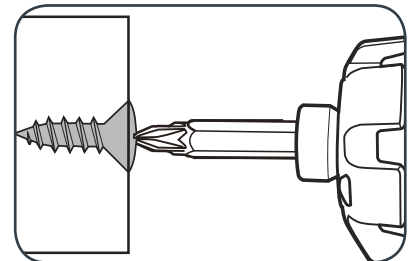
- 4 Hold the driver firmly against the fastener to stop it slipping.



- 5 Lightly squeeze the variable speed trigger to start the driver.



- 6 Slowly increase pressure on trigger to appropriate torque for circumstances until screw or bolt is tightened.



Note: Do not force the driver or apply side pressure to elongate the hole. Let the impact driver do the work.

TROUBLESHOOTING

LED lights do not illuminate on charger

Check the charging adaptor is securely plugged into the wall outlet.

Check the battery is firmly connected to the charging cradle.

Check that the charging jack is securely connected to the charging cradle.

The battery has a short run time

Ensure the battery is properly charged. It will take 4-5 charging cycles before the battery reaches optimum charge and run time. On the initial charge, the battery requires 5 hours of charging. Subsequent charging only requires 3-5 hours.

Variable speed trigger is locked

Ensure that the forward / reverse lever is in the correct position; pressed left for forwards direction, pressed right for backwards direction. If it is in between the two settings the variable speed trigger will be locked.

The Brushless Impact Driver is stripping the screw head

Ensure you are not applying too much force to the screw. Decrease the force by using a slower trigger speed.

Battery protection system

The tool is equipped with the battery protection system, which helps to ensure a long service life.

The output power automatically cuts off during operation when the tool and/or battery are placed under the following situations:

• When the tool is overloaded:

If this occurs, release the trigger switch and remove causes of overload, then pull the switch trigger again to restart.

• When the remaining battery capacity becomes low:

Recharge the battery pack.

MAINTENANCE



WARNING! ALWAYS ENSURE THE TOOL HAS COMPLETELY STOPPED AND THE BATTERY IS REMOVED PRIOR TO ANY MAINTENANCE.

- After each use, blow air through the tool housing to ensure it is free from all dust, dirt, etc. Build up of dust, dirt particles may cause the tool to overheat and shorten the life of the tool.
- If the housing of the impact driver requires cleaning, do not use solvents but a moist soft cloth or soft brush only.
- Never let any liquid get inside the tool, never immerse any part of the tool into liquid.
- When not in use, the impact driver should be stored in a dry, frost free location not within the reach of children.

Note: Ozito Industries will not be responsible for any damage or injuries caused by the repair of the impact driver by an unauthorised person or by mishandling of the impact driver.

SPARE PARTS

Spare parts can be ordered from the Special Orders Desk at your local Bunnings Warehouse.

For further information, or any parts not listed here, visit www.ozito.com.au or contact Ozito Customer Service:

Australia 1800 069 486

New Zealand 0508 069 486

E-mail: enquires@ozito.com.au



BATTERY & CHARGER SAFETY WARNINGS

THIS MANUAL CONTAINS IMPORTANT SAFETY AND OPERATING INSTRUCTIONS FOR YOUR BATTERY CHARGER.

1. Before using the charger read all instructions and cautionary markings on the charger, battery pack and the product using the battery pack.
2. This charger is not intended for any uses other than charging rechargeable batteries. Any other use may result in risk of fire, electric shock or electrocution.
3. Do not place any object on top of the charger or place the charger on a soft surface that may result in excessive internal heat. Place the charger in a position away from any heat source.
4. To reduce risk of damage to the electric plug and cord, pull by the plug rather than the cord when disconnecting the charger.
5. Make sure the cord is located so that it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
6. An extension cord should not be used unless absolutely necessary. Use of an improper extension cord could result in the risk of fire, electric shock or electrocution.
7. Do not operate the charger if it has received a sharp blow, been dropped or otherwise damaged in any way. Have it checked by an electrician or power tool repairer.
8. Do not disassemble charger. Take it to an electrician or power tool repairer when service or repair is required. Incorrect reassembly may result in a risk of electric shock, electrocution or fire.
9. To reduce risk of electric shock, unplug the charger from the outlet before attempting any cleaning. Removing the battery pack will not reduce this risk.
10. Never attempt to connect 2 chargers together.
11. DO NOT store or use the tool and battery pack in locations where the temperature may reach or exceed 40°C (such as inside sheds or metal buildings in summer).
12. The charger is designed to operate on standard household electrical power (240 volts). Do not attempt to use it on any other voltage!
13. The battery pack is not fully charged out of the carton. First read the safety instructions and then follow the charging notes and procedures.
14. The longest life and best performance can be obtained if the battery pack is charged when the air temperature is between 18 - 24°C. Do not charge the battery pack in an air temperature below 10°C or above 40°C. This is important and will prevent damage to the battery pack.
15. Do not incinerate the battery pack even if it is seriously damaged or is completely worn out. The battery can explode in a fire.
16. Never attempt to open the battery pack for any reason. If the plastic housing of the battery pack breaks or cracks, immediately discontinue use and do not recharge.
17. During charging, the battery must be placed in a well ventilated area.

DESCRIPTION OF SYMBOLS

V	Volts	Hz	Hertz
ac/~	Alternating current	Ah	Amp hour
dc/—	Direct current	n ₀	No load speed
	Electrical Emissions Conformity (EMC)		Read instruction manual
	Warning	bpm	Blows per minute
Nm	Newton meters	Ø	Diameter
/min	Revolutions or reciprocation per minute		

CARING FOR THE ENVIRONMENT



Power tools that are no longer usable should not be disposed of with household waste but in an environmentally friendly way. Please recycle where facilities exist. Check with your local council authority for recycling advice.



Recycling packaging reduces the need for landfill and raw materials. Reuse of recycled material decreases pollution in the environment. Please recycle packaging where facilities exist. Check with your local council authority for recycling advice.



ELECTRICAL SAFETY



WARNING! When using mains-powered tools, basic safety precautions, including the following, should always be followed to reduce risk of fire, electric shock, personal injury and material damage.

Read the whole manual carefully and make sure you know how to switch the tool off in an emergency, before operating the tool.

Save these instructions and other documents supplied with this tool for future reference.

The charger has been designed for 230V and 240V only. Always check that the power supply corresponds to the voltage on the rating plate.

Note: The supply of 230V and 240V on Ozito tools are interchangeable for Australia and New Zealand.



This tool's charger is double insulated; therefore no earth wire is required.

If the supply cord is damaged, it must be replaced by an electrician or a power tool repairer in order to avoid a hazard.

Note: Double insulation does not take the place of normal safety precautions when operating this tool. The insulation system is for added protection against injury resulting from a possible electrical insulation failure within the tool.

The power supply for this product's charger should be protected by a residual current device (rated at 30mA or less). A residual current device reduces the risk of electric shock.



GENERAL POWER TOOL SAFETY WARNINGS



WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.
Save all warnings and instructions for future reference. The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1. Work area safety

- Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
 - Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
 - Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.
- ## 2. Electrical safety
- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
 - Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
 - Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
 - Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
 - When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
 - If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

3. Personal safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times.** This enables better control of the

power tool in unexpected situations.

- Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
 - If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- ## 4. Power tool use and care
- Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
 - Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
 - Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
 - Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
 - Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
 - Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
 - Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
- ## 5. Battery tool use and care
- Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
 - Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
 - When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
 - Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.
- ## 6. Service
- Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.



BRUSHLESS IMPACT DRIVER SAFETY WARNINGS



WARNING! Wear ear protectors when impact drilling. Exposure to noise can cause hearing loss.

Use auxiliary handle(s), if supplied with the tool. Loss of control can cause personal injury.

Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

Before drilling into walls, ceilings etc, ensure that there are no concealed power cables or pipes in the cavity.

Bits, sockets and tools get hot during operation, it's recommended to wear gloves when handling them. Do not overreach while operating the tool. Maintain a balanced working stance at all times.

Do not use this tool for prolonged periods of time. Take regular breaks. Use gloves to provide extra cushioning in order to avoid any injury from the vibrations of the tool.

Always use safety glasses. Everyday glasses are not Safety Glasses.



WARNING! Some dust created by power sanding, sawing, grinding, drilling and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm.

Some examples of these chemicals are:

- Lead from lead-based paints
- Crystalline silica from bricks and cement and other masonry products
- Arsenic and chromium from chemically treated timber

Your risk from exposure to these chemicals varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area and work with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles.



WARNING! This appliance is not intended for use by young or infirm persons unless supervised by a responsible person to ensure that they can use the appliance safely. Young children should be supervised to ensure that they do not play with the appliance.

WARRANTY

IN ORDER TO MAKE A CLAIM UNDER THIS WARRANTY YOU MUST RETURN THE PRODUCT TO YOUR NEAREST BUNNINGS WAREHOUSE WITH YOUR BUNNINGS REGISTER RECEIPT. PRIOR TO RETURNING YOUR PRODUCT FOR WARRANTY PLEASE TELEPHONE OUR CUSTOMER SERVICE HELPLINE:

Australia 1800 069 486

New Zealand 0508 069 486

TO ENSURE A SPEEDY RESPONSE PLEASE HAVE THE MODEL NUMBER AND DATE OF PURCHASE AVAILABLE. A CUSTOMER SERVICE REPRESENTATIVE WILL TAKE YOUR CALL AND ANSWER ANY QUESTIONS YOU MAY HAVE RELATING TO THE WARRANTY POLICY OR PROCEDURE.

WARNING

The following actions will result in the warranty being void.

- If the tool has been operated on a supply voltage other than that specified on the tool.
- If the tool shows signs of damage or defects caused by or resulting from abuse, accidents or alterations.
- Failure to perform maintenance as set out within the instruction manual.
- If the tool is disassembled or tampered with in any way.

The benefits provided under this warranty are in addition to other rights and remedies which are available to you at law.

Our goods come with guarantees that cannot be excluded at law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Generally you will be responsible for all costs associated with a claim under this warranty, however, where you have suffered any additional direct loss as a result of a defective product you may be able to claim such expenses by contacting our customer service helpline above.

5 YEAR REPLACEMENT WARRANTY

Your Product is guaranteed for a period of 60 months from the original date of purchase and is intended for DIY (Do It Yourself) use only. If a product is defective it will be replaced in accordance with the terms of this warranty. **Lithium Ion batteries and chargers are covered by a 36 month warranty** and are excluded from the warranty extension. Warranty excludes consumable parts.