BBQ MODULE (ALL SIZES)

ASSEMBLY INSTRUCTIONS

For further instruction, please visit:

www.alfrescoplus.com.au
What’s needed?

TOOLS REQUIRED

- Soft Sided Hammer (Not Included)
- Philips head screwdriver (Not Included)
- Alan Keys x 2 (Included)
- 50mm Diameter Hole saw or Jigsaw

What’s in the box?

Box 1 of 4 = MODULE Bench-top
Box 2 of 4 = MODULE Panels
Box 3 of 4 = MODULE Frames
Box 4 of 4 = MODULE Doors

PARTS INCLUDED

FRAMES
- Cabinet Frames (Various Profiles)

THREE PRONGS x 8
FOUR PRONGS x 4
WHITE PANELS x 5

DOORS
- Single Door Module x 1
- Double Door Module x 2

PLINTH Feet x 4

HARDWARE
- Screws, small (Stone Top Frame) x 8
- Screws, medium (Plinth Feet) x 16
- Joining Bolts (Male/Female) x 4
- Alan keys x 2
- Door Hinge Set x 1 (If Single Door)
- Door Hinge Set x 2 (If Double Door)
- Door Hinge Set x 4 (If Four Doors)

WARNING! – THIS IS A PERMANENT CONNECTION SYSTEM!
Essential TIP: Ensure you have a stable flat surface or workbench to work from. The most ideal height to assemble the module is waist height. The workbench should be at least 1.8m (W) x 1m(H) x 0.7m(D) in size.
What to do next?

Remove all parts from the cartons. **DO NOT** unwrap the frames at this stage.

Preparing the Panels

- Remove all the white panels from the carton and place in an easily accessible location. (All red arrow labels to face upwards).
- Remove at least 10cm of plastic film alongside the edge of the panels, as per **FIG 1**

**Essential TIP:** **DO NOT** remove all the plastic film from the panels, since the 4 way red arrows are an integral part of the assembly process.

The red arrow stickers are placed on top of the plastic on most panels and therefore the plastic should not completely be removed at this stage.

Assembly Side and Centre Wall Panels (A + C)
Assembly Side Wall Panels (A + G + C)

- Slide the long frames onto the white panels.
- Ensure the red arrows on the frames align with the four way arrows on the panels.
- Tap the prongs and frames permanently into place.

**Essential Tip:** Take note that the frames are directional and need to be assembled in the correct direction and position. Please follow the red arrow marking stickers exactly as marked and illustrated.

**LOOSE PLACEMENT OF FRAMES AND PANELS**
At this stage your progress should look like FIG 12.
Assembly Top Bottom and Back

FIG 13

FIG 14

FIG 15
At this stage your progress should look like **FIG 16**.

**Assembling Side and Centre Walls**
No Allocating holes are used for plinth feet since the inside frame edge provides the guide. Place Plinth foot into corner of cabinet frame. Screw down with screws provided. If easier, remove plinth shaft from baseplate then screw down base plate first. If desired move the front two plinth feet further back to create a deeper kick-plate position.
Please take note that the Kick plate provided is reversible, thereby giving you the choice between a black "shadow line" finish or stylish silver finish. The Kick plate Biscuit is used to connect onto more than one cabinet, thereby aligning the kick plate.
Choose the desired color face of kick plate. (Silver or Black). No pre drilled holes are possible due to this color choice. Self tapping screws are provided to attach the spring clip plate to the kick panel. The dimensions below can be used as a guide only since the position of the plinth foot and the desired depth of the kick plate will vary depending on the choice of plinth foot installation position by the end user.
Assembling Door and Hinges

To attach the hinge plate use a standard or power Phillips head screw driver. The allocating holes are pre drilled into the frame.

Attach all four hinge plates when attaching two doors. Attach the two-left hinge plates when attaching a single door.

Illustration on attaching hinges to door panels by using the self-tapping screws provided.
* Detailed INSTRUCTIONS on how to clip on the doors using clip-on-hinges.

Firstly align the front hinge section with the front section of the hinge-plate, then press on the back of the hinge-plate, an audible "Click" should be heard if the door has been correctly hanged. Repeat the process to secure the bottom hinge and door.

The door should fully open and close as normal.

At this stage your progress should look like the above image. Choose any separate style of door handle and fit according to the manufacturers
Position modules in the desired configurations. Level each module and ensure the heights are correct so that joining holes line up. Now join the two modules with the barrel bolts supplied. Do Not over tighten barrel bolts. Position and Level the whole assembly in final position. (View Image 33, 34, 35, 36, 37, 38, 39 and 40)

Make sure the cabinets are leveled and aligned, ready to be connected by barrel bolts. Please note the biscuit inserted into the kick plate provided, ensure the kick plate is aligned ready to be connected.
Diagram using the Allen key provided to fasten cabinets using the barrel bolts.

Insert the “biscuit” connection part into the slot that is pre cut. If required, gently tap into place with soft sided hammer.
Diagram 38, 39 and 40 illustrates the cabinets and kick plate aligned and joined.

Note that the door is not shown in some images to illustrate the cabinet connection method more clearly.
Assembling the Airframe Heat-shield

Insert the pre-assembled vertical side shields onto the horizontal bottom heat shields by pressing firmly into pre inserted prongs. The infill panel should still remain loose at this point.

The Prong in the horizontal heat shield will fit into the frame firmly, however can be removed again.

After the heat shield left and right hand side have been assembled your airframe should resemble the diagram below.
Gently place the airframe heat shields on top of the BBQ Module. Please note there are no joining bolts or screws required to fit into place. The airframe will be firmly attached by making use of the barrel bolts provided, to join to the cabinets or end panels directly adjacent to the airframe.
Attach the joining screw bolt through the pre-drilled holes provided. Make use of the allen keys provided. Do not over tighten.

Step 1: Insert shoulder screws halfway

Step 2: Lower Infill Panel onto Shoulder Screws and tighten. (Do not over tighten)
Your progress should resemble the below diagram 49 at this point.

The BBQ module and Airframe heat shield is now assembled and ready to be joined with other modules. Please refer to the more detailed instructions labeled "Attaching and leveling the modules".

The BBQ module can be aligned and joined with the barrel bolts provided.
Assembling and Attaching the End Panels

Remove the panel and frame from the carton and choose which side of the panel needs to face towards the outside which should be the same color as the doors chosen. (The panel is reversible depending on color chosen)

Attach the End Panel attachment plate to the end panel frame by using the screws provided.

Align the screws and pre drilled holes and attach the plate onto the end panel frame.
Remove the four Small screws from the Aluminum frame surrounding the stone top.

Take long screws and align the end panel frame and module, screw into stone top frame to anchor the end panel.

Ensure screws are flush with the frame after screwed into place.
Align, Insert and Tighten the Barrel Bolts with the Alen key Provided.

Left View Of Cabinet showing the End Panel Frame attached to the Cabinet by the top 4 x screws at this point

Right hand View of Cabinet showing the view of the End panel Frame Connected to the Cabinet. Please note the barrel bolts aligned with the End Panel Attachment Plate.

Please Note there are two Barrel Bolts that needs to be inserted and tightened, front and back.
Remove red double sided tape from frame and align panel, ready to stick onto frame.

Your panel should resemble the diagram below. Please press onto all edges firmly to ensure that the double sided adhesive tape permanently attaches the panel to the frame.
How to Install a Door Handle

Take note that the door handles can be placed vertically or horizontally as preferred by you.

Remove the Double sided Tape from the inside of the handle. Ensure you align the edge of the handle to the edge of the door before touching the tape to the door panel. Carefully press the door handle to the door for a permanent adhesion.

Additional screws are provided for a very secure connection, although you need to drill your own holes due to the handle having multiple possible positions as desired. These additional screw fixtures are not required under normal use.