PATIO COVER

ASSEMBLY INSTRUCTIONS

BUILDING APPROVAL:
LOCAL AUTHORITY APPROVAL MUST BE OBTAINED PRIOR TO CONSTRUCTION. ONCE YOU HAVE SELECTED YOUR SITE, DRAW A SITE PLAN AND LODGE YOUR APPLICATION TOGETHER WITH A COPY OF THE ENGINEERING PLANS LOCATED AT THE BACK OF THESE INSTRUCTIONS.

ASSEMBLY:
THE FRAME IS CONSTRUCTED FROM 80mm X 40mm GALVANISED STEEL CHANNEL, SIMILAR TO THAT USED IN DOMESTIC STEEL HOUSE FRAMING. ALL SECTIONS ARE CUT TO EXACT LENGTHS, WITH CHANNEL ENDS PRE-PUNCHED WHERE NECESSARY TO SIMPLIFY ASSEMBLY.

IF CLASSIC CREAM COLOR CHANNEL IS SUPPLIED, REMOVE THE PROTECTIVE PLASTIC COATING AFTER ASSEMBLY.

CHANNEL SECTIONS ARE SECURED TOGETHER USING 10g X 16mm SELF DRILLING TEK SCREWS. (SUPPLIED)

ROOF SHEETS ARE SECURED TO THE FRAME USING 10g X 16mm SELF DRILLING TEK SCREWS WITH NEOPRHENE WASHERS (SUPPLIED)

FASCIA, GUTTER AND DOWNPIPES ARE SECURED TOGETHER USING 3mm POP RIVETS (SUPPLIED)

CONSTRUCTION:
THE PATIO FRAME CAN BE EASILY CONNECTED TO BRICK OR BLOCKWORK, USING M10 X 75 DYNABOLTS OR COACH SCREWS, (NOT SUPPLIED) THROUGH THE REAR BEAM OF THE FRAME.

IF FIXING THE FRAME TO EXISTING STEEL/TIMBER FASCIA, THE FASCIA TO HOUSE CONNECTION POINTS MAY REQUIRE ADDITIONAL STRENGTHENING TO SUPPORT THE PATIO FRAME. REFER TO THE ATTACHED ENGINEERED DRAWINGS 06205-003-AW02 & 06205-003-AW05 FOR FURTHER DETAILS.

IF YOU ARE ATTACHING THE PATIO FRAME TO MATERIALS OR STRUCTURES OTHER THAN THOSE NOTED ABOVE, YOU SHOULD SEEK INDEPENDENT ENGINEERING ADVICE ON HOW TO DO SO.

CONCRETE SLAB OR FOOTINGS
THE FRAME MUST BE SECURED TO A CONCRETE SLAB OR FOOTINGS, DETAILS OF WHICH ARE NOTED ON THE ATTACHED ENGINEERED DRAWINGS. BRACKETS AND DYNABOLTS FOR SECURING THE FRAME TO EITHER A CONCRETE SLAB OR FOOTINGS ARE INCLUDED IN THIS KIT.
EXPLODED VIEW OF FRAMEWORK

NOTE: THE FOUR DIGITS IN EACH PART NUMBER REPRESENT THE OVERALL LENGTH OF EACH CHANNEL.

eg. C2960 = 2960mm LONG

JOIN (16) SHADED PIECES ONLY, TO FORM (8) BOXED SECTIONS.

ABSCO INDUSTRIES
Awning Model: AWN63
<table>
<thead>
<tr>
<th>QTY</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>2</td>
<td>C2960</td>
<td>REAR BEAM</td>
</tr>
<tr>
<td>2</td>
<td>C0100</td>
<td>REAR BEAM END STRENGTHENERS</td>
</tr>
<tr>
<td>1</td>
<td>C0200</td>
<td>REAR BEAM JOINER</td>
</tr>
<tr>
<td>2</td>
<td>M2834</td>
<td>END RAFTERS</td>
</tr>
<tr>
<td>8</td>
<td>K1470</td>
<td>PURLINS</td>
</tr>
<tr>
<td>4</td>
<td>P0650</td>
<td>CORNER BRACES</td>
</tr>
<tr>
<td>3</td>
<td>C2850</td>
<td>POSTS BOX TOGETHER = 3 POSTS</td>
</tr>
<tr>
<td>3</td>
<td>J2870</td>
<td>POSTS</td>
</tr>
<tr>
<td>3</td>
<td>C2770</td>
<td>CENTRE RAFTERS BOX TOGETHER = 3 CENTRE RAFTERS</td>
</tr>
<tr>
<td>3</td>
<td>K2810</td>
<td>CENTRE RAFTERS</td>
</tr>
<tr>
<td>4</td>
<td>C2960</td>
<td>FRONT BEAM BOX TOGETHER = 2 FRONT BEAMS</td>
</tr>
<tr>
<td>500</td>
<td></td>
<td>10 x 16 SELF DRILLING TEK SCREWS</td>
</tr>
<tr>
<td>8</td>
<td></td>
<td>MULTI PURPOSE BRACKETS-45 x 45 ANGLE - 75mm LONG</td>
</tr>
<tr>
<td>1</td>
<td></td>
<td>PHILLIPS HEAD SCREW DRIVER BIT</td>
</tr>
<tr>
<td>1</td>
<td></td>
<td>SET 6m PATIO FRAME INSTALLATION INSTRUCTIONS</td>
</tr>
<tr>
<td>6</td>
<td></td>
<td>M10 DYNABOLTS</td>
</tr>
</tbody>
</table>

ONE LEG OF THE CHANNEL SECTION IS 2mm SHORTER THAN THE OTHER LEG TO ALLOW TWO CHANNEL SECTIONS TO BE BOXED TOGETHER. MOST FRAMING REQUIRES ONLY SINGLE SECTIONS OF CHANNEL, WITH BOXED SECTIONS LOCATED ONLY WHERE NOTED IN THIS INSTRUCTION.

THESE BRACKETS ARE PRE-PUNCHED WITH EIGHTEEN HOLES EACH, FOR USE IN VARIOUS CONNECTIONS. YOU ONLY NEED TO USE SOME OF THESE HOLES AS NOTED THROUGHOUT THIS INSTRUCTION.
## 6m x 3m PATIO COVER

### RAINWATER GOODS AND ACCESSORIES

<table>
<thead>
<tr>
<th>QTY</th>
<th>LENGTH</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>8</td>
<td>2930</td>
<td>ROOF SHEETS</td>
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<tr>
<td>2</td>
<td>2980</td>
<td>LENGTHS OF GUTTERING</td>
</tr>
<tr>
<td>8</td>
<td></td>
<td>GUTTER BRACKETS</td>
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<tr>
<td>2</td>
<td></td>
<td>GUTTER STOP ENDS</td>
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<tr>
<td>2</td>
<td>2960</td>
<td>LENGTHS OF FASCIA</td>
</tr>
<tr>
<td>6</td>
<td></td>
<td>FASCIA CONNECTION BRACKETS</td>
</tr>
<tr>
<td>2</td>
<td>40</td>
<td>FASCIA CONNECTION ANGLES (40mm X 40mm ANGLE)</td>
</tr>
<tr>
<td>1</td>
<td></td>
<td>FASCIA SPLICE (JOINER) PLATE</td>
</tr>
<tr>
<td>2</td>
<td></td>
<td>FASCIA EXTERNAL CORNERS</td>
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<tr>
<td>2</td>
<td>2930</td>
<td>LENGTHS OF BARGE CAPPING</td>
</tr>
<tr>
<td>1</td>
<td>2900</td>
<td>LENGTH OF 50mm PVC DOWNPIPE</td>
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<tr>
<td>1</td>
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<td>50mm PVC DOWNPIPE 45 DEGREE END</td>
</tr>
<tr>
<td>1</td>
<td></td>
<td>50mm ROUND GALVANISED DOWNPIPE DROP</td>
</tr>
<tr>
<td>1</td>
<td>450</td>
<td>DOWNPIPE STRAP (25mm WIDE FLAT STEEL STRIP)</td>
</tr>
<tr>
<td>100</td>
<td></td>
<td>3mm DIAMETER POP RIVETS</td>
</tr>
<tr>
<td>135</td>
<td></td>
<td>NEOPRHENE WASHERS</td>
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</table>

* NOTE: SOME LENGTHS MAYBE SUPPLIED SLIGHTLY LONGER. SIMPLY CUT BACK TO REQUIRED LENGTH OR NOTCH AND OVERLAP ENDS WHERE POSSIBLE.

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**NOTE:**

BARGE IS SIMILAR TO GUTTER EXCEPT THIS SIDE IS SMALLER IN HEIGHT.
BEFORE YOU COMMENCE:
READ THESE INSTRUCTIONS CAREFULLY AND FULLY SO THAT AN UNDERSTANDING OF THE STEPS INVOLVED IN CONSTRUCTION IS OBTAINED. DO THIS WITH CONSTANT REFERENCE TO THE ENGINEERING DRAWINGS PROVIDED.

MEASURE AND CHECK OFF ALL THE COMPONENTS PRIOR TO COMMENCEMENT. IF A DISCREPANCY IS DISCOVERED, CONTACT ABSCO INDUSTRIES IMMEDIATELY FOR ASSISTANCE.

CAUTION:
SOME ITEMS MAY HAVE SHARP EDGES AND IT IS ADVISABLE TO WEAR PROTECTIVE GLOVES WHEN HANDLING THEM. CARE MUST ALSO BE TAKEN TO AVOID EYE INJURY WHEN DRILLING HOLES. PLEASE WEAR SAFETY GLASSES.

TOOLS REQUIRED:
TOOLS REQUIRED INCLUDE ELECTRIC OR CORDLESS DRILL, 10mm MASONRY DRILL BIT, SMALL SHIFTING SPANNER, TAPE MEASURE, STRINGLINE, LADDER, STEEL CLAMPS.

STEP 1. PREPARE BOXED CHANNEL SECTIONS

JOIN PART NUMBERS: TO MAKE:

1 x C2770 TO 1 x K2810
1 x C2770 TO 1 x K2810
1 x C2770 TO 1 x K2810

= 3 x BOXED CENTRE RAFFERS.

1 x C2960 TO 1 x C2960
1 x C2960 TO 1 x C2960

= 2 x BOXED FRONT BEAMS

1 x C2850 TO 1 x J2870
1 x C2850 TO 1 x J2870
1 x C2850 TO 1 x J2870

= 3 x BOXED POSTS
STEP 2. PREPARE THE REAR BEAM

PARTS REQUIRED:
2 x C2960 CHANNELS
1 x C0200 CHANNELS
2 x C0100 CHANNELS

SECURE ONE C0100, 40mm IN FROM EACH END, TO STRENGTHEN BOTH ENDS OF THE REAR BEAM.

LOCATE C0100 IN 40mm FROM EACH END.

JOIN TWO C2960 CHANNELS TOGETHER WITH ONE C0200 TO MAKE THE REAR BEAM, 5920mm LONG AS SHOWN.

KEEP THE SCREWS 50mm APART SO AS NOT TO FOUL WITH THE CENTRE RAFTER CONNECTION WHEN LATER FITTED.

THE ROOF FRAME IS TO BE FULLY ASSEMBLED ON THE GROUND, THEN LIFTED INTO PLACE. THEREFORE, ALL WALL AND SLAB FIXING POINTS SHOULD BE PRE-DRILLED IN READINESS FOR THIS PROCEDURE. MARK THE ENDS OF THE REAR BEAM LEFT & RIGHT, TO ENSURE IT IS POSITIONED CORRECTLY WHEN ASSEMBLING THE FRAME.

THE RECOMMENDED MINIMUM ROOF SLOPE IS ONE DEGREES. THIS REPRESENTS A FALL FROM THE REAR TO THE FRONT OF THE AWNING OF 50mm.

DRILL 12mm HOLES IN THE REAR BEAM AS SHOWN BELOW. THE HOLES SHOULD BE ABOUT 150mm EITHER SIDE OF EACH RAFTER. POSITION THE REAR BEAM TO THE DESIRED WALL HEIGHT. MARK WALL HOLE LOCATIONS AND DRILL 10mm HOLES TO SUIT BOLTS/DYNABOLTS. WHEN SELECTING THE WALL HEIGHT, REMEMBER THAT THE FRONT OF THE AWNING WILL BE 50mm LOWER THAN THE REAR WALL HEIGHT.

WALL FIXING POINTS
SUPPORT STRUCTURE

1 x M10 X 75mm BOLT OR DYNABOLT AT EACH FIXING POINT.

SIDE VIEW
STEP 3. PREPARE POSTS (3)

BEND DOWN ONE TAB FOR EACH POST WITH A PAIR OF PLIERS.

HEIGHT = 50mm OR 150mm LESS THAN REAR WALL HEIGHT

THE POST HEIGHT SHOULD BE THE SAME AS THE REAR WALL FRAME HEIGHT, LESS THE AMOUNT OF SLOPE SELECTED. THE REAR WALL HEIGHT MEASUREMENT SHOULD BE TAKEN FROM THE CONCRETE SLAB TO THE Underside OF THE FRAME.

FIT TWO MULTI PURPOSE BRACKETS TO THE BOTTOM OF EACH POST, WITH FOUR TEK SCREWS PER BRACKET.

STEP 4. FRAME LAYOUT AND DIMENSIONS

USING A STRINGLINE AND CHALK, MARK THE FRAME LAYOUT ON THE CONCRETE SLAB TO THE DIMENSIONS SHOWN BELOW. THE CORNER TO CORNER DIAGONAL MEASUREMENT SHOULD BE 6570mm.

MOVE THE POSTS INTO THEIR POSITIONS ON THE LAYOUT, MARK AND DRILL TWO 10mm DYNABOLT HOLES PER POST IN THE CONCRETE.

NOT DRAWN TO SCALE FOR CLARITY
STEP 5. FRAME ASSEMBLY

EVERY CONNECTION SHOULD BE FIXED WITH TWO TEK SCREWS. ONCE COMPLETED, CAREFULLY TURN THE FRAME OVER AND FASTEN WITH TEK SCREWS.

SECURE THE OUTSIDE SECTIONS OF THE FRAME FIRST WITH ONE TEK SCREW IN EACH CORNER. ENSURE THAT BOTH DIAGONAL MEASUREMENTS ARE THE SAME, THEN FASTEN EACH CORNER WITH ANOTHER TEK SCREW.

POSITION EACH CORNER BRACE, FASTEN WITH TWO TEK SCREWS AT EACH END.

MOVE THE REMAINING CHANNEL SECTIONS INTO POSITION. DO NOT FASTEN ANY TOGETHER UNTIL YOU ARE SATISFIED THEY ARE ALL IN THEIR PROPER POSITION.

FASTEN THIS CENTRE RAFTER TO THE FRONT BEAM WITH TWO MULTI PURPOSE BRACKETS. SECURE EACH BRACKET WITH EIGHT TEK SCREWS.

THE END RAFTERS WILL FINISH 8mm SHORT AT EACH END TO ENSURE A TIGHT FIT OVER THE FRONT AND REAR BEAMS, AND ENSURE THAT THE WIDTH OF THE FRAME WILL FINISH AT 2850mm.

THE ENDS OF THESE RAFTERS ARE NOT PRE-PUNCHED.
STEP 6. FRAME INSTALLATION

MOVE THE POSTS TO THEIR CORRECT POSITIONS AND SECURE TO THE CONCRETE WITH TWO DYNABOLTS PER POST.

IN PREPARATION TO MOVE THE ROOF FRAME INTO POSITION, YOU MAY NEED THE ASSISTANCE OF ONE OR MORE PERSONS. ALTERNATIVELY, IF YOU HAVE ANY MATERIALS (TIMBER, STEEL) THAT CAN BE USED AS TEMPORARY REAR SUPPORTS TO REST THE FRAME ON AS SHOWN BELOW, IT WILL MAKE THIS PROCEDURE MUCH EASIER.

LIFT THE FRAME INTO POSITION, AND CLAMP THE FRAME TO EACH POST WHILE THE FRAME IS SECURED TO THE PREVIOUSLY DRILLED REAR WALL. SECURE THE FRAME TO THE POSTS AS SHOWN BELOW.

- Secure each post to the concrete with two M10 Dynabolts per post.
- Secure the posts to both end rafters with two Tek Screws each.
- Secure the posts to the centre rafter with two Tek Screws each.
- Secure the post to the front beam with two Tek Screws each.
STEP 7. FIT ROOF SHEETS

CAUTION:
DO NOT CLimb OR WALK ON THE ROOF FRAME OR SHEETING DURING OR AFTER INSTALLATION.

ROOF SHEET COVERAGE:
8 SHEETS = 5950mm OVERALL COVERAGE, 30mm LONGER THAN THE ROOF FRAME. RATHER THAN TRIMMING THIS EXTRA 30mm OF SHEETING, EACH SHEET CAN BE "SQUEEZED" IN WIDTH BY 4mm TO "SOAK UP" THE EXCESS COVERAGE. YOU CAN CHECK YOUR PROGRESS AFTER FIXING FOUR SHEETS. THE CENTRE OF THE LAST RIB OF THE FOURTH SHEET SHOULD MEET WITH THE CENTRE LINE OF THE ROOF FRAME.

INSTALLATION PROCEDURE:
- ROOF SHEETS ARE FITTED BY WORKING FROM A LADDER UNDERNEATH THE AWNING, STARTING AT ONE END, FIXING ONE SHEET AT A TIME, WORKING TOWARDS THE OTHER END.
- USE ONE SCREW WITH NEO WASHER AT EVERY PAN TO FRONT AND REAR CHANNELS
- USE ONE SCREW WITH NEO WASHER AT EVERY SECOND PAN TO INTERMEDIATE CHANNELS
STEP 8.
FIT FASCIA BRACKETS

FIT ONE FASCIA BRACKET AT LOCATIONS 1, 2, 3 AND 4 WITH THREE SCREWS EACH AS SHOWN. USE A STRINGLINE FOR ACCURACY.

FIT ONE FASCIA BRACKET AT LOCATIONS 5 AND 6.

SECURE THE FASCIA ANGLE TO THE FRONT BEAM AND TO THE FASCIA BRACKET AS SHOWN WITH FOUR SCREWS.

FOR ACCURACY, COMPLETE THIS STEP AFTER THE FASCIA IS FITTED IN PLACE.

STEP 9.
FIT FASCIA

SLIDE THE FASCIA OVER ONE BRACKET, THEN SLIDE BACK OVER THE OTHER BRACKET.

JOIN THE TWO FASCIA SECTIONS TOGETHER WITH THE FASCIA JOINER USING POP RIVETS.

FIT BOTH FASCIA EXTERNAL CORNERS

CUT OUT A SMALL SECTION FROM THE BOTTOM SO THE EXTERNAL FASCIA CORNER FINISHES FLUSH WITH THE END OF THE FRAME. SECURE WITH POP RIVETS.
STEP 10.  FIT GUTTER AND DOWNPIPE

JOIN BOTH LENGTHS OF GUTTER TO MAKE ONE 5920mm LENGTH BY NOTCHING THE ROLLED TOP EDGE OF ONE GUTTER TO ALLOW THE OTHER TO SLIDE INTO IT. SEAL THE JOINT WITH SILICONE AND FASTEN TOGETHER WITH POP RIVETS.

MARK A 50mm ROUND HOLE TO ACCEPT THE DOWNPIPE DROP IN ONE END OF THE GUTTER. THIS CAN BE ACHIEVED BY DRILLING A FEW HOLES IN THE CIRCLE TO ENABLE TIN SNIPS TO FINISH OFF.

MARK A LINE 100mm UP FROM THE BOTTOM OF THE FASCIA. THIS LINE REPRESENTS THE BOTTOM OF THE GUTTER BRACKETS. ALLOW A FALL OF 10mm TOWARDS THE DOWNPIPE.

FIX GUTTER BRACKETS TO FASCIA AT APPROXIMATELY 850mm CENTRES WITH TWO RIVETS EACH.

POSITION GUTTER ON TO BRACKETS. PUSH THE TOP OF EACH BRACKET INTO THE OUTER ROLL OF THE GUTTER, AND BEND THE SMALL SUPPORT ARM OVER THE BACK EDGE OF THE GUTTER. SECURE THE BRACKETS TO THE GUTTER THROUGH THE BOTTOM OF EACH BRACKET WITH ONE RIVET EACH.

FIX THE DOWNPIPE TO THE DOWNPIPE DROP WITH RIVETS. BEND THE DOWNPIPE STRAP TO SUIT, AND FIX TO THE BOTTOM OF THE DOWNPIPE WITH RIVETS. FIX THE DOWNPIPE STRAP TO EACH SIDE OF THE POST, SO THE DOWNPIPE IS PARALLEL TO THE POST. FIX THE 45 DEGREE END TO THE BOTTOM OF THE DOWNPIPE IN THE DESIRED DIRECTION.
STEP 11. FIT BARGE CAPPING

FIT THE BARGE CAPPING TO EACH END OF THE FRAME WITH POP RIVETS.

THE SMALL ROLLED EDGE OF THE BARGE SHOULD FIT NEATLY UNDERNEATH THE FRAME.

CUT AWAY A SMALL SECTION OF THE ROLLED EDGE TO ENABLE THE BARGE TO FIT HARD UP AGAINST THE GUTTER STOP END, FASCIA CORNER AND COLUMN.

IMMEDIATE MAINTENANCE:

HOSE DOWN INSIDE THE GUTTERS TO REMOVE ANY METAL FILINGS FROM DRILLING HOLES TO PREVENT CORROSION.

REMOVE PROTECTIVE PLASTIC FROM COLORBOND COMPONENTS AS SOON AS POSSIBLE AFTER INSTALLATION.
Location of Type B fixing to fascia. Refer detail

Location of Type A fixing to fascia. Refer detail

Timber Support structure. Refer to details for fixing requirements of fascia.

Notes:
1. Existing roof rafters or truss overhangs that provide support of the Awning shall be 120x45 FB, JD4 or better. Rafter size, fixings & existing support structure to be checked and certified by a suitably qualified person as being suitable for providing adequate support to the awning structure.
2. When fixing screws into end grain of timber provide pilot holes 80% of the screw Shank diameter and locate screws 15mm from timber sides & 30mm from top & bottom.
3. The existing roof trusses or rafters which support the attached awning shall be anchored to the top PL using 1/30x0.8 Gl looped strap in C1 wind regions and 2/30x0.8 Gl looped straps in C2 wind regions (or equivalent anchorage). The top plate shall be anchored to the floor slab or subfloor with M12 rods at centres not exceeding 1200mm. The above anchorages are based on a maximum truss/rafter span of 8000mm and a maximum truss/rafter spacing of 1200mm. The corresponding maximum uplift force for the truss/rafter connection to the top plate is 13kN and 20kN for C1 and C2 regions respectively. The certifier may assess the tiedown in accordance with section 9 of AS1684 to meet these requirements. Refer to abesco Dwg 06205-003-AW05 for specific tiedown details.

B1 - 80x40x0.8 C-section
B2 - 80x40x0.8 Boxed C-section

Note:
Refer to Dwg No. 06205-003-AW01 for general setup and structural details of the Awning.

WALL PLATE/FASCIA FIXING TYPE A

Scale 1:5

Existing timber fascia to be 150mm x 25mm JD4 or better

Note:
Fix Awning wall plate to timber fascia (or to end grain of rafters with metal fascias) with 1-50mm No. 14 Type 17 Hex head screw.

WALL PLATE/FASCIA FIXING TYPE B

Scale 1:5

Existing timber fascia

Note:
Fix Awning wall plate to timber fascia (or solid nogging behind metal fascias) with 2-50mm No. 14 Type 17 Hex head screws.

Existing timber fascia

Note:
Fix Awning wall plate to timber fascia (or to end grain of rafters with metal fascias) with 1-50mm No. 14 Type 17 Hex head screw.

Existing Rafter

WALL PLATE/FASCIA FIXING TYPE A

Scale 1:5

Remove metal fascia and provide 120x35 JD4. Solid nogging at the location of each awning beam. Fix to rafters with joist hangers or 2 framing anchors (5 nails each wing). Reinstall metal fascia as required.

Existing Rafter

WALL PLATE/FASCIA FIXING TYPE B

Scale 1:5

For wall plate type B fixings only

Metal Fascia Fixing

For wall plate type B fixings only

Note:
Screw fix existing timber fascia to existing roof rafters or truss overhangs with 1-75mm No. 14 Type 17 Batten screw & provide 1 extra screw each side of awning rafters - typical (Provide 2 extra screws each side of awning rafters for W50 locations)
Congratulations on your purchase of an ABSCO SHED

ABSCO SHEDS, including garden sheds, garden beds, aviaries, storage units, garages, awnings and carports are made using high quality Australian made steel.

We are pleased to advise we warrant that the steel coating will not rust, crack, flake peel or blister for 30 years from date of purchase, when installed within Australia.

This warranty does not apply to surface deterioration of panels caused by "Swarf" (Tiny particles of steel debris left from cutting, grinding or drilling operations) that has not been removed after building construction, or as a result of contact with damp soil, chemicals, fertilisers or other corrosive substances.

This warranty covers any Absco product used for normal domestic use and installed in accordance with the installation instructions. The warranty does NOT cover Damage caused by storms, wind, rain snow or poor foundations.

This warranty does NOT cover ABSCO products installed in severe coastal, industrial or other highly corrosive environments. The warranty does not cover fasteners (screws, nuts, bolts, rivets, hasps or sliding padbolts).

The warranty is limited to replacement and delivery of components and does not include any labour or installation costs. The benefits given by the warranty are in addition to your other rights and remedies under a law in relation to the goods or services to which the warranty relates.

The warranty applies to the exclusion of all other representations, guarantees or warranties express or implied, our goods come with guarantees that cannot be excluded under the Australian consumer law and is not transferable. You are entitled to a replacement or refund for a major failure and for compensation for any other foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of an acceptable quality and the failure does not amount to a major failure. For further information go to http://www.consumerlaw.gov.au.

Please retain a proof of purchase (sales docket or invoice) or register your warranty within 30 days of purchase here: www.absco.com.au/register_warranty.php

In the unlikely event a warranty claim is made, it must be supported by photographic evidence and details of the defect, including component part numbers, together with proof of purchase documentation (or on-line registration of purchase) and forwarded to the address below. Upon receipt of the warranty claim, the Customer Service Manager will contact you within three business days to advise you of the assessment outcome of the claim, which may include your expenses incurred in making the claim.

THE CUSTOMER SERVICE MANAGER, ABSCO INDUSTRIES, PO BOX 119 ACACIA RIDGE QLD AUSTRALIA 4110

PHONE: 1800 029701   FAX: 07-33441191   EMAIL: warranty@absco.com.au

Issued 01 January 2013
ABSCO SHEDS - STORAGE GUIDELINES

ABSCO SHEDS include garden sheds, garden beds, storage units, aviaries, garages, awnings and carports.

ABSCO SHEDS are designed to be weatherproof for normal weather conditions. In the event of extreme weather conditions such as heavy rain, combined with high wind gusts, the ridge capping, sheeting joins, screw fixings etc., may exhibit minor deformations which may allow some water entry. These areas should be checked regularly to ensure that maximum strength and protection is maintained.

Other weather conditions such as extreme heat and extreme cold, moist or dry air can influence the effects of concrete floor moisture and/or condensation on the underside of the roof sheets.

ABSCO SHEDS and storage units are primarily used for storage of garden equipment such as lawnmowers, wheelbarrows, garden tools etc. Storage items that might be adversely affected by any of the above conditions may require additional protection such as being sealed or covered by plastic sheets and/or stacked above the concrete floor on timber slats.

Waterproof sealants may be used to offer further protection where required around joins and screw fixings, as can rubber door seals and other products which are available from most hardware outlets.

Placement of waterproof sealants (silicone) between the base of the shed and concrete slab is not recommended, as this process can have a reverse effect, preventing excess water from escaping, resulting with water accumulating and being trapped inside the shed.

Absco accepts no responsibility for water entry, floor moisture, condensation or the condition of the Contents inside your Absco steel building arising from any of the pre-mentioned weather conditions.