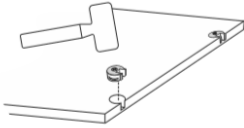
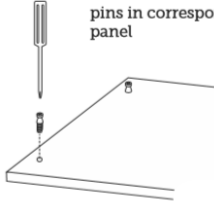


INSTALLING CAM LOCK FIXINGS

1. Use a rubber mallet to tap cams into pre-drilled holes on panels. Ensure cam opening is square with the edge of the board.



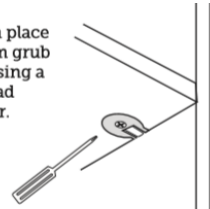
2. Use a Phillips head screwdriver to fit cam pins in corresponding panel



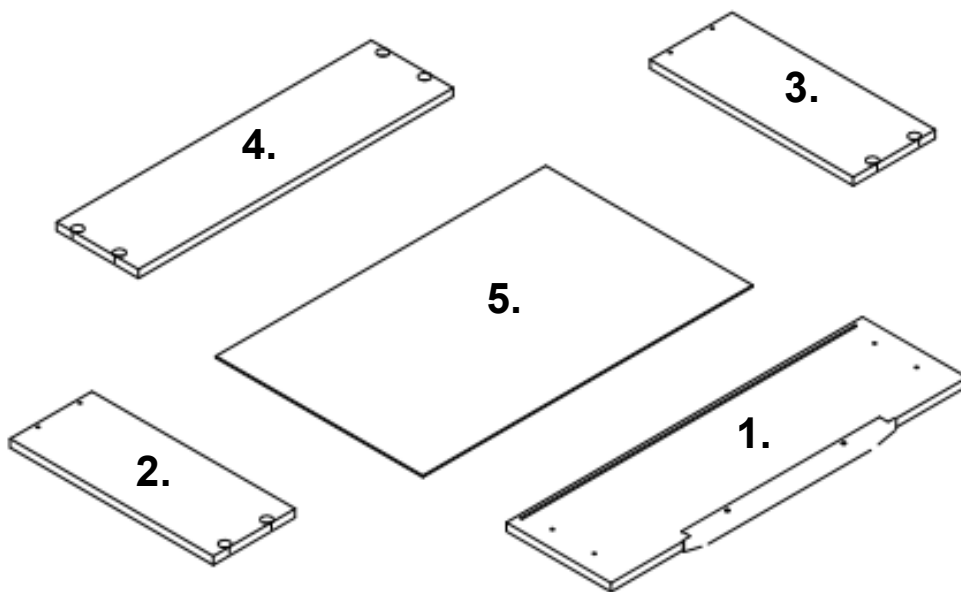
3. Push cam onto cam pin as shown.









4. Once in place tighten cam grub screw by using a Phillips head screwdriver.



ASSEMBLY DRAWER

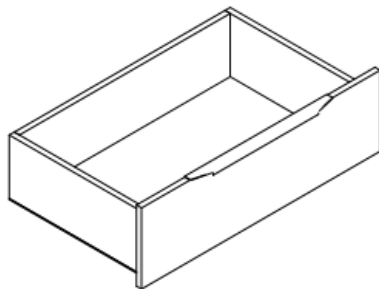
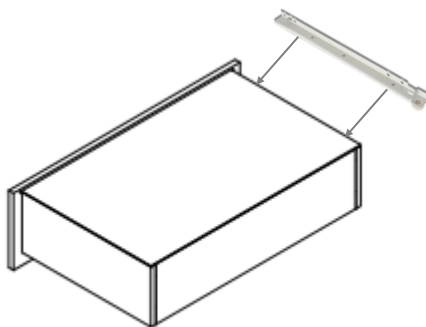
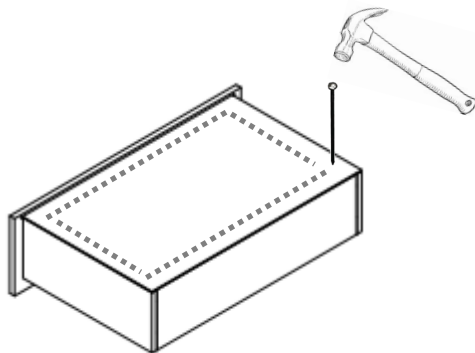
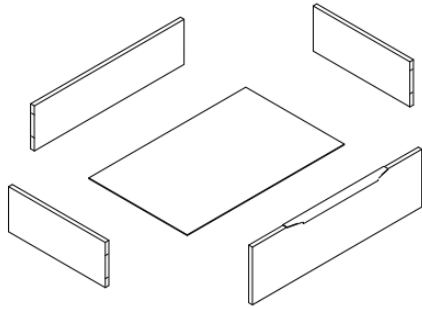
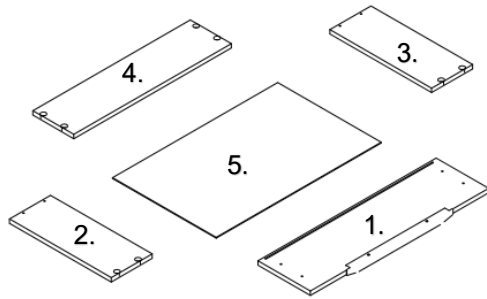


	CAM HEADS	8
	CAM PINS	8
	BACKING NAILS	15
	DRAWER RUNNER SET	1
	WOOD SCREWS	6
	HANDLE	1

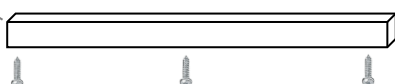
Drawer Components

- 1) Drawer Front
- 2) Left Hand Drawer Side
- 3) Right Hand Drawer Side
- 4) Drawer Back
- 5) Drawer Base

ASSEMBLY DRAWER



Infill Piece



Step 1: Layout all your drawer pieces a flat surface. Ensure that all the drilled holes are facing up.

Step 2: Start with the Drawer Front (1) place the Cam Pins in the predrilled holes, 2 x right and 2 x left sides of the drawer.

Step 3: Add the Cam Head to Left Drawer Side (2) ensuring you follow the above cam instructions, secure the Drawer Front (1) to the Drawer Side.

Step 4: Follow the same process and add the Cam Head to Right Drawer Side (3) and secure the Drawer Side to the Drawer Front (1).

Step 5: Follow the same process to secure Left Drawer Side (2) to the Drawer Back (4) and then the Right Drawer Side (3) to the Drawer Back (4).

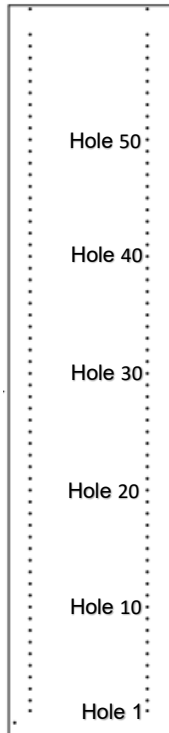
Step 6: Once all 4 sides are fully attached turn the drawer over and place the Drawer Bottom (5) to the base drawer. Ensure the brown side of the Drawer Bottom (5) is facing you and the finished side is facing the floor. Push the Drawer Bottom (5) into the horizontal cut out on the front of the Drawer Front (1). Ensure the drawer is square and use the backing nails and nail down the Drawer Bottom (5) to the Drawer.

Step 7: Place the Drawer Runners left hand side of the Drawer Bottom (5), ensuring the wheel is facing the back of the Drawer. Using the Wood Screws provided, place 2 x screws per runner 1 at the front and 1 at the back. Repeat for the other side.

Step 8: Use the handle screws (2 x handle) attach to the drawer front, use the predrilled holes already provided.

Step 9: Finally retrieve your infill piece, using 3 x 30mm wood screws provided, attach the infill to the underside of the cam shelf.

ASSEMBLY RUNNER PLACEMENT



Front of Unit

Step 1: Start with the Left Side Gable Runner which will be marked CL = Left Side Gable.

Step 2: Put the first Runner in Hole Position number 1, ensure the wheel is facing the front of the unit, attach using the 2 x euro screws provided.

Step 3: Ensure you put 2 x euro screws per runner. Please refer to diagram below for screw positions.



Step 4: Follow the below table for all runner placements.

Step 5: Repeat the same steps with the Right Hand Runners CR= Right Hand Runners.

Step 6: Get each drawer and gently guide each drawer into the runner connected to the unit.

Model	Runner Hole Position	Cam Shelf Position
EXC-4J	2-9-16-23	30
EXC-5C	2-8-15-20-25	30
EXC-4B	7-14-21-28	36
EXC-750 HS		8
EXC-750 H1	2	8
EXC-750 H2	2-8	11
EXC-750 H3	2-8-12	20
Ultra 515 & Maxi Ultra 515	2-6-11-16-21	26
Maxi Ultra HS		8
Maxi Ultra H1	2	8
Maxi Ultra HS2	2	8-15
Maxi Ultra H2	2-8	13

Model	Runner Hole Position	Cam Shelf Position
Maxi Ultra 315C	2-8-15-20	25
MSM-16J3	2-8-15	22
MSM-C16 & Maxi-C16	2-8-15-20-25	30
EXB-5C	2-8-15-20-25	
EXB-4J	2-9-16-23	
MSM-C06 & Maxi-C06	2-8-15-20-25	
Maxi Ultra 450	2-6-11-16	
MSM-400J3 & Maxi-400J3	2-8-15	
LSD-330	2	
LSD-550	2-8	
LSS-550	2-8	