1. Rear Table Extension
2. Rubber Feet x 4
3. Riving Knife
4. Blade Guard
5. Side Table Extensions x 2
6. Height Adjustment Handle
7. Bevel Adjustment Dial
8. Cross Struts x 4
9. Right Table Struts x 2
10. Rear Table Struts x 2
11. Left Table Struts x 2
12. Table Legs x 4
13. Stabilising Brackets
14. Spanner (10/12mm)
15. Pin Spanner (10mm)
16. Spring Washers x 8
17. Large Washers x 8
18. Small Washers x 24
19. Hex Nuts x 24
20. Round Head Bolts x 8
21. Long Bolts x 8
22. Short Bolts (washers pre-assembled) x 16

WARNING! BEFORE ASSEMBLING YOUR TABLE SAW OR REPLACING BLADES, ENSURE THAT THE MOTOR IS OFF AND THE TOOL IS DISCONNECTED FROM THE POWER SUPPLY TO PREVENT ACCIDENTAL STARTING.

1. Separate the different nuts and bolts into groups of same components and check you have the correct quantities.
2. Remove the screw from the height/bevel rod and slide the bevel adjustment dial onto the rod ensuring the teeth on cogs align.
3. Slide the height adjustment handle onto the rod by aligning the flat section and secure in place using the screw that was previously removed.
4. Ensure the blade height is wound fully down and then turn the table saw upside down on the floor.
5. Remove any cardboard boxes from behind the motor; it can be easily accessed by tilting the blade using the bevel adjustment dial.
6. Place a large washer onto each long bolt. Insert the 4 table legs into the bottom of the table saw and loosely attach using the long bolts and large washers from the outside of each leg. **Note:** These bolts will need to be removed later, so only attach loosely.
7. Attach the 4 cross struts by aligning the top and bottom slots with the 2 notches on the leg (ensure the lip is facing the table saw). Slide across to lock into position and then secure using a round head bolt, washer, spring washer and nut.
8. Attach the 2 stabilising brackets to the rear legs. Place a short bolt through the bracket and table leg, slide a washer onto the bolt and then secure it with a hex nut. Repeat for the other mounting point and stabilising bracket.
9. Mount the rubber feet onto the bottom of the legs.

ONLINE MANUAL
Scan this QR Code with your mobile device to take you to the online manual.
The table saw is supplied with 1 rear table extension and 2 side table extensions.

For ease of assembly, place the table saw upside down on a flat surface with space for the table extensions.

1. Align the bolt holes of the rear extension with the back edge of the table saw. Use the bolt holes and front ruler edge of the table to align the side extensions.

2. Insert a pre-assembled short bolt through a bolt hole in the table saw and extension table, place a washer onto it and secure with a hex nut. Repeat this for the other 5 bolt holes to attach the extensions tables.

**Note:** There are 3 pairs of table struts. The shortest pair (inscribed with 'R') is meant for the right extension table, the longest (marked 'L') for the left extension; the letter 'A' is inscribed on the rear table struts.

3. Insert a pre-assembled short bolt through a bolt hole on the outer edge of the table extension and then the bolt hole in one end of the table strut. Place a washer onto the short bolt and secure it with a hex nut. Repeat this for the other 5 table struts.

4. To attach the table strut to the bottom of the table saw, you will first need to remove the bolt and washer that connects the leg to the table saw. Ensure that it is supported by one other bolt before attaching a strut.

**Note:** Each table leg and table strut share the same fixing hole.

5. Once all the table struts have been attached, tighten all the nuts on the base frame and table extensions to ensure steadiness. Use the supplied spanners where required, but be careful not to over tighten as this may result in damage to the base frame or the screw threads.

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1. Flip the table saw upright onto its feet, raise the blade to its highest setting and remove the table insert by loosening the 2 screws holding it down.

2. Loosen the riving knife securing bolt using the supplied spanner. Ensure the bolt does not come completely out as this bolt may be difficult to refit.

3. Insert the riving knife between the mounting plate and the securing bolt so that there is a 3-5mm gap between the blade and the riving knife. Tighten the securing bolt using the supplied spanner.

4. Refit the table insert by sliding it around the blade from the front of the unit towards the back. Ensure the plastic tab on the table insert is properly slotted into the groove in the table top. The table insert should be flush with the surface of the table saw.

5. Secure with its 2 screws.

**WARNING:** THE BLADE GUARD MUST ALWAYS BE LOWERED OVER THE WORK PIECE BEFORE YOU BEGIN TO CUT.
TABLE SAW
2000W 254mm
INSTRUCTION MANUAL

SPECIFICATIONS
Motor: 2000W (56 40%) 1800W (51)
Input: 230-240V ~ 50Hz
No Load Speed: 4,250/min
Blade: Ø254mm x Ø30 x 2.4mm
Blade Teeth: 24 TCT
Bevel Angle: 0°-45° left
Blade Height Adj: 0-80mm
Max. Cutting Capacity:
Bevel 90°: 80mm
Bevel 45°: 55mm
Table Size: 555 x 580mm
With Side Ext.: 855 x 580mm
Rear Extension: 390 x 185mm
Dust Port: Ø36mm
Weight: 26.0kg

STANDARD EQUIPMENT
- Sliding Mitre Gauge
- Rip Fence
- Table Extensions x 3
- Cutting Blades x 3
- Push Stick, Blade Guard & Riving Knife
- Base Frame Components
- Assembly Fasteners

ozito.com.au

3 YEAR REPLACEMENT WARRANTY
TBS-2000

IN ORDER TO MAKE A CLAIM UNDER THIS WARRANTY YOU MUST RETURN THE PRODUCT TO YOUR NEAREST BUNNINGS WAREHOUSE WITH YOUR BUNNINGS REGISTER RECEIPT. PRIOR TO RETURNING YOUR PRODUCT FOR WARRANTY PLEASE TELEPHONE OUR CUSTOMER SERVICE HELPLINE:

Australia 1800 069 486
New Zealand 0508 069 486

TO ENSURE A SPEEDY RESPONSE PLEASE HAVE THE MODEL NUMBER AND DATE OF PURCHASE AVAILABLE. A CUSTOMER SERVICE REPRESENTATIVE WILL TAKE YOUR CALL AND ANSWER ANY QUESTIONS YOU MAY HAVE RELATING TO THE WARRANTY POLICY OR PROCEDURE.

The benefits provided under this warranty are in addition to other rights and remedies which are available to you at law. Our goods come with guarantees that cannot be excluded at law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Generally you will be responsible for all costs associated with a claim under this warranty, however, where you have suffered any additional direct loss as a result of a defective product you may be able to claim such expenses by contacting our customer service helpline above.

3 YEAR REPLACEMENT WARRANTY

Your product is guaranteed for a period of 36 months from the original date of purchase. If a product is defective it will be replaced in accordance with the terms of this warranty. Warranty excludes consumable parts, for example: blade, push stick, spanners, bearings & carbon brushes.

WARNING
The following actions will result in the warranty being void.
- If the tool has been operated on a supply voltage other than that specified on the tool.
- If the tool shows signs of damage or defects caused by or resulting from abuse, accidents or alterations.
- Failure to perform maintenance as set out within the instruction manual.
- If the tool is disassembled or tampered with in any way.
- Professional, industrial or high frequency use.
**TABLE SAW**
1. Side Table Extension
2. Sliding Mitre Gauge
3. Rear Table Extension
4. Blade Guard
5. Rip Fence
6. Rip Fence Lever
7. Table Strut
8. Stabilising Bracket
9. Push Stick
10. Table Insert
11. ON/OFF Switch
12. Bevel Lock
13. Blade Height Adjustment Handle
14. Bevel Adjustment Dial

**SETUP & PREPARATION**

1. **ADJUSTMENTS**

For detailed assembly instructions see Assembly Manual.

**WARNING!** ENSURE THE TOOL IS SWITCHED OFF AND DISCONNECTED FROM THE POWER SUPPLY BEFORE PERFORMING ANY OF THE FOLLOWING PROCEDURES.

**Cutting Depth**
The depth should be adjusted so that no more than one tooth is protruding through the timber. This helps to minimise splintering.

1. To lower the blade for a smaller depth of cut, rotate the blade height adjustment handle anti-clockwise.

2. To raise the blade for a larger depth of cut, rotate the blade height adjustment handle clockwise.

**WARNING!** THIS TOOL IS NOT INTENDED FOR CHANNEL OR TRENCH CUTS.

**Bevel Angle**

1. Loosen the bevel lock by rotating anti-clockwise.

2. Rotate the bevel adjustment dial into the desired angle using the bevel scale.

3. Secure the bevel angle by rotating the bevel lock clockwise.
2. SETTING THE RIP FENCE

Rip Fence Stop Height
The rip fence supplied with the table saw has two different guide faces. 1 for thick material and 1 for thin material.

1. To change the stop rail, loosen the 2 screws.

2. Slide the stop rail off and re-insert into the desired rail. **Note:** The screws can also be removed and re-inserted from the other direction so that the flat guide face is on the opposite side.

3. Tighten the 2 screws to lock in place.

Rip Fence Cutting Width
The rip fence has to be used when making longitudinal cuts in wooden work pieces.

1. Set the required cutting width.

2. Loosen the 2 fence screws and push the stop rail forward until it touches the imaginary 45° line.

3. Retighten the 2 fence screws.

Setting the Stop Length
The stop rail can be moved in a longitudinal direction in order to prevent the workpiece from becoming jammed.

**Note:** Rule of thumb: The rear end of the stop comes up against an imaginary line that begins roughly at the centre of the blade and runs at an angle of 45° to the rear.
3. SETTING THE MITRE GAUGE

Using the Sliding Mitre Gauge
The sliding mitre gauge can be fitted into 1 of the 2 grooves in the table and can be used to easily perform mitre angle cuts.

1. Slide the rail of the mitre gauge into 1 of the grooves of the table.
2. Loosen the screw to adjust the mitre angle.
3. Rotate the mitre gauge to the desired angle using the mitre scale.
4. Lock the mitre angle by tightening the screw.

WARNING! DO NOT PUSH THE MITRE GAUGE STOP RAIL TOO FAR TOWARD THE BLADE. THE DISTANCE BETWEEN THE STOP RAIL AND THE BLADE SHOULD BE APPROXIMATELY 20MM.

4. USING THE TABLE SAW

On / Off Switch
1. To turn the saw ON, press the green button "I".
2. To turn the saw OFF, press the red button "0".

Note: Wait for the blade to reach its maximum speed before commencing with the cut.

Blade Guard
1. The blade guard must be able to move freely, adjust if necessary (refer to Assembly Manual).

WARNING! THE BLADE GUARD MUST ALWAYS BE LOWERED OVER THE WORK PIECE AND MOUNTED SECURELY BEFORE YOU BEGIN TO CUT.
WARNING! AFTER EVERY NEW ADJUSTMENT WE RECOMMEND YOU MAKE A TRIAL CUT IN A SCRAP PIECE OF MATERIAL IN ORDER TO CHECK THE NEW SETTINGS.
WARNING! NEVER USE THE TABLE SAW WITHOUT THE BLADE GUARD IN PLACE.
5. MAKING A CUT

Making Longitudinal Cuts / Ripping

Press one edge of the workpiece against the rip fence while the flat side lies on the saw table. The blade guard must always be lowered over the workpiece.

When you make a longitudinal cut, never adopt a working position that is in line with the cutting direction.

1. Set the rip fence in accordance with the workpiece height and the desired width. (See Stop Height, Cutting Width).

2. Switch on the saw by pressing the ON button “I”.

3. Place your hands (with fingers closed ensuring they will be clear of the blade) flat on the workpiece and push the workpiece along the rip fence and into the blade.

4. Guide at the side with your left or right hand (depending on the position of the rip fence) only as far as the front edge of the table.

5. Always push the workpiece through to the end of the riving knife.

6. The off cut piece remains on the saw table until the blade is back in its position of rest.

7. Secure long work pieces against falling off at the end of the cut (e.g. with a roller stand etc.)

Cutting Narrow Work Pieces

Be sure to use a push stick when making longitudinal cuts in work pieces smaller than 120mm in width. A push stick is supplied with the saw.

Replace a worn or damaged push stick immediately.

Making Bevel Cuts

Bevel cuts must always be done using the rip fence.

1. Set the blade to the desired angle. (See Setting the Bevel Angle)

2. Set the rip fence in accordance with the workpiece width and height (see Stop Height)

3. Carry out the cut in accordance with the workpiece width.

Making Cross Cuts

1. Slide the sliding mitre gauge into one of the grooves in the table and adjust to the required angle (see Sliding Mitre Gauge).

2. Press the workpiece firmly against the sliding mitre gauge.

3. Switch on the saw by pressing the ON button “I”.

4. Push the sliding mitre gauge and the workpiece toward the blade in order to make the cut.

5. Push the sliding mitre gauge forward until the workpiece is cut all the way through.

6. Switch off the saw again. Do not remove the off-cut until the blade has stopped rotating.

WARNING! KEEP HANDS WELL CLEAR OF THE BLADE AT ALL TIMES. IT IS RECOMMENDED TO USE THE PUSH STICK EVEN IF CUTTING WIDE MATERIAL.

WARNING! DO NOT PUSH THE MITRE GAUGE STOP RAIL TOO FAR TOWARD THE BLADE. THE DISTANCE BETWEEN THE STOP RAIL AND THE BLADE SHOULD BE APPROXIMATELY 20MM.

WARNING! BE SURE TO USE A PUSH STICK WHEN MAKING LONGITUDINAL CUTS.
**5. ADJUSTING THE RIVING KNIFE**

**Setting the Riving Knife**

- **Note:** The riving knife helps to prevent kickback and should be checked each time the blade is replaced.

1. Set the blade to the Max cutting depth by rotating the blade height adjustment handle and setting the bevel adjustment to 0°.
2. Unscrew the countersunk head screws and remove the table insert.
3. Loosen the riving knife fixing screw.
4. Raise the riving knife until the clearance between the blade and the riving knife is 3-5mm.
5. Retighten the fixing screw.
6. Refit the table insert by sliding it around the blade from the front of the unit towards the back. Ensure the plastic tab on the table insert is properly slotted into the groove in the table top. The table insert should be flush with the surface of the table saw.

**WARNING!** NEVER USE THE TABLE SAW WITHOUT THE TABLE INSERT FITTED.

**7. BLADE REPLACEMENT**

**Fitting / Replacing the Blade**

- **Note:** This product is designed for 254mm saw blades for timber cutting only.

1. Set the blade to the Max cutting depth by rotating the blade height adjustment handle and setting the bevel adjustment to 0°.
2. Unscrew the countersunk head screws and remove the table insert.
3. Undo the blade bolt with the pin spanner and 12mm spanner on the blade outer flange to apply counter-pressure. Keep fingers and hands away from blade. Wear leather gloves.
4. Take off the outer flange and pull the old saw blade off the inner flange by dropping the blade at an angle.

**WARNING!** ENSURE THE TOOL IS SWITCHED OFF AND DISCONNECTED FROM THE POWER SUPPLY BEFORE PERFORMING ANY OF THE FOLLOWING PROCEDURES.

**WARNING!** USE ONLY SAW BLADES WHERE THE RIVING KNIFE IS NOT THICKER THAN THE WIDTH OF THE GROOVE CUT BY THE SAW BLADE AND NOT THINNER THAN THE BODY OF THE SAW BLADE.

**WARNING!** ENSURE THAT THE SAW BLADE IS SUITABLE FOR THE MATERIAL TO BE CUT AND THAT THE MAXIMUM POSSIBLE SPEED IS NOT LESS THAN THE MAXIMUM TOOL SPEED.

**WARNING!** TURN THE BLADE BOLT IN THE DIRECTION OF ROTATION OF THE SAW BLADE.
5 Clean the blade flange thoroughly before fitting the new blade.

6 Mount and fasten the new saw blade following the previous steps reverse order. Ensure the blade direction matches the arrow direction indicated on the housing.

7 Refit and set the riving knife and table insert.

8 Check to make sure that all safety devices are properly mounted and in good working condition before you begin working with the saw again.

**WARNING! NOTE THE RUNNING DIRECTION. THE CUTTING ANGLE OF THE TEETH MUST POINT IN THE RUNNING DIRECTION, IE. FORWARDS (REFER TO THE ARROW ON THE BLADE GUARD).**

### 8. TABLE INSERT

**Changing the Table Insert**

To prevent increased likelihood of injury the table insert should be changed whenever it is worn or damaged.

1 Remove the 2 countersunk screws on the table insert.

2 Take out the worn table insert.

3 To fit the replacement table insert, proceed in reverse order.

### ADDITIONAL INFORMATION

Operating mode S6 40%: Continuous operation with idling (cycle time 10 minutes). To ensure that the motor does not become excessively hot it may only be operated for 40% of the cycle at the specified rating and must then be allowed to idle for 60% of the cycle.
### ELECTRICAL SAFETY

**WARNING!** When using mains-powered stationary appliances, basic safety precautions, including the following, should always be followed to reduce risk of fire, electric shock, personal injury and material damage. Read the whole manual carefully and make sure you know how to switch the tool off in an emergency, before operating the tool. Save these instructions and other documents supplied with this tool for future reference. The electric motor has been designed for 230V and 240V only. Always check that the power supply corresponds to the voltage rating on the plate.

- **a.** Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- **b.** Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- **c.** Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.
- **d.** Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool.
- **e.** Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- **f.** Do not use power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- **g.** Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool.
- **h.** Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore safety principles. A careless action can cause severe injury within a fraction of a second.
- **i.** Power tool use and care
  - **a.** Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
  - **b.** Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
  - **c.** Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- **j.** When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- **k.** Personal safety
  - **a.** Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
  - **b.** Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.
- **l.** Do not use power tools near water. Moist or damp locations mean an increased risk of electric shock.
- **m.** Ensure all clamps, levers and locking knobs are securely tightened prior to operation. Failure to adhere to this may cause damage to the material and tool and injury to the operator.

#### GENERAL POWER TOOL SAFETY WARNINGS

**WARNING!** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference. The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

- **a.** Do not cut firewood with this tool. The irregular shape of firewood makes it unsafe to cut
- **b.** Always store the push stick together with the table saw when not in use.
- **c.** When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- **d.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **e.** Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- **f.** Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- **g.** Do not use smaller or larger blades.
- **h.** Never attempt to stop the blade by wedging an object against the blade. This can result in serious injury to the operator caused by flying debris.
- **i.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **j.** Do not use the tool without guards in place and operating correctly. Failure to adhere to this may cause damage to the material and tool and injury to the operator.
- **k.** Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
- **l.** Do not cut firewood with this tool. The irregular shape of firewood makes it unsafe to cut
- **m.** Do not use the tool without guards in place and operating correctly. Failure to adhere to this may cause damage to the material and tool and injury to the operator.

#### TABLE SAW SAFETY WARNINGS

This appliance is not intended for use by young or infirm persons unless supervised by a responsible person to ensure that they can use the appliance safely. Young children should be supervised to ensure that they do not play with the appliance.

**WARNING!** Before connecting a tool to a power source (mains switch power point receptacle, outlet, ...) ensure that the tool is suitable for the power input of the tool or which is damaged or defective may result in a risk of fire and electric shock.

- **a.** Always ensure the blades are covered by the blade guard during transportation.
- **b.** Always store the push stick together with the table saw when not in use.
- **c.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **d.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
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- **n.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **o.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **p.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **q.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **r.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **s.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **t.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **u.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **v.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **w.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **x.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **y.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.
- **z.** Support large panels to minimise risk of blade pinching and kickback. Large panels tend to sag under their own weight. The use of roller stands and/or extension tables is recommended.

### WARNING! RISK OF INJURY! NEVER REACH INTO THE RUNNING SAW BLADE.