

TRADE-LITE SKYLIGHTS INSTALLATION GUIDE

INSTALLATION INSTRUCTIONS – CORRUGATED ROOF

- From inside the room, determine where you would like to install your skylight
- It is a good idea to inspect the roof cavity for obstructions such as hanging beams, under purlins and cables, etc.
- Whilst in the roof you should drill a hole through the iron where you plan to locate the bottom corner of your skylight (make two holes close together to indicate the direction you intend)
- From out on the roof you need to draw a rectangle 420mm wide x 500mm high (Trade-lite400) or 570mm wide x 630mm high (Trade-lite 550) with a line across the top that extends 10mm past the width of the tray.
- Cut out the roofing with a small angle grinder or tin snips
- Weather up (fold) the corrugations on the low side of the cutout to prevent wind driving water up and over
- You may need to cut a batten to fit the unit depending on your roof construction.
- Attach the light shaft to the metal collar with aluminium tape provided
- Slide the skylight under the roofing at the top of your cutout and settle it back in position ensuring at least 80mm of tray is still exposed at the top.
- Fix tray in place with tech or roofing screws. Silicone the first two ribs in from each side.

- Back in the roof cavity, place a marker hole through the plaster as near to directly below the skylight location. Again use two marker holes together to indicate the direction to avoid confusion when viewing from below.
 - From below place the ceiling frame into position using your marker hole as reference and mark around the OUTSIDE of the frame.
 - Gently pull the light shaft through the opening and trim off two ribs below the plaster
 - Secure the frame by driving tech screws into the timbers behind or use the blocks provided.
 - Fit the light shaft over the metal collar and secure with tape provided.
 - Install the diffuser panel by angling it through the ceiling frame and settling into position (The prisms should face down)
- You are now ready to enjoy your new Acol Skylight*