



Bondall PTY LTD
ACN: 008 734 996
ABN: 27 008 734 996

113 Belmont Ave
Belmont WA 6104

PO Box 111
Cloverdale WA 6985

P: 08 9277 8844
F: 08 9277 4068

bondall@bondall.com
www.bondall.com

MONOCEL GOLD STAIN & VARNISH

REVISED: APRIL 2005

DESCRIPTION

Bondall Monocel Gold Stain & Varnish is a high performance single pack, transparent finish for interior and exterior applications. It provides maximum exterior durability and colour retention. Monocel Gold Stain & Varnish features advanced NanoZ™ technology (Invisible Zinc) – a unique ingredient which protects against UV-light exposure.

WARRANTY

Warranty offered is against cracking, blistering or flaking of the finished coating and is only valid if product is applied according to instructions using a minimum of 4 coats. Problems caused to the film by timber moving (expansion and contraction) are not covered. Colour fading is not covered as this is a natural occurrence.

AREAS OF USE

√ Ideal for:
Timber Doors
Plywood
Outdoor furniture
Timber paneling

X Not intended for:
Rough sawn timbers
Cork surfaces

SURFACE PREPARATION

- Surface preparation is important. All surfaces should be free from grease, grime, dust and other contaminants and fine sanded. All sharp corner and edges should be rounded off and then thoroughly dusted.
- All previous paint, varnish, shellac or lacquer must be totally removed before coating with Monocel Gold Stain & Varnish.
- Allow sealer coat to dry a minimum of 4 hours before filling any imperfections with a suitably coloured putty/stopper. Allow to dry for 24 hours before lightly sanding and proceeding with subsequent coats.

APPLICATION

- Stir well before and during use as insufficient stirring can cause whitening. DO NOT SHAKE CAN. Use a 25mm broad timber or metal paddle and stir for 5 minutes. Apply Monocel Gold Stain & Varnish with a good quality soft, clean paintbrush, applicator pad, short nap roller or by spray. If large areas are to be coated we recommend the use of a short nap mohair roller to assist with the application.
- The first coat on all unsealed work should be thinned with up to 10-15% clean mineral turps as a sealer coat and should be applied to all end grains and joints before fixing and allowed to dry for a minimum of 4 hours. Lightly sand surface with 240 grit sandpaper and dust off thoroughly. The use of a tag rack is recommended.
- Best results are obtained by applying a minimum of 4 coats (2 coats of Monocel Gold Stain & Varnish followed by 2 coats of Monocel Gold Marine Grade Varnish) allowing a minimum of 24 hours drying between coats. For all exterior application 4 undiluted coats is recommended.
- Do not apply if the temperature is below 10 °C or if rain is expected within 24 hours.
- Ensure adequate ventilation during use.



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COVERAGE

Approximately 16 square metres per Litre depending on texture and porosity of substrate.

THINNING

Thin first coat (sealer coat) with 10-15% clean mineral turps. Subsequent coats should be applied undiluted but can be thinned with no more than 5% by volume with clean mineral turps to assist with application in warm conditions. When spraying, thin the first coat 10-15% with clean mineral turps and all other coats thin no more than 10% with clean mineral turps to assist application.

GLOSS LEVEL

Gloss

DRYING TIME

Monocel Gold Stain & Varnish will be touch dry in 4 hours but it is recommended that the product be left a minimum of 24 hours before re-coating. Drying times are a guide only. Longer drying times may be required in cooler or humid conditions.

CLEAN UP

- Clean rim and tightly close lid.
- Clean all equipment promptly with clean mineral turpentine.
- Rinse thoroughly with fresh water and a little detergent.
- Please dispose of any waste materials responsibly.
- Do not pour excess product or washings down drains or sinks.
- Keep unwanted product in sealed container and use appropriate waste disposal services.

COLOUR

Cedar, Jarrah, Golden Oak, Teak



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SIZES

Available in 1 litre, 4 litre

PRECAUTION/FIRST AID

- Wear protective clothing (e.g. coveralls, impervious gloves, goggles)
- Avoid contact with eyes or skin. If spraying, use suitable respirator.
- Avoid inhalation and ensure good ventilation during use.
- Keep out of reach of children. Seal container when not in use.
- If accidental poisoning occurs, seek urgent medical advice or contact Poison Information Services on 131126.

Material Safety Data information is available on request.

DISCLAIMER

The performance of this product is dependant upon its correct preparation, application onto sound surfaces and attention to the instructions on the label. The wide variety of surface conditions makes it impossible for the company to assume liability for any loss, consequential or otherwise, arising from the use of this product. Should the product be found defective our liability shall be limited to the replacement of the product only. We reserve the right to amend specification and application techniques without prior notice.

For further advice please contact the Bondall Advisory Service on 1800 810 123 or (08) 9277 6844.



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