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Fusion for the Future

OWNERS OPERATING MANUAL

MIG 100 Gasless
MIG 120 Gas / Gasless
MIG 160 Gas / Gasless

CONGRATULATIONS ON YOUR PURCHASE OF A QUALITY WELDCORP WELDER MANUFACTURED IN ITALY, IT WILL PROVIDE YEARS OF RELIABLE OPERATION.

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SAFETY INSTRUCTIONS

When using power equipment, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following. If used correctly, welders pose little risk to the operator; however, care should always be taken to ensure safety and proper performance. Read all owner's operating instructions before attempting to operate any product.

FOR SAFE OPERATION:

KEEP THE WORK AREA CLEAN: Cluttered working areas (indoor and outdoor) invite injuries.

CONSIDER THE WORK ENVIRONMENT: Don't expose power equipment to rain. Don't use welding equipment in damp or wet locations. Keep the work area well lit. Don't use welding equipment in the presence of flammable liquids or gases.

GUARD AGAINST ELECTRIC SHOCK: Avoid body contact the grounded surfaces (e.g. pipes, radiator, and electrical appliances).

KEEP CHILDREN AND VISITORS AWAY: Keep children, infirmed persons and visitors away from the area of operation. Do not let children, infirmed persons or visitors touch equipment or extension cables.

STORE IDLE TOOLS: When power equipment is not in use, keep them in a dry, high or locked area, out of reach of children.

WEAR SAFETY GLASSES: Always wear safety goggles or other suitable eye protection when using welding equipment.

SECURE WORK: Use clamps or a vice whenever possible to secure work.

DON'T OVERREACH: Keep proper footing and balance at all times.

DRESS PROPERLY: DO NOT wear loose clothing or jewellery. They can be caught in moving parts. Wear protective hair covering to cover long hair, and gloves and non-slip footwear is recommended when working outdoors.

TAKE CARE OF CABLES: Never carry welding equipment by the cable and never pull the cable to disconnect it from a socket. Keep cables away from heat, oil and sharp edges. Replace damaged cables.

DISCONNECT TOOLS: Disconnect welding equipment when not in use, before servicing, and when changing accessories such as blades, bits and cutters.

AVOID UNINTENTIONAL OPERATION: Don't carry plugged in welding equipment with a finger on the switch. Be sure that the switch is off when plugging in.

OUTDOOR USE EXTENSION CABLES: When electric power equipment is used outdoors, only use extension cables marked as suitable for outdoor use.

STAY ALERT: Watch what you are doing. Use common sense. Do not operate welders when you are tired or under the influence of alcohol or drugs.

CHECK DAMAGED PARTS: Before using welding equipment, parts that are damaged should be carefully checked to determine that they will operate properly and perform their intended function. Any part that is damaged should be properly repaired or replaced by an authorized service agent. Have defect switches replaced by an authorized repair agent. Do not operate power equipment if it cannot be turned off and on by the switch.

REPAIR OF POWER EQUIPMENT BY EXPERTS: Power equipment is built in accordance with relevant safety authority requirements. The repair of power equipment must only be carried out by experts; non-expert repairs may cause considerable danger for the user and void warranty.

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DESCRIPTION OF MACHINES

These models are portable MIG Gas and Gasless Welders which are compact. The robust format makes them a versatile and efficient for a variety of uses. The welders compliance to current regulations and the optimum quality of materials used will ensure a long working life with complete safety.

MIG 100 GASLESS

SPECIFICATIONS

Mains Voltage	230V
Welding Current	35—100 Amps
Duty Cycle	20% 100 Amps
Wire	0.8—1.0 mm
Weight	13.8 Kg

ACCESSORIES

Electrode Holder

Work Clamp

Hand Held Face Mask

Combination Chipping Hammer with Wire Brush

Instructional DVD

FEATURES

ANTI-SHOCK CLAMP

ACCESSORIES INCLUDED

ANTI-SCRATCH PAINT

PORTABLE

WIREFEEDER 2 REELS

WIRE SPEED REGULATOR

FLUX CORED WIRE

10 AMP SINGLE PHASE

THERMOSTATIC CONTROL

ACCESSORIES ASSEMBLES

EUROPEAN CONFORMITY

SPEED INDICATOR

DIRECT CONNECTION TORCH

MIG 120 GAS / GASLESS

SPECIFICATIONS

Mains Voltage	230—400V
Welding Current	40—170 Amps
Minimum Electrode	1.6 mm
Maximum Electrode	4.0 mm
Weight	26.5 Kg

ACCESSORIES

- Torch Cable
- Work Clamp
- Hand Held Face Mask
- Combination Chipping Hammer with Wire Brush
- Instructional DVD
- Gasless Welding Wire

FEATURES

- ANTI-SHOCK CLAMP
- THERMOSTATIC CONTROL
- ANTI-SCRATCH PAINT
- PORTABLE
- FAN
- DIRECT CONNECTION TORCH
- POWER GENERATOR SAFE
- 10 AMP SINGLE PHASE
- EUROPEAN CONFORMITY
- FLUX CORED WIRE
- WIRE SPEED REGULATOR
- WIREFEEDER 2 REELS
- NO VOLTAGE ON TORCH

NOTE: This welder is a dual purpose gas / gasless machine. Refer to the table on page 18 for the gas required.

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MIG 160 GAS / GASLESS

SPECIFICATIONS

Mains Voltage	230—400V
Welding Current	40—170 Amps
Minimum Electrode	1.6 mm
Maximum Electrode	4.0 mm
Weight	34.7 Kg

ACCESSORIES

- Torch Cable
- Work Clamp
- Hand Held Face Mask
- Combination Chipping Hammer with Wire Brush
- Instructional DVD
- Gasless Welding Wire
- Mini Regulator

FEATURES

- ANTI-SHOCK CLAMP
- THERMOSTATIC CONTROL
- ANTI-SCRATCH PAINT
- PORTABLE
- FAN
- DIRECT CONNECTION TORCH
- POWER GENERATOR SAFE
- 10 AMP SINGLE PHASE
- EUROPEAN CONFORMITY
- FLUX CORED WIRE
- WIRE SPEED REGULATOR
- WIREFEEDER 2 REELS
- NO VOLTAGE ON TORCH
- WHEEL KIT

NOTE: This welder is a dual purpose gas / gasless machine. Refer to the table on page 19 for the gas required.

ASSEMBLY INSTRUCTIONS

For the MIG 120 and MIG 160

Slide the handle into the grooves on top of the machine and secure with screws.

For the MIG 160

Slide the handle extension through the handle and secure with screw.

For the MIG 160

Attach gas bottle support and secure with screws.

For the MIG 160

Fit the trolley base into position and secure with screws.

For the MIG 160

Slide the right wheel and axle into position. Attach the left wheel onto the axle and insert the R Clips to retain wheels.

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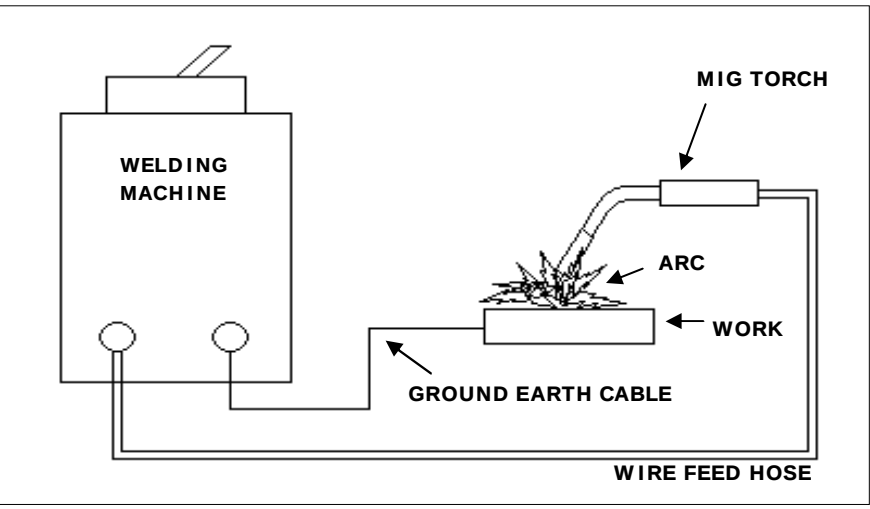
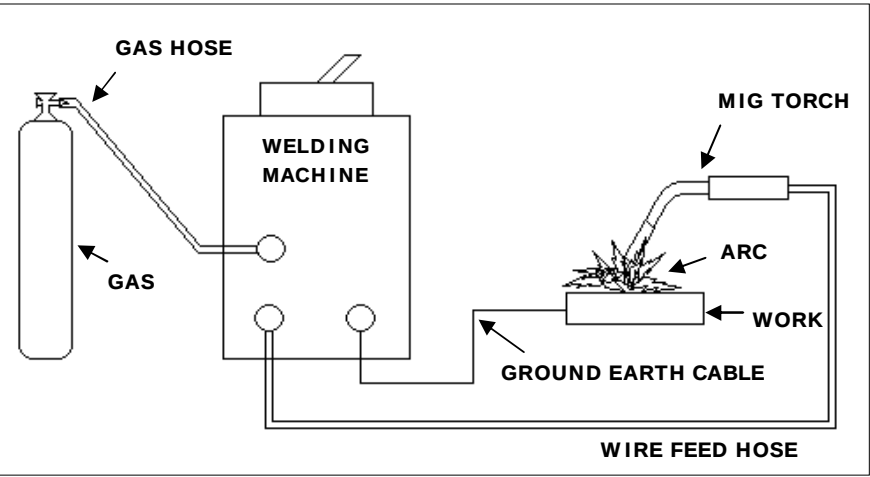
SET UP OF THE WELDER—GASLESS



SET UP OF THE WELDER—GAS



OPERATION – Mounting of the Refill Wire spool

For the MIG 100, MIG 120 and MIG 160

Remove empty spool and replace with refill spool as pictured to the left.

Set the wire reel onto the spool and ensure that the turns are not crossed on one another on the reel and that they can easily unwind. Fit the washer, spring and knob back into place as pictured to the left.

OPERATION – Gas or No Gas Application

ONLY FOR MIG 120 **ONLY FOR MIG 160**

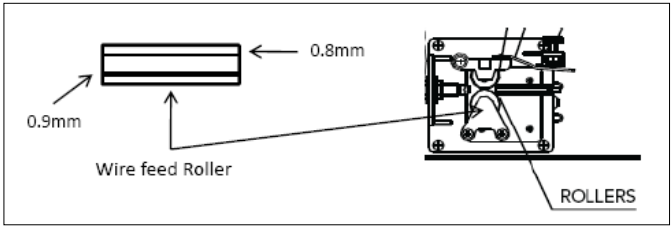
NOTE: Ensure that the correct Gas or No Gas cable position is selected for the MIG 120 or for the MIG 160 Welders. This is located inside the cabinet below the wire feed.

NOTE: Larger capacity gas bottles and regulators can be used with MIG 120 and MIG 160 Welders. Contact your nearest Industrial Gas Dealer.

OPERATION – Key Points to Feeding the Welding Wire

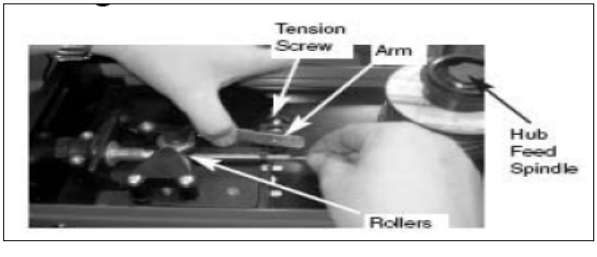
ENSURE THAT YOU CHOOSE THE CORRECT WIRE SIZE GROOVE ON THE WIRE FEED ROLLER

It is critical that you choose the right size wire feed roller size. Using the incorrect wire feed roller size will result in issues such as the wire not feeding correctly or irregular welding due to incorrect wire speed. You can change this roller by removing the two screws on the wire feed roller bracket and followed by the wire feed roller. You will see that on either side of the wire feed roller there is a 0.8 mm or 0.9 mm marking stamped into the roller. Always ensure that the welding wire size matches the wire feed roller size.



ALWAYS ENSURE THAT YOU HAVE ENOUGH TENSION ON THE WIRE FEED ROLLER

It is critical that you ensure that there is sufficient tension on the wire feed roller at all times. If there is insufficient tension between the wire feed roller and the wire tension bearing then you will experience issues such as the wire not feeding correctly or irregular welding due to incorrect wire speed. You can adjust the tension of the wire by tightening or loosening the plastic tension screw as shown below.

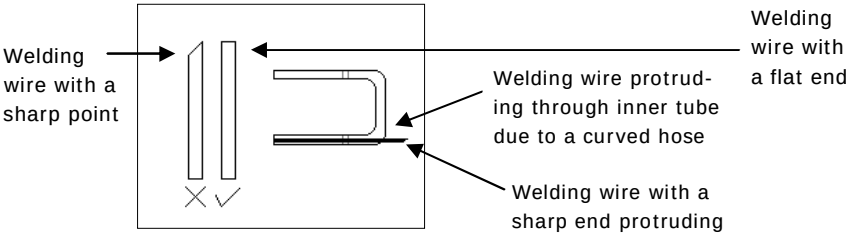


OPERATION – Key Points to Feeding the Welding Wire

ALWAYS EXTEND THE MIG TOURCH LEAD FULLY WHEN FEEDING THE WIRE THROUGH THE TORCH TIP

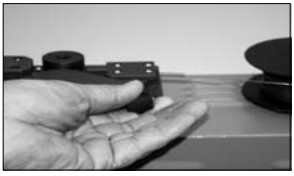
Always ensure that you always extend the welding torch lead to enable the MIG wire to pass through the welding torch lead inner tube. The inner tube allows the MIG wire to pass between the MIG welder and the welding torch without creating drag. Ensure that the torch lead is not curled up or tightly wound as this can cause the welding wire to pierce through the inner tube and protrude through the outer protective layer of the torch lead.

ALWAYS CUT THE WELDING WIRE WITH A FLAT END



ALWAYS REMOVE THE MIG TORCH TIP PRIOR TO FEEDING THE WIRE THROUGH THE TORCH

OPERATION – Feeding the Welding Wire



For the MIG 100, MIG 120 and MIG 160

Unscrew welding wire clamp nut.

For the MIG 100, MIG 120 and MIG 160

Unwind the welding wire and feed it through the plastic guide tube.

For the MIG 100, MIG 120 and MIG 160

Align the welding wire to the feed rollers and continue feeding the welding wire through the intake tube.

For the MIG 100, MIG 120 and MIG 160

Tighten the welding wire clamp nut to fasten the welding wire into position.

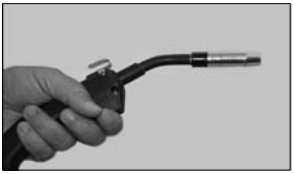
MIG 120 and MIG 160

Wire feed access from side panel.

OPERATION–Feeding the Welding Wire

For the MIG 100, MIG 120 and MIG 160

Checking the wire feed. Switch the welder on as shown.



For the MIG 100, MIG 120 and MIG 160

Press the trigger switch to engage the MIG welding wire feed and wait until the wire is automatically fed through the wire hose, ensuring the feeding tube is straight and not coiled, as this may cause a wire blockage.

If the welding wire fails to feed, recheck that the correct procedure for Feeding the Welding Wire has been followed.

For the MIG 100, MIG 120 and MIG 160

If the steps above have been followed and fails to rectify the problem, remove the silver coloured welding nozzle and copper contact tip as illustrated to the left, and check that the welding wire is feeding without obstruction. Re-assemble the contact tip and the nozzle.

OPERATION—Fitting the Gas Bottle

NOTE: GAS BOTTLE IS NOT INCLUDED

For the MIG 120 and MIG 160

Clean dust and dirt from the gas bottle nipple. Open the gas knob for a few seconds to release some gas. This will avoid any remaining dust getting into the regulator. Attached the appropriate regulator as pictured.

For the MIG 120 and MIG 160

Insert the hose into the gas bottle as pictured, secure as required.

For the MIG 120 and MIG 160

Insert the hose onto the welders gas valve as pictured. This is located inside the casing of the welders.

For the MIG 120 and MIG 160

Secure the bas bottle in position as pictured onto the welder, ensuring that the excess hose is inside the welders casing.

NOTE: WHEN THE WELDER IS NOT IN USE, ALWAYS CLOSE THE GAS BOTTLES VALVE AND ZERO OUT THE REGULATOR.

WELDING BASICS

When you weld external influences play a large part in what type of result you are going to get. These external influences are sometimes mistaken for machine faults. Below is a list of effects that you may come across and their possible causes.

POROSITY This is when small holes appear in the weld. This is caused by the gas during the welding process coming into contact with other gases within the metal being welded. This can be rectified by grinding the weld back and cleaning the work piece, ensuring that the gas flux is set to 8 litres per minute and incline the torch while welding.

SPATTER This is when small balls of molten metal come out of the arc. A little amount is unavoidable but by selecting the correct settings including gas glow and ensuring the welding torch is clean it should be kept to a minimum.

NARROW HEAP WELDING This can caused by moving the torch to fast.

VERY THICK OR WIDE WELDING This can be caused by moving the torch too slowly.

WIRE BURNS BACK This can be cause by the wire feed slipping, being loose, having a damaged welding tip, wire quality, the voltage being to high or the nozzle being held to close to the work piece.

POOR PENETRATION This can be caused by moving the torch over the work piece to fast, low voltage or incorrect wire speed. To rectify this adjust the settings and clean the work piece.

WORK PIECES PIERCING This can be caused by moving the torch too slowly, the voltage being to high or by incorrect wire speed.

WELDING ARC INSTABILITY This may be caused by incorrect voltage, wire speed or gas speed.

THERMAL OVERLOAD

This welder is fitted with a thermal overload cut out which operates automatically to stop the transformer overheating which may cause damage to the welder.
The welder will become operational again automatically once the temperature has reduced itself to an acceptable working temperature.

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WELDING INFORMATION

MIG 100 GASLESS

TABLE FOR SELECTION OF THE WELDING CURRENT ACCORDING TO THE WIRE SIZE, WIRE SPEED, METAL PROFILE AND METAL THICKNESS

Metal Profile	Weldable Metal Thickness	Wire Size	Wire Speed (Metres Per Minute)	AMP / Power Setting
Sheet Steel Steel Tube	2.0—2.5 mm	0.8—.09 mm	4.0—6.0 m	Position 1
Sheet Steel Steel Tube Steel Plate	2.5—5.0 mm	0.8—.09 mm	6.0— 10.0 m	Position 2

NOTE: This welder is not recommended for metal thinner than 2.0 mm

MIG 120 GAS / GASLESS

TABLE FOR SELECTION OF THE WELDING CURRENT ACCORDING TO THE WIRE SIZE, WIRE SPEED, METAL PROFILE AND METAL THICKNESS

Metal Profile	Weldable Metal Thickness	Wire Size	Wire Speed (Metres Per Minute)	Shielding Gas	AMP / Power Setting
Sheet Steel Steel Tube	0.8—2.0 mm	0.6—.09 mm	4.0—6.0 m	Argon / CO2 Mix	Position 1
Sheet Steel Steel Tube Steel Plate	2.0—3.0 mm	0.8 mm	4.0— 8.0 m	Argon / CO2 Mix or No Gas	Position 2—3
Sheet Steel Steel Tube Steel Plate	3.0—5.0 mm	0.8—0.9 mm	6.0—10.0 m	Argon / CO2 Mix or No Gas	Position 3—4
Aluminium Tube Aluminium Plate	0.1—5.0 mm	0.9 mm	5.0—10.0 m	Argon	Position 3—4

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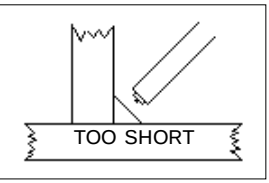
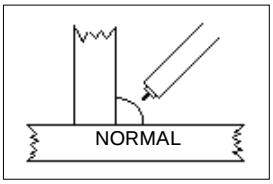
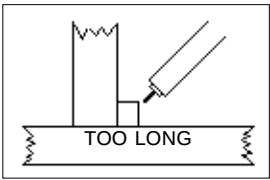
MIG 160 GAS / GASLESS

TABLE FOR SELECTION OF THE WELDING CURRENT ACCORDING TO THE WIRE SIZE, WIRE SPEED, METAL PROFILE AND METAL THICKNESS					
Metal Profile	**Weldable Metal Thickness**	**Wire Size**	**Wire Speed** (Metres Per Minute)	**Shielding Gas**	**AMP / Power Setting**
Sheet Steel Steel Tube	0.8—2.0 mm	0.6—.09 mm	4.0—6.0 m	Argon / CO2 Mix	Position 1
Sheet Steel Steel Tube Steel Plate	2.0—3.0 mm	0.8 mm	4.0— 8.0 m	Argon / CO2 Mix or No Gas	Position 2—3
Sheet Steel Steel Tube Steel Plate	3.0—5.0 mm	0.8—0.9 mm	6.0—10.0 m	Argon / CO2 Mix or No Gas	Position 3—4
Aluminium Tube Aluminium Plate	0.1—5.0 mm	0.9 mm	5.0—10.0 m	Argon	Position 3—4

WIRE EXTENSIONS (WIRE STICK OUT)







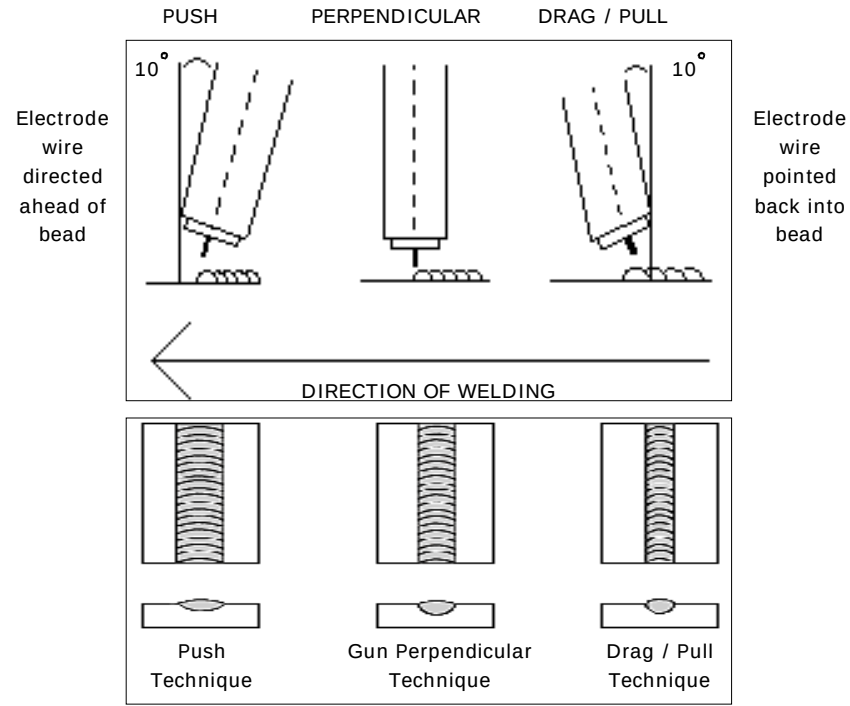
STARTING THE ARC

STARTING THE ARC

Hold the torch with the wire approximately 2 mm from the work piece. Press the torch trigger to begin welding.

TECHNIQUES

Effect of Electrode Wire Position and Welding Technique



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WELDING EXAMPLES

GOOD WELD

TRAVEL TOO FAST

TRAVEL TOO SLOW

VOLTAGE TOO LOW

VOLTAGE TOO HIGH

WIRE FEED SPEED TOO LOW

WIRE FEED SPEED TOO HIGH

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TROUBLE SHOOTING GUIDE

FAULT	REASON	REMEDY
Excessive Wire Consumption	Inadequate / excessive gas flow	Test for correct gas flow, use the gas flow charts as a reference.
	Excessive heating of torch	Check for proper contact.
	Wire oxidation during cooling	Depending on the welding application, keep the gas flowing for 5 to 15 seconds after stopping the arc.
	Using shield gas containing excessive oxygen or moisture	Change to the proper purity of the gas required.
Contaminated Wire	Base metal is dirty or greasy	For surface cleanliness use the appropriate chemical cleaners e.g. alcohol, wire brush or abrasive.
	Contaminant elements that out gas may exist within the base material itself	If possible, improve the base material or modify the welding parameters to accommodate out gassing effect.
	Check for wire contamination	Remove the contaminated portion of the wire.
Cable Layout	In so far as possible, try to layout cables from power supply to welding torch as straight as possible	Occasionally, cables are coiled like a garden hose. The coil becomes a giant inductor causing resistance that reduces starting energy. Inductance effects can also be caused by having welding power cables very close to grounded steel plates.
Grounding Problems	Make sure clamps and clamp inserts are clean of oxidation. Make sure ground clamp is not worn.	Oxidation and/ or worn equipment can cause poor ground between part and clam/ inserts which may hinder arc starting, wander and other inconsistencies.

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TROUBLE SHOOTING GUIDE

FAULT	REASON	REMEDY
Extension Cables	Ensure that any extension cables are of adequate capacity	Low quality/ capacity cables will result in voltage drops and hinder starting.
Gas Quality	Gas quality / purity must meet the specified standards.	Try a bottle of gas of higher purity grade than normally used and see if the problem persists. Low gas quality or oxides in gas can oxidise part and contaminate the wire during welding.
Overheat Lights Come On	Overheating of unit	Allow 3—5 minutes of “cool down” time. Check for short between nozzle and electrode. Check transistors; as this component starts to wear, it begins to draw more current. If condition is not resettable, take welder to repair agent for service.
Difficulty in Arc Starting	Torch assembled incorrectly	Check condition of wire
	Low voltage problem	Check for missing or low voltage
Arc Does Not Transfer	Loose, missing cable connections	Check tooling for loose or poor ground.
	Power supply not recognising start signal	Check all connections.

NOTE: If you are still having difficulty with your welder, do not hesitate to contact our service team on:

1800 001 1812

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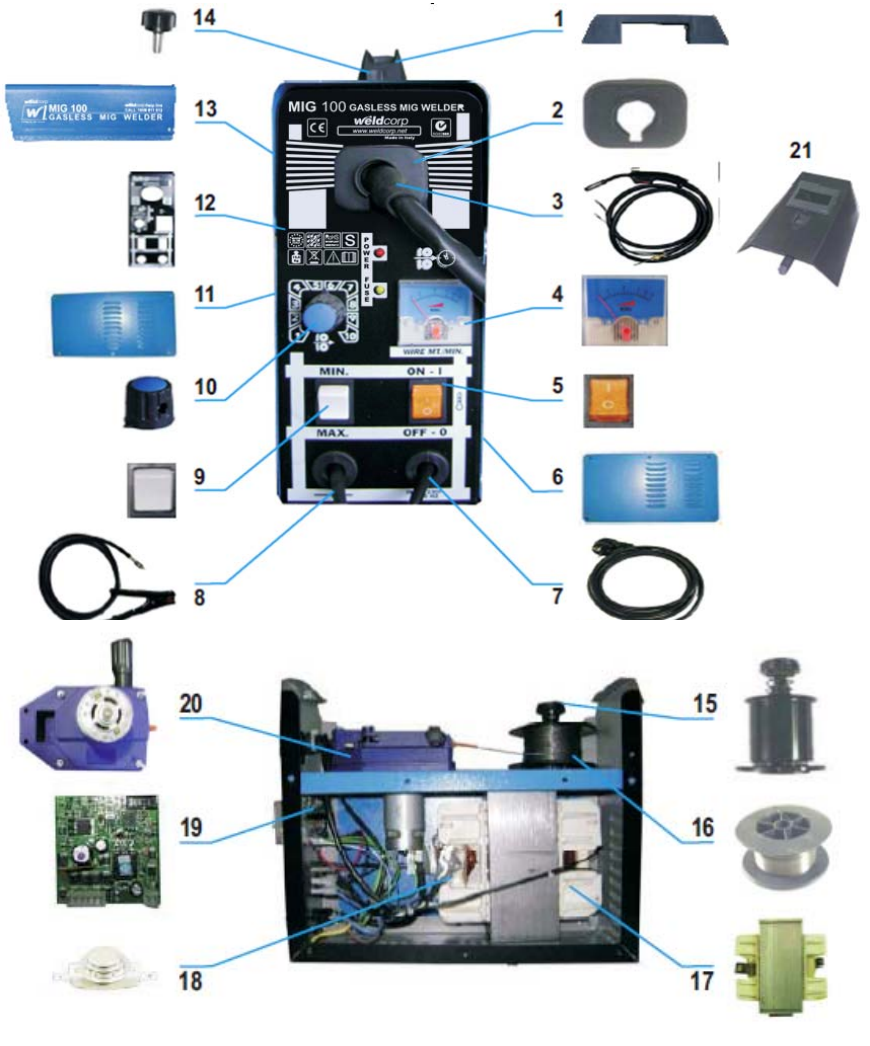
SPARE PARTS—MIG 100



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NUMBER	DESCRIPTION	PRODUCT CODE
1	HANDLE	S073300SP
2	CROWN	S050100SP
3	TORCH	M452080SP
4	WIRE SPEED METER	M427100SP
5	ON-OFF SWITCH	M485200SP
6	LOWER LEFT MANTLE	S370059SP
7	POWER CORD	M581170SP
8	EARTH CLAMP	M610810SP
9	SWITCH	M484100SP
10	KNOB	S087500SP
11	LOWER RIGHT MANTLE	S370054SP
12	PANEL	S00455SP
13	MANTLE	S00456SP
14	ISOLATED SCREW	M364300SP
15	WICKLER	S840500SP
16	FLUX CORD WIRE	S590200SP
17	POWER TRANSFORMER	S710052SP
18	THERMOSTAT	M493500SP
19	ELECTRIC CARD	MQ10150SP
20	ASSEMBLED WIRE FEED MOTOR	M447450SP
21	MASK	90350SP

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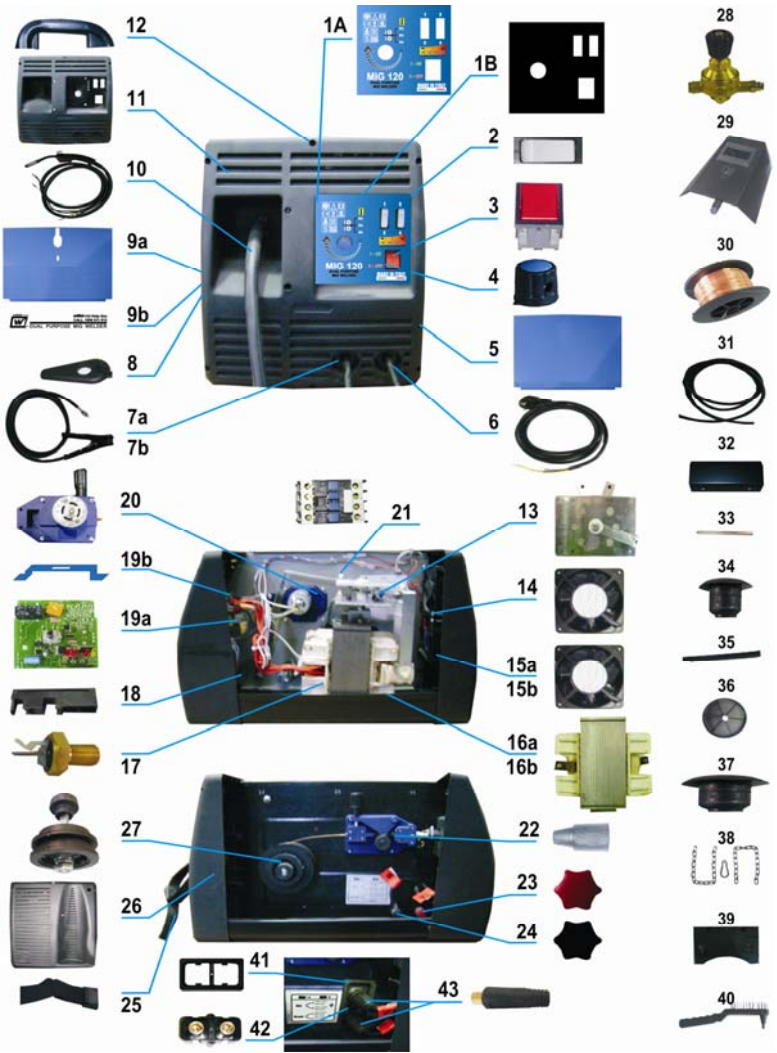
SPARE PARTS—MIG 120 / 160



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NUMBER	DESCRIPTION	PRODUCT CODE
1a	FRONT STICKER [ONLY MIG 120] FRONT STICKER [ONLY MIG 160]	M00412SP.120 M00412SP.160
1b	PANEL	S325310SP
2	SWITCH	M484800SP
3	ON-OFF SWITCH	M485100SP
4	KNOB	S087500SP
5	RIGHT MANTLE	S00471SP
6	POWER CORD	M581170SP
7a 7b	CABLE + EARTH CLAMP [MIG 120] CABLE + EARTH CLAMP [MIG 160]	M611050SP M611000SP
8	DOOR LOCK	S087100SP
9a	DOOR	S00474SP
9b	RIGHT AND LEFT SIDE STICKER	M00411SP
10	TORCH	M452080SP
11	FRONT PANEL	S087400SP
12	HANDLE	S073410SP
13	RECTIFIER BRIDGE	M781570SP
14	FAN 12 V [ONLY MIG 120]	M500200SP
15a 15b	FAN 24 V [ONLY MIG 120] FAN 230 V [ONLY MIG 160]	M500250SP M500300SP
16a 16b	POWER TRANSFORMER [MIG 120] POWER TRANSFORMER [MIG 160]	S00504SP S00505SP
17	THERMIC PROBE	M708510SP
18	REGULATION CARD SUPPORT	S069150SP
19a	REGULATION CARD	MQ10600SP
19b	REGULATION CARD STIRRUP	S00480SP
20	WIRE FEEDER	M447450SP

NUMBER	DESCRIPTION	PRODUCT CODE
21	CONTACTOR [ONLY MIG 160]	M463150SP
22	GUIDE FOR THREAD	S088200SP
23	RED HANDWHEEL [ONLY MIG 120]	M363250SP
24	BLACK HANDWHEEL [ONLY MIG 120]	M363200SP
25	BELT	M389100SP
26	BACK	S087450SP
27	HUB	S840400SP
28	GAS REDUCER	M835100SP
29	MASK	90350SP
30	FLUX CORED WIRE	S590300SP
31	GAS TUBE	M837610SP
32	SUPPORT [ONLY MIG 160]	S390320SP
33	AXLE [ONLY MIG 160]	M263285SP
34	STOPPER FOR AXLE [ONLY MIG 160]	S082300SP
35	OVAL TUBE [ONLY MIG 160]	M261440SP
36	FIX BACK WHEELACK WHEEL [ONLY MIG 160]	S075100SP
37	OVAL STOPPER [ONLY MIG 160]	M387200SP
38	BOTTLE FIXING CHAIN [ONLY MIG 160]	S901150SP
39	BOTTLE STIRRUP [ONLY MIG 160]	S395320SP
40	BRUSH	M830750SP
41	FRAME FOR COSTAMPING [MIG 160]	S052575SP
42	COSTAMPING DINSE SYSTEM [MIG 160]	S052580SP
43	DINSE PLUG 10/25 [MIG 160]	M432125SP

N O T E S

WARRANTY

Subject to the warranty conditions below, this Weldcorp product (hereinafter called “the product”) is warranted by Weldcorp (thereinafter called “the company”) to be free from defects in material or workmanship for a period of 12 months from the date of original purchase covering both parts and labour. Under the terms of this warranty.

The repair or replacement of any part shall be the opinion of the Company or its authorised agent. Should service become necessary during the warranty period, the owner should contact the Authorised Weldcorp Retailer from whom the Product was purchased. In order to obtain warranty service, the owner must present the sales docket and Warranty Certificate to confirm the date of purchase. This product is sold by the dealer or agent as to give any additional warranty or guarantee on the Company’s behalf except as herein contained or herein referred to.

WARRANTY CONDITIONS

This warranty only applies provided that the Product has been used in accordance with the manufacture’s recommendations under normal use and reasonable care (in the opinion of the Company) and such warranty does not cover damage, malfunction or failure resulting from misuse, neglect, abuse or used for a purpose for which it was not-designed or is not suited and no repairs, alterations of modifications have been attempted by other than an Authorised Service Agent. This guarantee will not apply if the tool is damaged by accident or if repairs arise from normal wear and tear.

Certain legislation including the Trade Practices Act, 1974 (as amended) and other state and territorial laws give rights to the buyer and impose liability on the seller in certain circumstances. Nothing herein shall have the effect of excluding, restricting or modifying any condition, warranty, right or liability imposed, to the extent only that such exclusion, restriction or modification would render any term herein void.

WARRANTY FORM

THIS WARRANTY FORM SHOULD BE REAINED BY THE CUSTOMER AT ALL TIMES

For your record and to assist in establishing date of purchase (necessary for in-warranty service) please keep your purchase docket and this form completed with the following particulars.

PURCHASED FROM _____

SUBURB _____

DATE _____

MODEL NO _____

SERIAL NO _____

Present this form with your Purchase Docket when WARRANTY service is required.

CALL 1800 001 1812

Manufactured in Italy
F H Prager
A Division of ITW Retail
Group Pty Ltd.
ABN 95 000 043 872

73C ELIZABETH STREET
WETHERILL PARK NSW 2164

Free Call: 1800 001 1812

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