

Etch Primer (BULK)



Dy-Mark Etch Primer has been designed to provide superior adhesion to metals that are difficult to bond to. **Etch Primer** provides high performance corrosion protection and is a suitable base for a range of top coats. A fast dry product, **Etch Primer** is suitable for use on; gates, fences, railings, pipes and gutters. It dries to a matt grey finish.

DIRECTIONS FOR USE

Suitable Surfaces

Aluminium, galvanised iron, new steel, Zincolume® copper & brass.

Preparation

Etch primer should not be applied to existing painted surfaces. Surface should be clean, dry and free from contaminants such as; rust, oil, grease, dirt and salt. Thoroughly sand new metal surfaces to ensure maximum adhesion and wipe down thoroughly with acetone. For aged or lightly rusted surfaces remove loose rust with a wire brush, scraper or mechanical sander and wipe down thoroughly with acetone.

Application

The product can be applied with brush, roller or spray (airless or conventional). Stir the can thoroughly until the product is uniform with a flat stirrer. Continue mixing frequently during use.

Brush/Roller: Apply an even coat of the mixed material to the prepared surface. Thin if necessary for ease of application (Maximum of 5% **Dy-Mark Xylene Speciality Thinner**).

Conventional Spraying: Agitate paint pot regularly to avoid settling of the product. If necessary, thin the product with a maximum of 10% **Dy-Mark Xylene specialty thinner** or **Dy-Mark General Purpose thinner** and apply at the pressure of 40-60psi.

Coverage

Approximately 10-12m² per litre

Drying Time

Touch dry in 15-20 minutes (25°C).
Recoat after 2-24 hours.

Drying will be slower in cold and humid conditions, in the absence of ventilation or where heavy film build is applied.

TECHNICAL DATA SHEET

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TECHNICAL DATA

Size: 500m L, 1L
Finish: Matt
Colour: Grey
Consistency: Liquid
Clean Up: Dy-Mark General Purpose Thinner

Clean up wet paint with, **Dy-Mark Xylene Specialty thinner** or **Dy-Mark General purpose thinner**.

SAFETY INFORMATION

HIGHLY FLAMMABLE

Keep away from flame, heat and sources of ignition. Do not smoke and ensure adequate ventilation during use. Can be harmful by inhalation, in contact with skin and if swallowed. Intentional misuse by deliberately inhaling contents can be harmful or fatal.

FIRST AID

KEEP OUT OF REACH OF CHILDREN

If swallowed: Do not induce vomiting.

Eye contact: In case of contact with eyes, rinse immediately with plenty of water. Seek medical advice from your doctor or Poisons Information Centre (**Australia: 13 11 26; New Zealand: 0800 764 766**).

Note: the information provided within this Technical Data Sheet is intended as a guide only. The performance of this product will depend on many factors outside the control of Dy-Mark; including surface type and environmental conditions. Refer to Material Safety Data Sheet for more information.