# TECHNICAL DATA SHEET

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# Zinc Gal - Brush on



**Dy-Mark's Zinc Gal** is a single pack, epoxy ester based zinc rich primer offering outstanding corrosion resistance and protection to steel and iron. Zinc Gal contains 91% zinc in dry film and is ideal for use on structural steelwork such as tanks, pipes and fences and also as a touch-up primer on damaged or corroded galvanised surfaces.

# **DIRECTIONS FOR USE**

#### Preparation

Surface should be clean, dry and free from contaminants such as rust, oil, grease and dirt. Zinc-Gal should only be applied to clean, bare metal that has been abraded to AS1627.4 Class 2. Correct surface preparation will improve the level of corrosion protection.

#### **Application**

Zinc-Gal can be applied using the brush, roller or spray methods.

Brush: Stir thoroughly with a flat stirrer before and frequently during use.

Spray: Agitate paint pot regularly to avoid settling of pigment. Thin 15% - 20% with Xylene and use pressure of 40 – 60psi (280 – 420kPa). For airless spraying, thin the product 5% - 10% with Xylene.

#### TECHNICAL DATA

**Size:** 250ml, 500ml, 1 litre, 4 litre

Finish: Matt
Colour: Grey
Consistency: Liquid

**Coverage:** 8 square meters per litre at 50 microns dry film thickness

Suitable Surfaces: Wire brushed or abrasive blasted steel

**Drying Time:** Touch Dry in 45 minutes; Hard dry in 4 – 6 hours (at 25°C)

#### STORAGE

Store below 50°C. Keep container closed when not in use.

#### DISPOSAL

Allow left over paint to dry and dispose of this residue in your normal rubbish. Seek advice from your local council regarding accepted disposal methods for empty paint cans.

# SAFETY INFORMATION

#### **HIGHLY FLAMMABLE**

Eliminate all potential sources of ignition in or near the workplace. Do not smoke and ensure adequate ventilation during use. Avoid breathing dust, vapour or spray mist. Wear protective gloves and eye protection during mixing and use. Avoid repeated or prolonged skin contact.

## **FIRST AID**

## **KEEP OUT OF REACH OF CHILDREN**

**If swallowed:** Do not induce vomiting.

**Eye contact:** In case of contact with eyes, rinse immediately with plenty of water. Seek medical advice from your doctor or Poisons Information Centre (Australia: 13 11 26; New Zealand: 0800 764 766).

**Note:** the information provided within this Technical Data Sheet is intended as a guide only. The performance of this product will depend on many factors outside the control of Dy-Mark; including surface type and environmental conditions. Refer to Material Safety Data Sheet for more information.

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